

Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

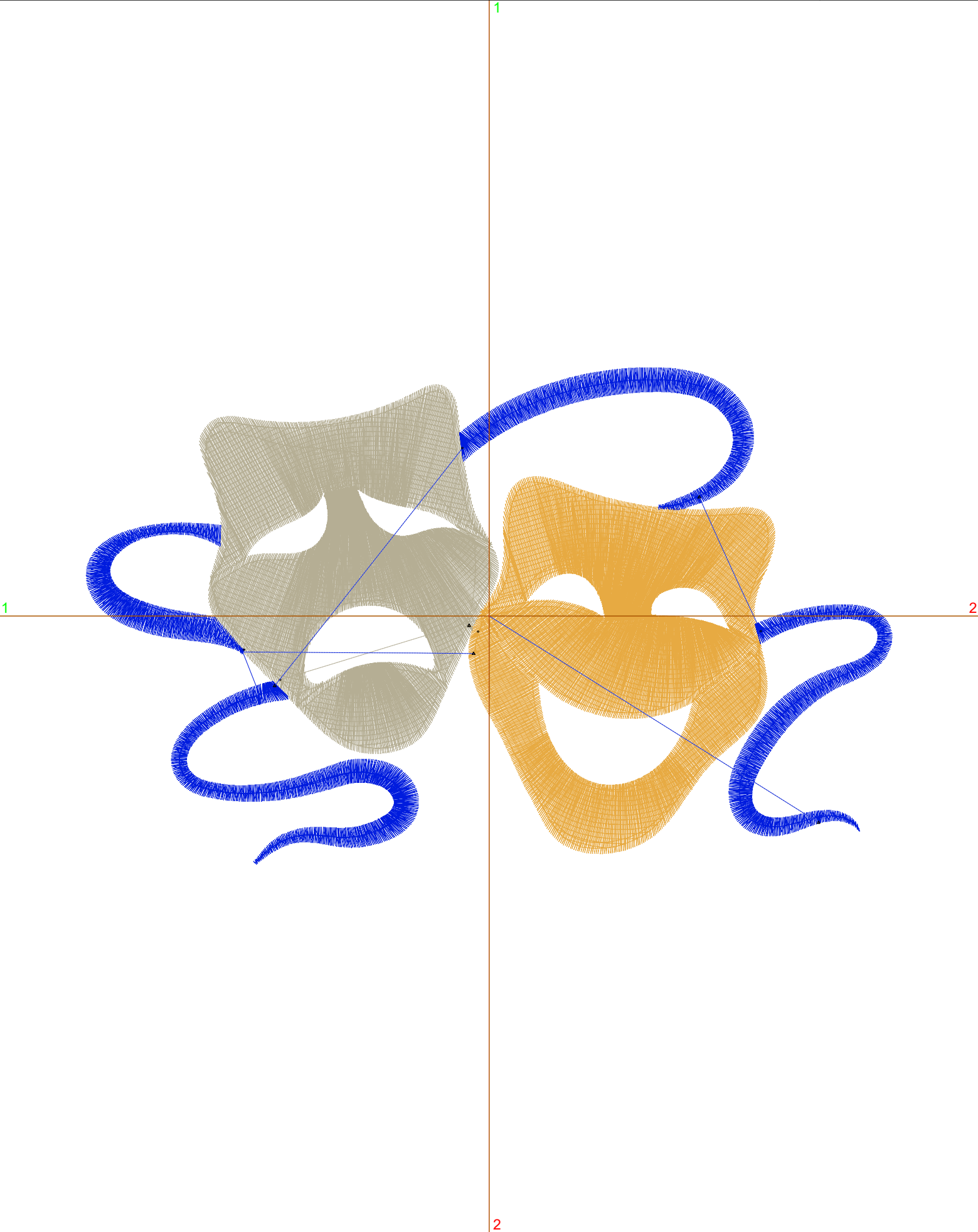
Wilcom TrueSizer



Design: 1

Title:

Stitches: 21.925
Height: 104.8 mm
Width: 170.0 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Machine format: Melco

Color changes: 2

Stops: 3

Trims: 5

Auto fabric: Fabric Name

Required stabilizer: Stabilizer

Appliqués: 0

Left: 85.0 mm

Right: 85.0 mm

Up: 52.4 mm

Down: 52.4 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 17808.4 mm²

Max stitch: 11.0 mm

Min stitch: 0.2 mm

Max jump: 12.6 mm

Thread chart: EMBROIDERY

Total thread: 133.42m

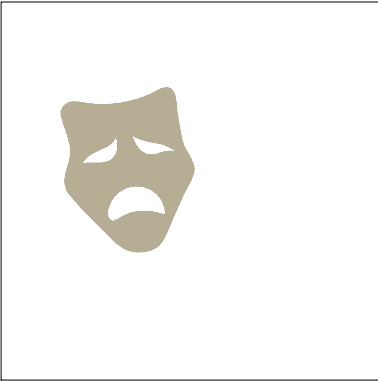
Total bobbin: 52.90m

Stop Sequence:

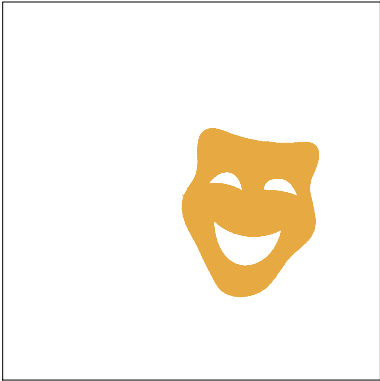
#	#	Color	St.	Code	Name	Chart
1.	1		8.318	005 16		EMBROIDERY
2.	2		8.604	214 11		EMBROIDERY
3.	3		5.003	406 21		EMBROIDERY

