



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-20184 4x4
Colorway: Madeira Classic 40

Stitches: 24463
Colors: 2
Height: 3.80 in
Width: 2.82 in
Zoom: 1.75

DigitEMB
www.digitemb.com



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 35.8 mm
Right: 35.8 mm
Up: 48.2 mm
Down: 48.2 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 10.69 in²
Max Stitch: 6.9 mm
Min Stitch: 0.2 mm
Max jump: 6.9 mm
Total Thread: 342.64ft
Total bobbin: 106.56ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	☐	5704	1001 Super White	Madeira Classic 40
2.	14	☒	3485	1000 Emerald Black	Madeira Classic 40
3.	13	☐	4872	1001 Super White	Madeira Classic 40
4.	14	☒	2923	1000 Emerald Black	Madeira Classic 40
5.	13	☐	4775	1001 Super White	Madeira Classic 40
6.	14	☒	2702	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20184 5x5
Colorway: Madeira Classic 40

Stitches: 32933
Colors: 2
Height: 4.80 in
Width: 3.56 in
Zoom: 1.38

DigitEMB

www.digitemb.com



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 45.2 mm
Right: 45.2 mm
Up: 60.9 mm
Down: 60.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 17.06 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 491.80ft
Total bobbin: 162.02ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	☐	7826	1001 Super White	Madeira Classic 40
2.	14	☒	4557	1000 Emerald Black	Madeira Classic 40
3.	13	☐	6649	1001 Super White	Madeira Classic 40
4.	14	☒	3802	1000 Emerald Black	Madeira Classic 40
5.	13	☐	6602	1001 Super White	Madeira Classic 40
6.	14	☒	3495	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20184 6x6
Colorway: Madeira Classic 40

Stitches: 41586
Colors: 2
Height: 5.80 in
Width: 4.28 in
Zoom: 1.13



Machine format: Tajima
Color changes: 5
Stops: 6
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 54.3 mm
Right: 54.3 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 24.79 in²
Max Stitch: 7.0 mm
Min Stitch: 0.3 mm
Max jump: 7.0 mm
Total Thread: 666.55ft
Total bobbin: 231.93ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	13	☐	10094	1001 Super White	Madeira Classic 40
2.	14	☒	5461	1000 Emerald Black	Madeira Classic 40
3.	13	☐	8677	1001 Super White	Madeira Classic 40
4.	14	☒	4574	1000 Emerald Black	Madeira Classic 40
5.	13	☐	8561	1001 Super White	Madeira Classic 40
6.	14	☒	4217	1000 Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20184 8x8
Colorway: Madeira Classic 40

Stitches: 60854
Colors: 2
Height: 7.80 in
Width: 5.77 in
Zoom: 0.84

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www.digitemb.com



Machine format:	Tajima
Color changes:	5
Stops:	6
Trims:	30
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.2 mm
Right:	73.2 mm
Up:	99.0 mm
Down:	99.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	44.96 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1070.45ft
Total bobbin:	396.35ft

Stop Sequence:						
#	N#	St.	Code	Description	Brand	
1.	13	☐	15520	1001 Super White	Madeira Classic 40	
2.	14	☒	7343	1000 Emerald Black	Madeira Classic 40	
3.	13	☐	13194	1001 Super White	Madeira Classic 40	
4.	14	☒	6138	1000 Emerald Black	Madeira Classic 40	
5.	13	☐	12991	1001 Super White	Madeira Classic 40	
6.	14	☒	5666	1000 Emerald Black	Madeira Classic 40	