



Creative Fabrica

**Embroidery Design
Sewing Information**

www.creativefabrica.com/embroidery/

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Production Worksheet

Wilcom TrueSizer
Design: E-20540 4x4
Colorway: Madeira Classic 40

Stitches: 20143
Colors: 6
Height: 3.79 in
Width: 3.80 in
Zoom: 1.28



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 48.2 mm
Right: 48.2 mm
Up: 48.1 mm
Down: 48.1 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 14.38 in²
Max Stitch: 11.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 420.47ft
Total bobbin: 169.29ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	11103	1064	golden	Madeira Classic 40
2.	5	3646	1094	Sky	Madeira Classic 40
3.	8	1284	1134	Dark blue	Madeira Classic 40
4.	13	133	1001	Super White	Madeira Classic 40
5.	14	2234	1000	Emerald Black	Madeira Classic 40
6.	18	1228	1287	Mlde Grey	Madeira Classic 40
7.	14	513	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20540 5x5
Colorway: Madeira Classic 40

Stitches: 30683
Colors: 6
Height: 4.79 in
Width: 4.80 in
Zoom: 1.01



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 60.9 mm
Right: 60.9 mm
Up: 60.8 mm
Down: 60.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 22.97 in²
Max Stitch: 10.5 mm
Min Stitch: 0.2 mm
Max jump: 6.8 mm
Total Thread: 663.03ft
Total bobbin: 272.04ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	16826	1064	golden	Madeira Classic 40
2.	5	5630	1094	Sky	Madeira Classic 40
3.	8	1998	1134	Dark blue	Madeira Classic 40
4.	13	181	1001	Super White	Madeira Classic 40
5.	14	3723	1000	Emerald Black	Madeira Classic 40
6.	18	1591	1287	Mlde Grey	Madeira Classic 40
7.	14	732	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20540 6x6
Colorway: Madeira Classic 40

Stitches: 41708
Colors: 6
Height: 5.80 in
Width: 5.79 in
Zoom: 0.84



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 10
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 73.5 mm
Right: 73.5 mm
Up: 73.6 mm
Down: 73.6 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 33.55 in²
Max Stitch: 12.0 mm
Min Stitch: 0.3 mm
Max jump: 6.8 mm
Total Thread: 933.20ft
Total bobbin: 389.27ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	23663	1064	golden	Madeira Classic 40
2.	5	8061	1094	Sky	Madeira Classic 40
3.	8	2852	1134	Dark blue	Madeira Classic 40
4.	13	229	1001	Super White	Madeira Classic 40
5.	14	3986	1000	Emerald Black	Madeira Classic 40
6.	18	1942	1287	Mlde Grey	Madeira Classic 40
7.	14	973	1000	Emerald Black	Madeira Classic 40

Production Worksheet

Wilcom TrueSizer
Design: E-20540 8x8
Colorway: Madeira Classic 40

Stitches: 71900
Colors: 6
Height: 7.80 in
Width: 7.77 in
Zoom: 0.62



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 11
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Left: 98.7 mm
Right: 98.7 mm
Up: 99.0 mm
Down: 99.0 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 60.57 in²
Max Stitch: 6.9 mm
Min Stitch: 0.3 mm
Max jump: 6.9 mm
Total Thread: 1671.75ft
Total bobbin: 709.53ft



Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	4	40634	1064	golden	Madeira Classic 40
2.	5	14184	1094	Sky	Madeira Classic 40
3.	8	5026	1134	Dark blue	Madeira Classic 40
4.	13	355	1001	Super White	Madeira Classic 40
5.	14	7467	1000	Emerald Black	Madeira Classic 40
6.	18	2650	1287	Mlde Grey	Madeira Classic 40
7.	14	1582	1000	Emerald Black	Madeira Classic 40