Thread usage: 133.11m

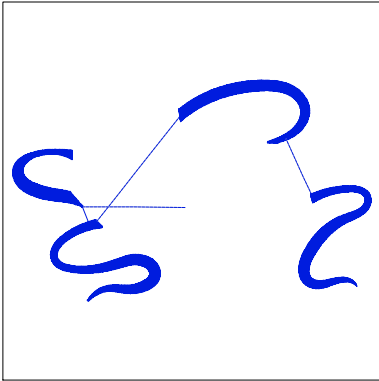
#	Color	Name	Length
1.	 0	16	52.43m
2.	 1	11	53.59m
3.	 2	21	27.10m



Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.318
Thread used: 52.43m



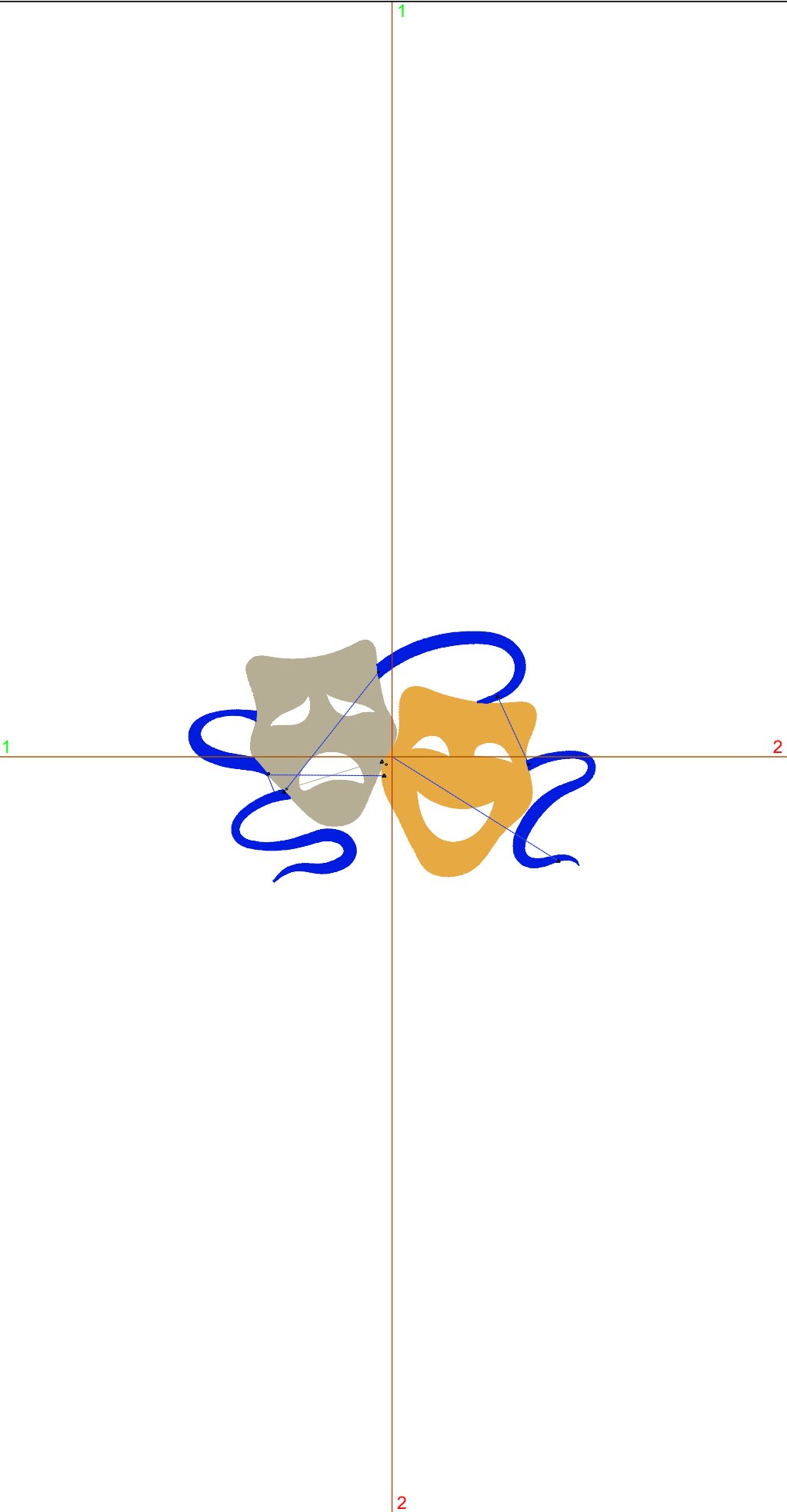
Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 53.59m



Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 5.003
Thread used: 27.10m

	Machine format:	Melco	Left:	85.0 mm
	Color changes:	2	Right:	85.0 mm
	Stops:	3	Up:	52.4 mm
	Trims:	5	Down:	52.4 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	11.0 mm	EndY:	0.0 mm
	Min stitch:	0.2 mm	Area	17808.4 mm²
	Max jump:	12.6 mm	Thread chart:	EMBROIDERY
Auto fabric:		Fabric Name	Total thread:	133.42m
Required stabilizer:		Stabilizer	Total bobbin:	52.90m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.318	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	5.003	406 21 EMBROIDERY



