



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-20541 4x4
Colorway: Madeira Classic 40

Stitches: 17421
Colors: 3
Height: 3.77 in
Width: 3.80 in
Zoom: 1.28

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	48.2 mm
Right:	48.2 mm
Up:	47.8 mm
Down:	47.8 mm
EndX:	0.00 in
EndY:	0.00 in
Area	14.31 in²
Max Stitch:	6.9 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	369.06ft
Total bobbin:	150.18ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		13514	1064 golden	Madeira Classic 40
2.	14		2084	1000 Emerald Black	Madeira Classic 40
3.	3		1821	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20541 5x5
Colorway: Madeira Classic 40

Stitches: 26309
Colors: 3
Height: 4.77 in
Width: 4.80 in
Zoom: 1.01

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	60.9 mm
Right:	60.9 mm
Up:	60.5 mm
Down:	60.5 mm
EndX:	0.00 in
EndY:	0.00 in
Area	22.87 in²
Max Stitch:	6.7 mm
Min Stitch:	0.4 mm
Max jump:	6.9 mm
Total Thread:	574.51ft
Total bobbin:	237.37ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		20720	1064 golden	Madeira Classic 40
2.	14		2945	1000 Emerald Black	Madeira Classic 40
3.	3		2642	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20541 6x6
Colorway: Madeira Classic 40

Stitches: 36511
Colors: 3
Height: 5.80 in
Width: 5.79 in
Zoom: 0.84

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	73.5 mm
Right:	73.5 mm
Up:	73.6 mm
Down:	73.6 mm
EndX:	0.00 in
EndY:	0.00 in
Area	33.55 in²
Max Stitch:	7.4 mm
Min Stitch:	0.3 mm
Max jump:	6.9 mm
Total Thread:	825.52ft
Total bobbin:	346.45ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		29512	1064 golden	Madeira Classic 40
2.	14		3387	1000 Emerald Black	Madeira Classic 40
3.	3		3610	1146 Red	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20541 8x8
Colorway: Madeira Classic 40

Stitches: 63625
Colors: 3
Height: 7.80 in
Width: 7.80 in
Zoom: 0.62

DigitEMB
www.digitemb.com



Machine format:	Tajima
Color changes:	2
Stops:	3
Trims:	7
Auto fabric:	Fabric Name
Required stabilizer:	Stabilizer
Left:	99.0 mm
Right:	99.0 mm
Up:	99.0 mm
Down:	99.0 mm
EndX:	0.00 in
EndY:	0.00 in
Area	60.80 in²
Max Stitch:	7.0 mm
Min Stitch:	0.3 mm
Max jump:	7.0 mm
Total Thread:	1471.08ft
Total bobbin:	623.57ft

Stop Sequence:					
#	N#	St.	Code	Description	Brand
1.	4		51594	1064 golden	Madeira Classic 40
2.	14		6077	1000 Emerald Black	Madeira Classic 40
3.	3		5952	1146 Red	Madeira Classic 40