



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-20438 4x4
Colorway: Madeira Classic 40

Stitches: 20832
Colors: 6
Height: 3.82 in
Width: 3.80 in
Zoom: 1.27

DigitEMB
www.digitemb.com



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.3 mm
Right: 48.3 mm
Up: 48.6 mm
Down: 48.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.54 in²
Max Stitch: 6.9 mm
Min Stitch: 0.4 mm
Max jump: 6.9 mm
Total Thread: 434.58ft
Total bobbin: 174.97ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		12588	1064 golden	Madeira Classic 40
2.	13		2770	1001 Super White	Madeira Classic 40
3.	8		1527	1134 Dark blue	Madeira Classic 40
4.	14		656	1000 Emerald Black	Madeira Classic 40
5.	13		175	1001 Super White	Madeira Classic 40
6.	24		2114	1158 Drak Brown	Madeira Classic 40
7.	6		1000	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20438 5x5
Colorway: Madeira Classic 40

Stitches: 31173
Colors: 6
Height: 4.83 in
Width: 4.80 in
Zoom: 1.01

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	6
Stops:	7
Trims:	14
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	61.0 mm
Right:	61.0 mm
Up:	61.4 mm
Down:	61.4 mm
EndX:	0.00 in
EndY:	0.00 in
Area	23.22 in²
Max Stitch:	7.0 mm
Min Stitch:	0.4 mm
Max jump:	7.0 mm
Total Thread:	671.93ft
Total bobbin:	275.41ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		18997 1064	golden	Madeira Classic 40
2.	13		4080 1001	Super White	Madeira Classic 40
3.	8		2215 1134	Dark blue	Madeira Classic 40
4.	14		952 1000	Emerald Black	Madeira Classic 40
5.	13		248 1001	Super White	Madeira Classic 40
6.	24		3190 1158	Drak Brown	Madeira Classic 40
7.	6		1489 1309	Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20438 6x6
Colorway: Madeira Classic 40

Stitches: 41141
Colors: 6
Height: 5.82 in
Width: 5.80 in
Zoom: 0.83

DigitEMB

www.digitemb.com



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.7 mm
Right: 73.7 mm
Up: 74.0 mm
Down: 74.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.80 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 893.97ft
Total bobbin: 368.23ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		24262	1064 golden	Madeira Classic 40
2.	13		5654	1001 Super White	Madeira Classic 40
3.	8		3033	1134 Dark blue	Madeira Classic 40
4.	14		1315	1000 Emerald Black	Madeira Classic 40
5.	13		323	1001 Super White	Madeira Classic 40
6.	24		4461	1158 Drak Brown	Madeira Classic 40
7.	6		2091	1309 Pink	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20438 8x8
Colorway: Madeira Classic 40

Stitches: 70031
Colors: 6
Height: 7.85 in
Width: 7.80 in
Zoom: 0.62

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www.digitemb.com



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 14
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 99.1 mm
Right: 99.1 mm
Up: 99.7 mm
Down: 99.7 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 61.29 in²
Max Stitch: 7.0 mm
Min Stitch: 0.4 mm
Max jump: 7.0 mm
Total Thread: 1575.54ft
Total bobbin: 659.79ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		41375	1064 golden	Madeira Classic 40
2.	13		9560	1001 Super White	Madeira Classic 40
3.	8		5030	1134 Dark blue	Madeira Classic 40
4.	14		2220	1000 Emerald Black	Madeira Classic 40
5.	13		489	1001 Super White	Madeira Classic 40
6.	24		7734	1158 Drak Brown	Madeira Classic 40
7.	6		3621	1309 Pink	Madeira Classic 40