Machine format: Melco

Color changes: 2

Stops: 3

Trims: 5

Auto fabric: Fabric Name

Required stabilizer: Stabilizer

Appliqués: 0

Left: 35.0 mm

Right: 35.0 mm

Up: 21.6 mm

Down: 21.6 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area: 3019.7 mm²

Max stitch: 9.1 mm

Min stitch: 0.1 mm

Max jump: 10.0 mm

Thread chart: EMBROIDERY

Total thread: 80.86m

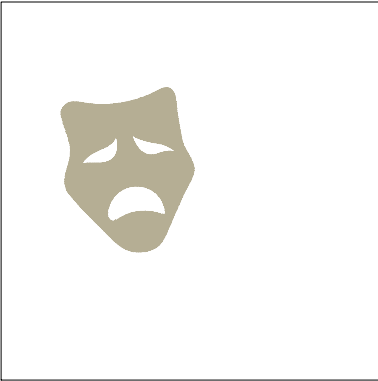
Total bobbin: 21.76m

Stop Sequence:

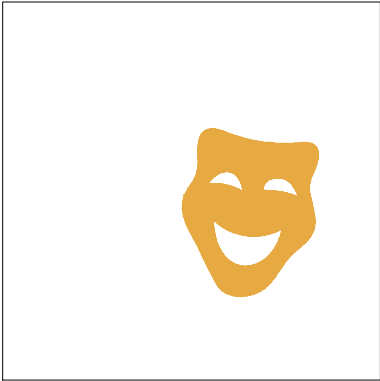
#	#	Color	St.	Code	Name	Chart
1.	1		8.316	005 16		EMBROIDERY
2.	2		8.604	214 11		EMBROIDERY
3.	3		4.997	406 21		EMBROIDERY

Thread usage: 80.55m

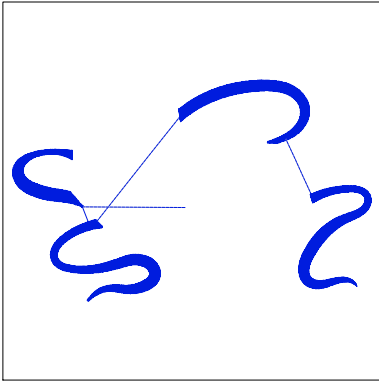
#	Color	Name	Length
1.	 0	16	31.36m
2.	 1	11	32.17m
3.	 2	21	17.02m



Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.316
Thread used: 31.36m



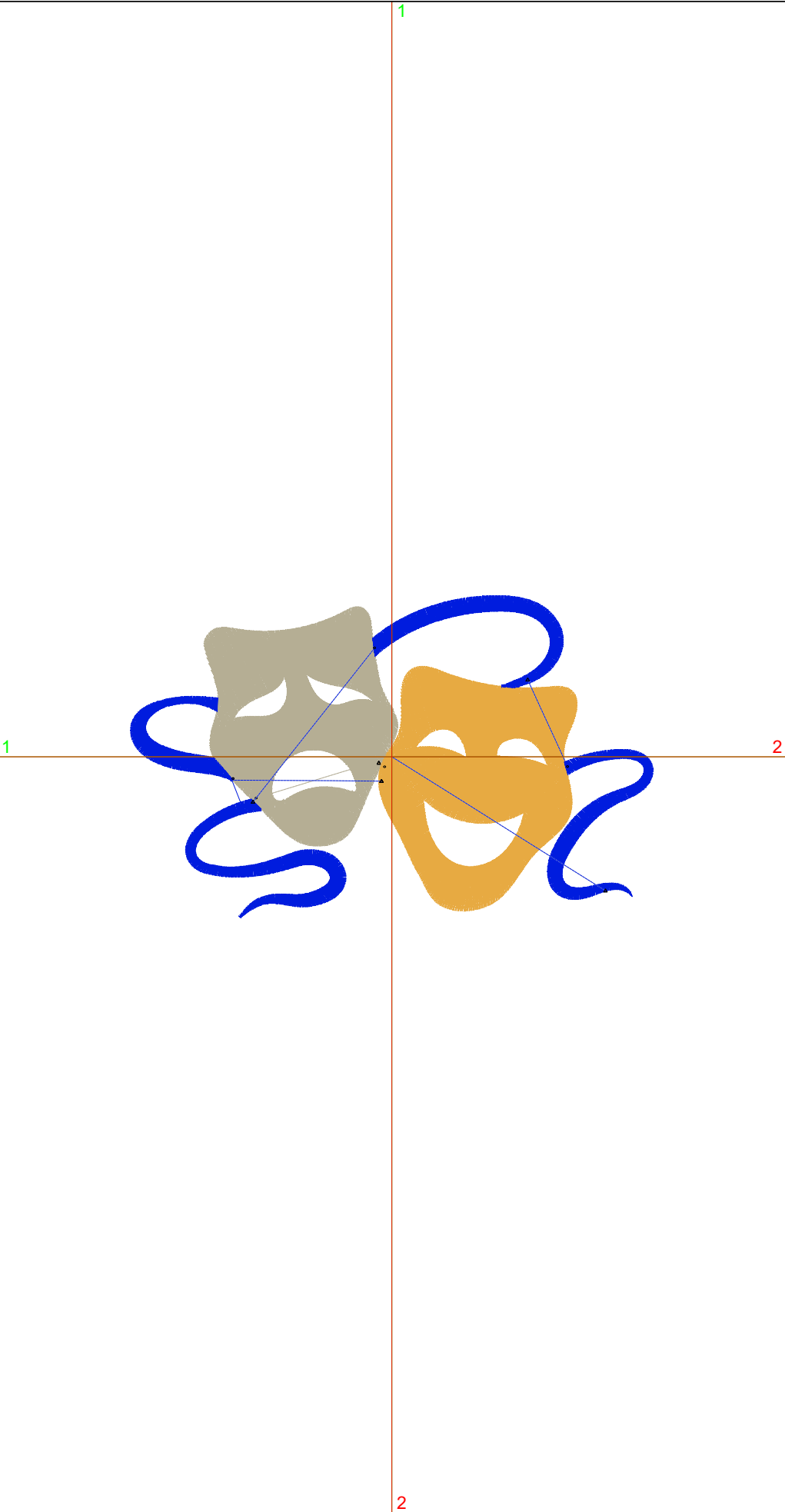
Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 32.17m



