



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-22180 6x6
Colorway: Madeira Classic 40

Stitches: 45073
Colors: 10
Height: 5.51 in
Width: 5.77 in
Zoom: 0.83

DigitEMB
www.digitemb.com



Machine format: Tajima
Color changes: 12
Stops: 13
Trims: 26
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.2 mm
Right: 73.2 mm
Up: 70.0 mm
Down: 70.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 31.79 in²
Max Stitch: 7.0 mm
Min Stitch: 0.2 mm
Max jump: 7.0 mm
Total Thread: 730.28ft
Total bobbin: 254.78ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13		1619	1001 Super White	Madeira Classic 40
2.	20		2050	1275 Powder blue	Madeira Classic 40
3.	8		3081	1134 Dark blue	Madeira Classic 40
4.	1		1696	1103 drak green	Madeira Classic 40
5.	5		4994	1094 Sky	Madeira Classic 40
6.	7		5883	1249 Green	Madeira Classic 40
7.	4		5324	1064 golden	Madeira Classic 40
8.	13		1875	1001 Super White	Madeira Classic 40
9.	14		16719	1000 Emerald Black	Madeira Classic 40
10.	3		406	1146 Red	Madeira Classic 40
11.	1		841	1103 drak green	Madeira Classic 40
12.	4		352	1064 golden	Madeira Classic 40
13.	24		231	1158 Drak Brown	Madeira Classic 40