



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-20417 4x4
Colorway: Madeira Classic 40

Stitches: 13260
Colors: 2
Height: 3.80 in
Width: 2.92 in
Zoom: 1.70

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www.digitemb.com



Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	4
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	37.1 mm
Right:	37.1 mm
Up:	48.3 mm
Down:	48.3 mm
EndX:	0.00 in
EndY:	0.00 in
Area	11.11 in²
Max Stitch:	6.6 mm
Min Stitch:	0.2 mm
Max jump:	6.8 mm
Total Thread:	203.12ft
Total bobbin:	68.22ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	8		2848	1134	Dark blue	Madeira Classic 40
2.	6		10410	1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 5x5
Colorway: Madeira Classic 40

Stitches: 19948
Colors: 2
Height: 4.80 in
Width: 3.69 in
Zoom: 1.35

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Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	3
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	46.9 mm
Right:	46.9 mm
Up:	61.0 mm
Down:	61.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	17.73 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	324.11ft
Total bobbin:	113.91ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	8	■	4497	1134 Dark blue	Madeira Classic 40
2.	6	■	15449	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 6x6
Colorway: Madeira Classic 40

Stitches: 24718
Colors: 2
Height: 5.80 in
Width: 4.44 in
Zoom: 1.12

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Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	56.4 mm
Right:	56.4 mm
Up:	73.7 mm
Down:	73.7 mm
EndX:	0.00 in
EndY:	0.00 in
Area	25.77 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	431.81ft
Total bobbin:	159.19ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	8	■	5523	1134 Dark blue	Madeira Classic 40
2.	6	■	19193	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20417 8x8
Colorway: Madeira Classic 40

Stitches: 36016
Colors: 2
Height: 7.80 in
Width: 5.99 in
Zoom: 0.83

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Machine format:	Tajima
Color changes:	1
Stops:	2
Trims:	2
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	76.1 mm
Right:	76.1 mm
Up:	99.1 mm
Down:	99.1 mm
EndX:	0.00 in
EndY:	0.00 in
Area	46.75 in²
Max Stitch:	8.2 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	710.28ft
Total bobbin:	280.28ft

Stop Sequence:

#	N#		St.	Code	Description	Brand
1.	8		7878	1134	Dark blue	Madeira Classic 40
2.	6		28136	1309	Pink	Madeira Classic 40