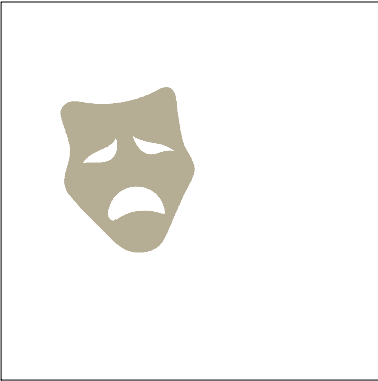
Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 4.997
Thread used: 17.02m

	Machine format:	Melco	Left:	35.0 mm
	Color changes:	2	Right:	35.0 mm
	Stops:	3	Up:	21.6 mm
	Trims:	5	Down:	21.6 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	9.1 mm	EndY:	0.0 mm
	Min stitch:	0.1 mm	Area	3019.7 mm²
	Max jump:	10.0 mm	Thread chart:	EMBROIDERY
	Auto fabric:	Fabric Name	Total thread:	80.86m
	Required stabilizer:	Stabilizer	Total bobbin:	21.76m

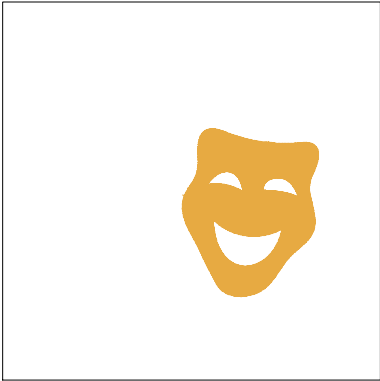
Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.316	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	4.997	406 21 EMBROIDERY



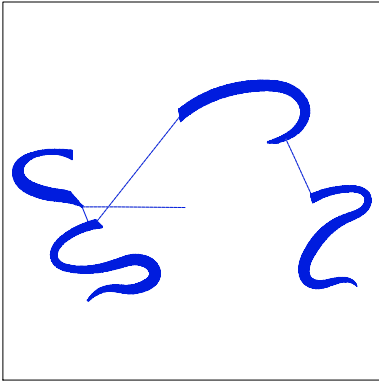
Machine format:	Melco
Color changes:	2
Stops:	3
Trims:	5
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	45.0 mm
Right:	45.0 mm
Up:	27.7 mm
Down:	27.7 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	4991.5 mm²
Max stitch:	11.7 mm
Min stitch:	0.1 mm
Max jump:	12.3 mm
Thread chart:	EMBROIDERY
Total thread:	91.37m
Total bobbin:	27.99m
Stop Sequence:	
#	# Color St. Code Name Chart
1.	1  8.316 005 16 EMBROIDERY
2.	2  8.604 214 11 EMBROIDERY
3.	3  4.998 406 21 EMBROIDERY
Thread usage: 91.07m	
#	Color Name Length
1.	 0 16 35.58m
2.	 1 11 36.45m
3.	 2 21 19.04m



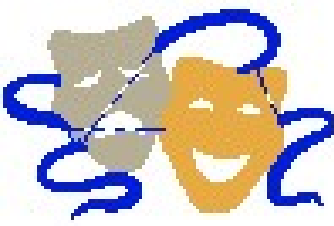
Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.316
Thread used: 35.58m



