



# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

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# Production Worksheet

Wilcom TrueSizer

Design: E-20435 4x4

Colorway: Madeira Classic 40

Stitches: 19766  
Colors: 5  
Height: 3.84 in  
Width: 3.80 in  
Zoom: 1.27



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 48.8 mm  
Down: 48.8 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.62 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 399.34ft  
Total bobbin: 158.43ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	12414	1064 golden	Madeira Classic 40
2.	13	□	2785	1001 Super White	Madeira Classic 40
3.	8	■	1539	1134 Dark blue	Madeira Classic 40
4.	14	■	648	1000 Emerald Black	Madeira Classic 40
5.	13	□	176	1001 Super White	Madeira Classic 40
6.	24	■	2202	1158 Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer  
Design: E-20435 5x5  
Colorway: Madeira Classic 40

Stitches: 29077  
Colors: 5  
Height: 4.83 in  
Width: 4.80 in  
Zoom: 1.01



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 61.4 mm  
Down: 61.4 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 23.22 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 610.05ft  
Total bobbin: 247.09ft



### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	18449	1064	golden	Madeira Classic 40
2.	13	4080	1001	Super White	Madeira Classic 40
3.	8	2236	1134	Dark blue	Madeira Classic 40
4.	14	954	1000	Emerald Black	Madeira Classic 40
5.	13	248	1001	Super White	Madeira Classic 40
6.	24	3108	1158	Drak Brown	Madeira Classic 40

# Production Worksheet

Wilcom TrueSizer

Design: E-20435 6x6

Colorway: Madeira Classic 40

Stitches: 40368

Colors: 5

Height: 5.84 in

Width: 5.80 in

Zoom: 0.83

# DigitEMB

www.digitemb.com

Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 74.2 mm  
Down: 74.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 33.92 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 870.50ft  
Total bobbin: 357.52ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	■	25931	1064 golden	Madeira Classic 40
2.	13	□	5688	1001 Super White	Madeira Classic 40
3.	8	■	3028	1134 Dark blue	Madeira Classic 40
4.	14	■	1312	1000 Emerald Black	Madeira Classic 40
5.	13	□	317	1001 Super White	Madeira Classic 40
6.	24	■	4090	1158 Drak Brown	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer

Design: E-20435 8x8

Colorway: Madeira Classic 40

Stitches: 68281

Colors: 5

Height: 7.87 in

Width: 7.80 in

Zoom: 0.62



Machine format: Tajima  
Color changes: 5  
Stops: 6  
Trims: 12  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 100.0 mm  
Down: 100.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 61.44 in<sup>2</sup>  
Max Stitch: 7.8 mm  
Min Stitch: 0.4 mm  
Max jump: 7.0 mm  
Total Thread: 1531.19ft  
Total bobbin: 640.51ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4		44531 1064	golden	Madeira Classic 40
2.	13		9594 1001	Super White	Madeira Classic 40
3.	8		4977 1134	Dark blue	Madeira Classic 40
4.	14		2216 1000	Emerald Black	Madeira Classic 40
5.	13		485 1001	Super White	Madeira Classic 40
6.	24		6476 1158	Drak Brown	Madeira Classic 40