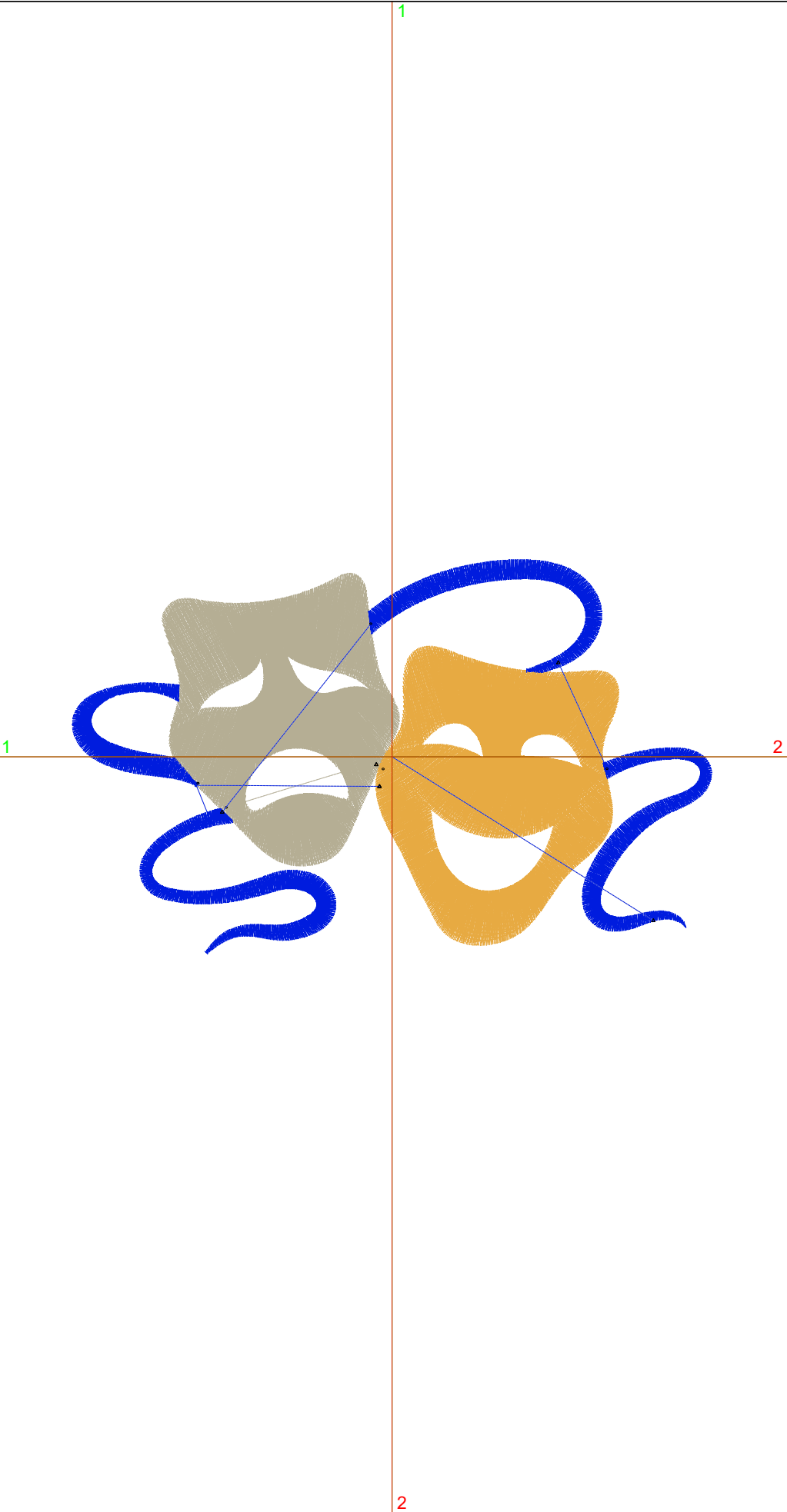
Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 36.45m



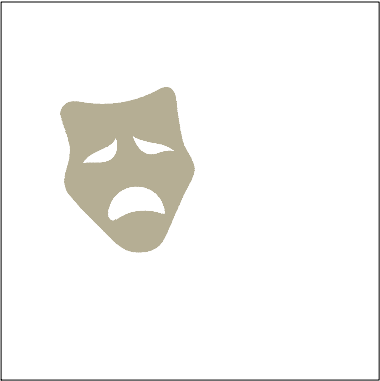
Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 4.998
Thread used: 19.04m

	Machine format:	Melco	Left:	45.0 mm
	Color changes:	2	Right:	45.0 mm
	Stops:	3	Up:	27.7 mm
	Trims:	5	Down:	27.7 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	11.7 mm	EndY:	0.0 mm
	Min stitch:	0.1 mm	Area	4991.5 mm²
	Max jump:	12.3 mm	Thread chart:	EMBROIDERY
	Auto fabric:	Fabric Name	Total thread:	91.37m
	Required stabilizer:	Stabilizer	Total bobbin:	27.99m

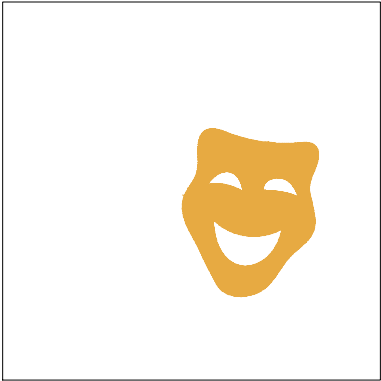
Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.316	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	4.998	406 21 EMBROIDERY



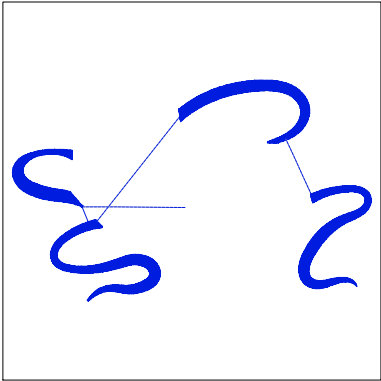
Machine format:	Melco
Color changes:	2
Stops:	3
Trims:	5
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Appliqués:	0
Left:	55.0 mm
Right:	55.0 mm
Up:	33.9 mm
Down:	33.9 mm
EndX:	0.0 mm
EndY:	0.0 mm
Area	7456.8 mm²
Max stitch:	9.5 mm
Min stitch:	0.1 mm
Max jump:	11.2 mm
Thread chart:	EMBROIDERY
Total thread:	101.88m
Total bobbin:	34.21m
Stop Sequence:	
#	# Color St. Code Name Chart
1.	1  8.317 005 16 EMBROIDERY
2.	2  8.604 214 11 EMBROIDERY
3.	3  4.999 406 21 EMBROIDERY
Thread usage: 101.58m	
#	Color Name Length
1.	 0 16 39.79m
2.	 1 11 40.74m
3.	 2 21 21.05m



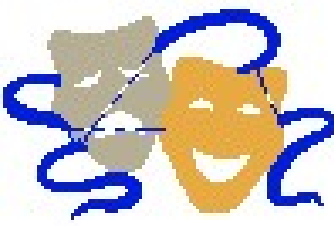
Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.317
Thread used: 39.79m



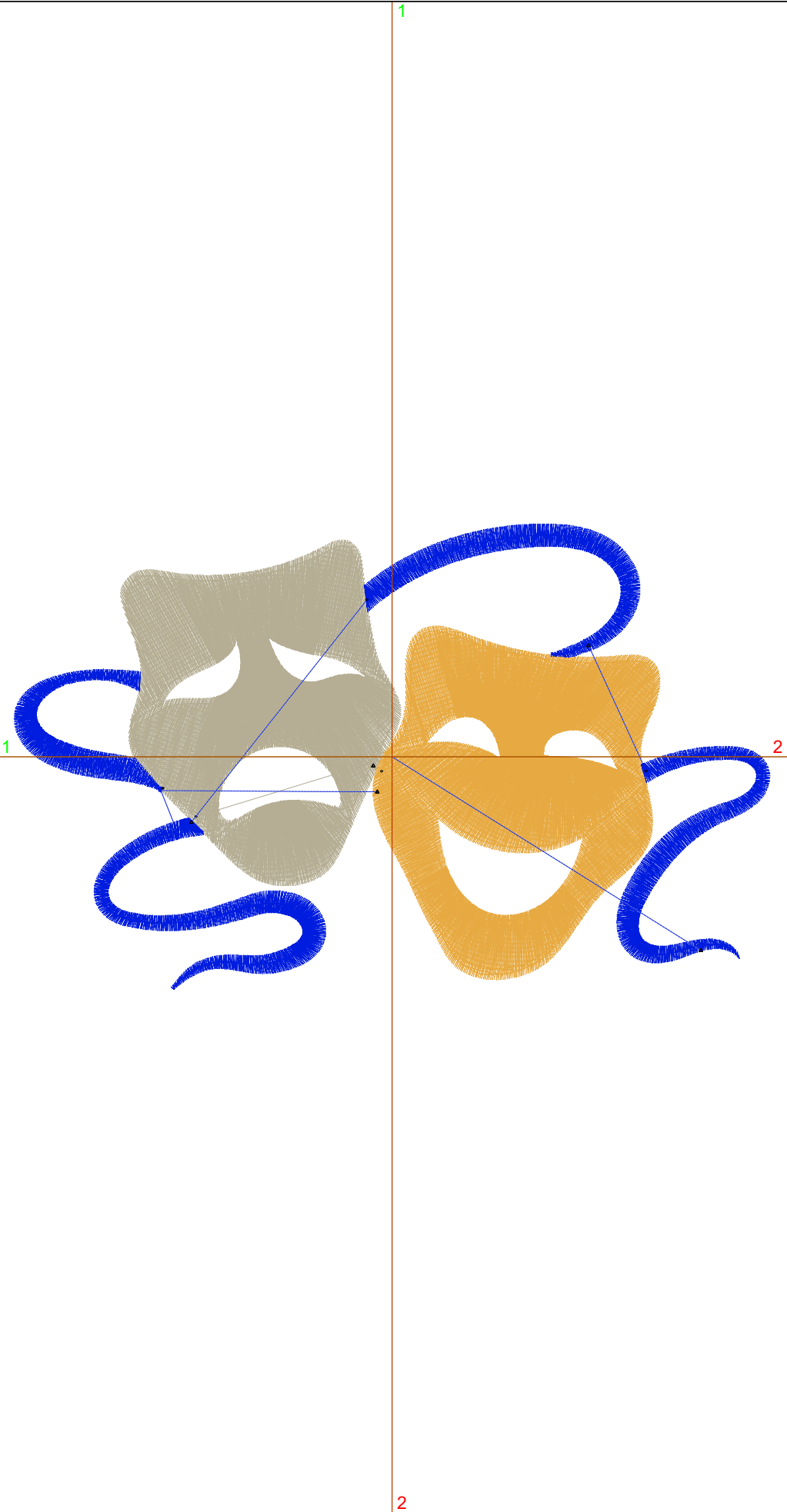
Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 40.74m



Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 4.999
Thread used: 21.05m

	Machine format:	Melco	Left:	55.0 mm
	Color changes:	2	Right:	55.0 mm
	Stops:	3	Up:	33.9 mm
	Trims:	5	Down:	33.9 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	9.5 mm	EndY:	0.0 mm
	Min stitch:	0.1 mm	Area	7456.8 mm²
	Max jump:	11.2 mm	Thread chart:	EMBROIDERY
	Auto fabric:	Fabric Name	Total thread:	101.88m
	Required stabilizer:	Stabilizer	Total bobbin:	34.21m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.317	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	4.999	406 21 EMBROIDERY



Machine format: Melco

Color changes: 2

Stops: 3

Trims: 5

Auto fabric: Fabric Name

Required stabilizer: Stabilizer

Appliqués: 0

Left: 65.0 mm

Right: 65.0 mm

Up: 40.1 mm

Down: 40.1 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area: 10414.4 mm²

Max stitch: 11.2 mm

Min stitch: 0.2 mm

Max jump: 12.4 mm

Thread chart: EMBROIDERY

Total thread: 112.39m

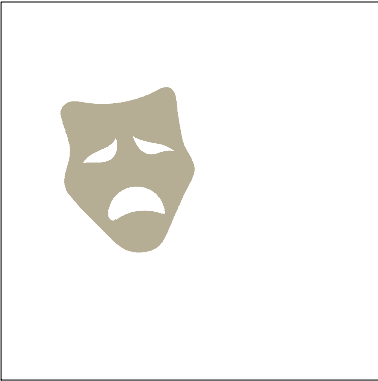
Total bobbin: 40.44m

Stop Sequence:

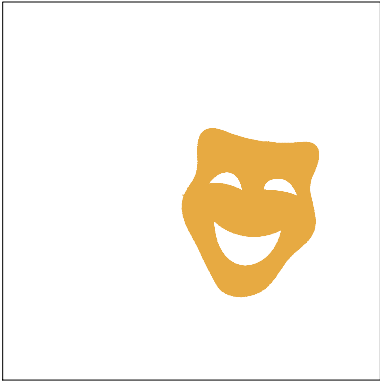
#	#	Color	St.	Code	Name	Chart
1.	1		8.317	005 16		EMBROIDERY
2.	2		8.604	214 11		EMBROIDERY
3.	3		5.001	406 21		EMBROIDERY

Thread usage: 112.09m

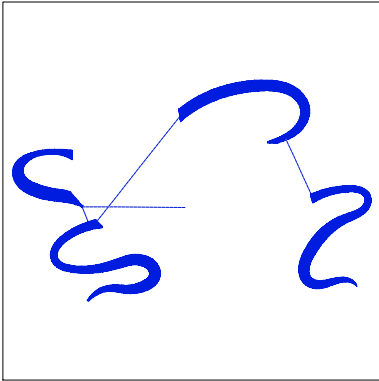
#	Color	Name	Length
1.		0 16	44.00m
2.		1 11	45.02m
3.		2 21	23.07m



Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.317
Thread used: 44.00m



Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 45.02m



Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 5.001
Thread used: 23.07m

Production Summary

Wilcom TrueSizer



Design: **1**

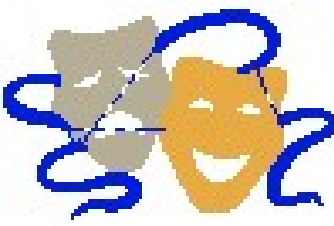
Title:

Stitches: 21.922

Height: 80.1 mm

Width: 130.0 mm

Colors: 3

	Machine format:	Melco	Left:	65.0 mm
	Color changes:	2	Right:	65.0 mm
	Stops:	3	Up:	40.1 mm
	Trims:	5	Down:	40.1 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	11.2 mm	EndY:	0.0 mm
	Min stitch:	0.2 mm	Area	10414.4 mm²
	Max jump:	12.4 mm	Thread chart:	EMBROIDERY
	Auto fabric:	Fabric Name	Total thread:	112.39m
	Required stabilizer:	Stabilizer	Total bobbin:	40.44m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.317	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	5.001	406 21 EMBROIDERY

Production Worksheet

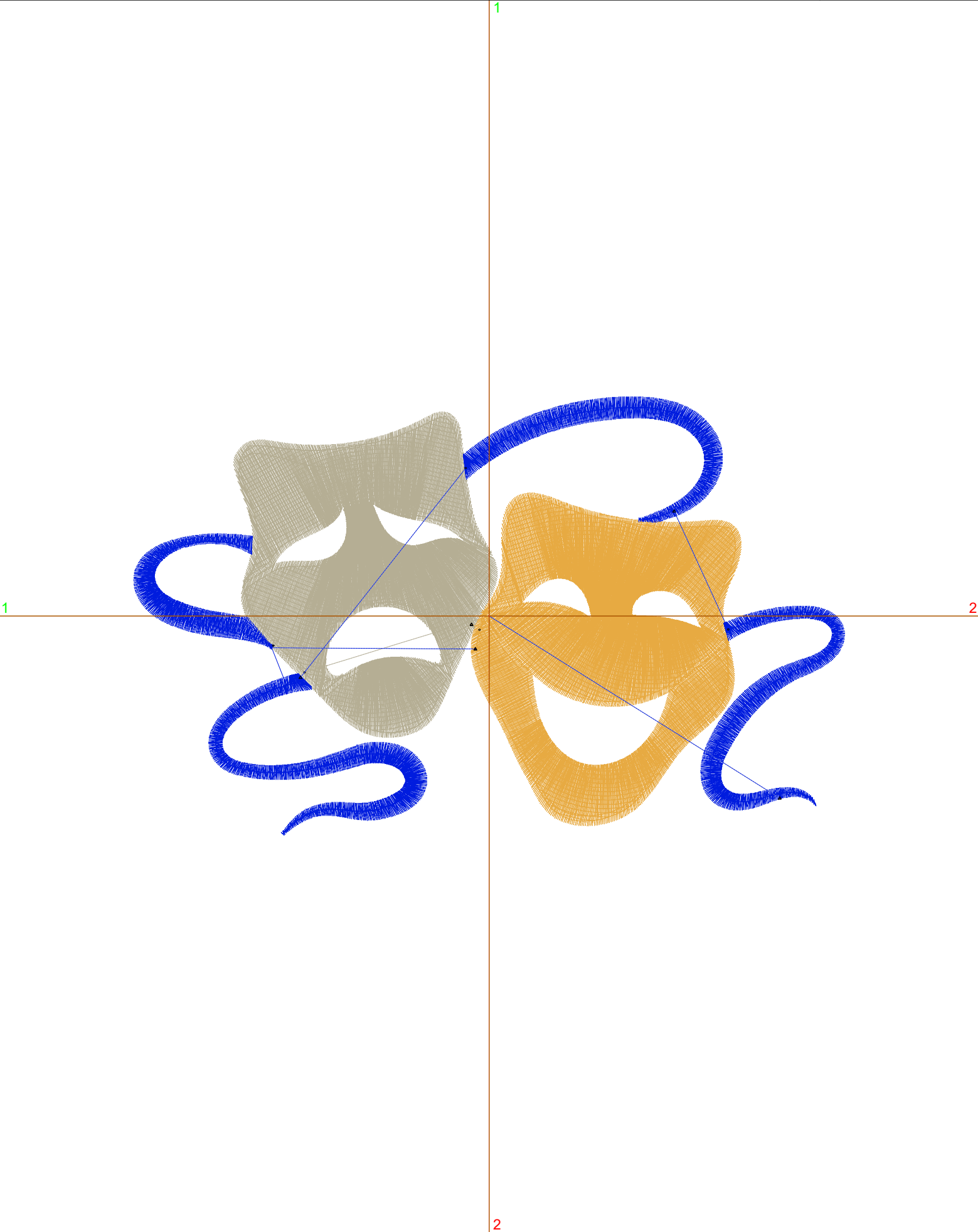
Wilcom TrueSizer



Design: 1

Title:

Stitches: 21.924
Height: 92.4 mm
Width: 150.0 mm
Colors: 3
Colorway: Colorway 1
Zoom: 1:1



Machine format: Melco

Color changes: 2

Stops: 3

Trims: 5

Auto fabric: Fabric Name

Required stabilizer: Stabilizer

Appliqués: 0

Left: 75.0 mm

Right: 75.0 mm

Up: 46.2 mm

Down: 46.2 mm

EndX: 0.0 mm

EndY: 0.0 mm

Area 13865.0 mm²

Max stitch: 9.7 mm

Min stitch: 0.2 mm

Max jump: 12.3 mm

Thread chart: EMBROIDERY

Total thread: 122.90m

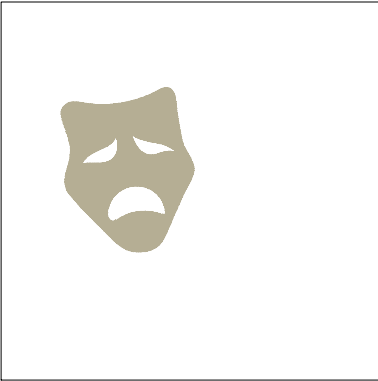
Total bobbin: 46.67m

Stop Sequence:

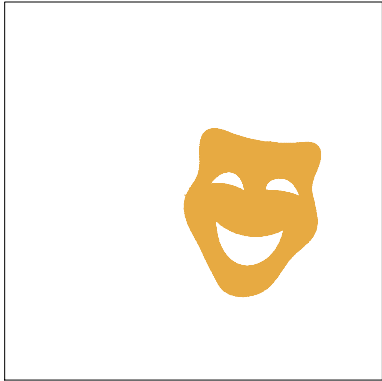
#	#	Color	St.	Code	Name	Chart
1.	1		8.318	005 16		EMBROIDERY
2.	2		8.604	214 11		EMBROIDERY
3.	3		5.002	406 21		EMBROIDERY

Thread usage: 122.60m

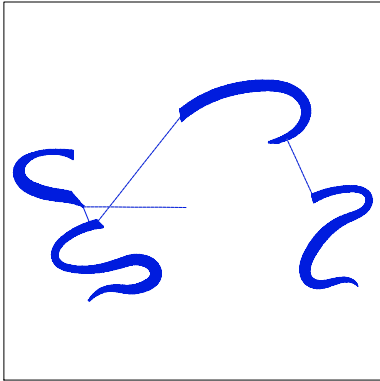
#	Color	Name	Length
1.	 0	16	48.21m
2.	 1	11	49.30m
3.	 2	21	25.08m



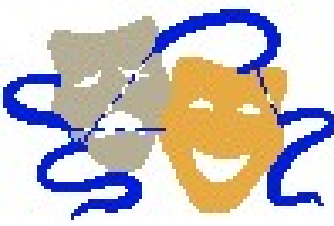
Stop #: 1
Code: 005
Name: 16
Chart: EMBROIDERY
Stitches: 8.318
Thread used: 48.21m



Stop #: 2
Code: 214
Name: 11
Chart: EMBROIDERY
Stitches: 8.604
Thread used: 49.30m



Stop #: 3
Code: 406
Name: 21
Chart: EMBROIDERY
Stitches: 5.002
Thread used: 25.08m

	Machine format:	Melco	Left:	75.0 mm
	Color changes:	2	Right:	75.0 mm
	Stops:	3	Up:	46.2 mm
	Trims:	5	Down:	46.2 mm
	Hoop:	PRH180 (180 x 130)	EndX:	0.0 mm
	Max stitch:	9.7 mm	EndY:	0.0 mm
	Min stitch:	0.2 mm	Area	13865.0 mm²
	Max jump:	12.3 mm	Thread chart:	EMBROIDERY
	Auto fabric:	Fabric Name	Total thread:	122.90m
	Required stabilizer:	Stabilizer	Total bobbin:	46.67m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	1	8.318	005 16 EMBROIDERY
2	2	8.604	214 11 EMBROIDERY
3	3	5.002	406 21 EMBROIDERY