

# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

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# Production Worksheet

Wilcom TrueSizer  
Design: E-20559 4x4  
Colorway: Madeira Classic 40

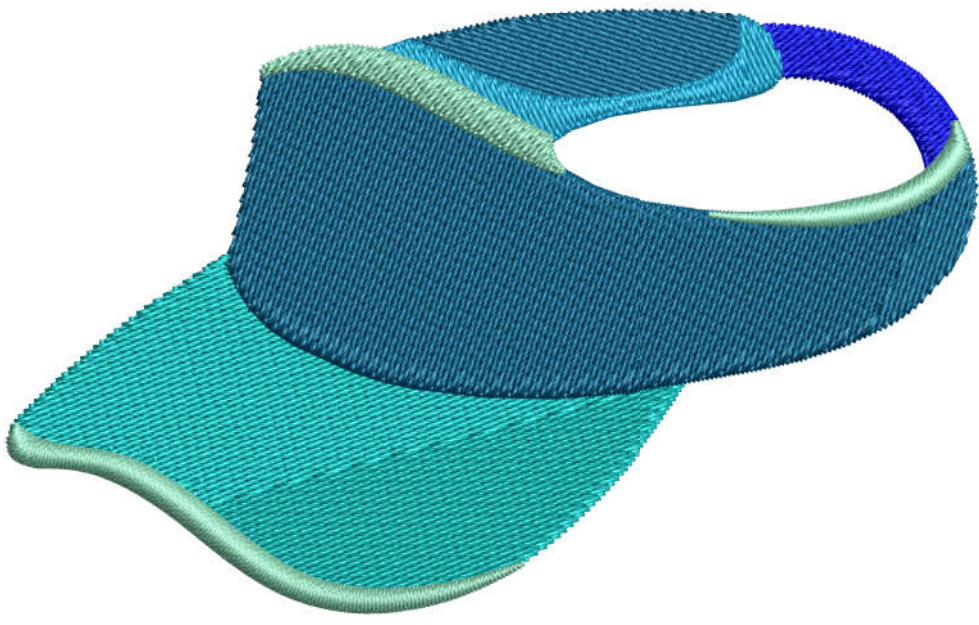
Stitches: 7756  
Colors: 5  
Height: 2.36 in  
Width: 3.79 in  
Zoom: 1.33



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.1 mm  
Right: 48.1 mm  
Up: 30.0 mm  
Down: 30.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 8.94 in<sup>2</sup>  
Max Stitch: 6.7 mm  
Min Stitch: 0.4 mm  
Max jump: 6.7 mm  
Total Thread: 157.49ft  
Total bobbin: 62.00ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	2295	1094	Sky	Madeira Classic 40
2.	8	3623	1134	Dark blue	Madeira Classic 40
3.	2	340	1934	Royal Blue	Madeira Classic
4.	25	528		Thread #5	
5.	17	968	1045	Light Blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20559 5x5  
Colorway: Madeira Classic 40

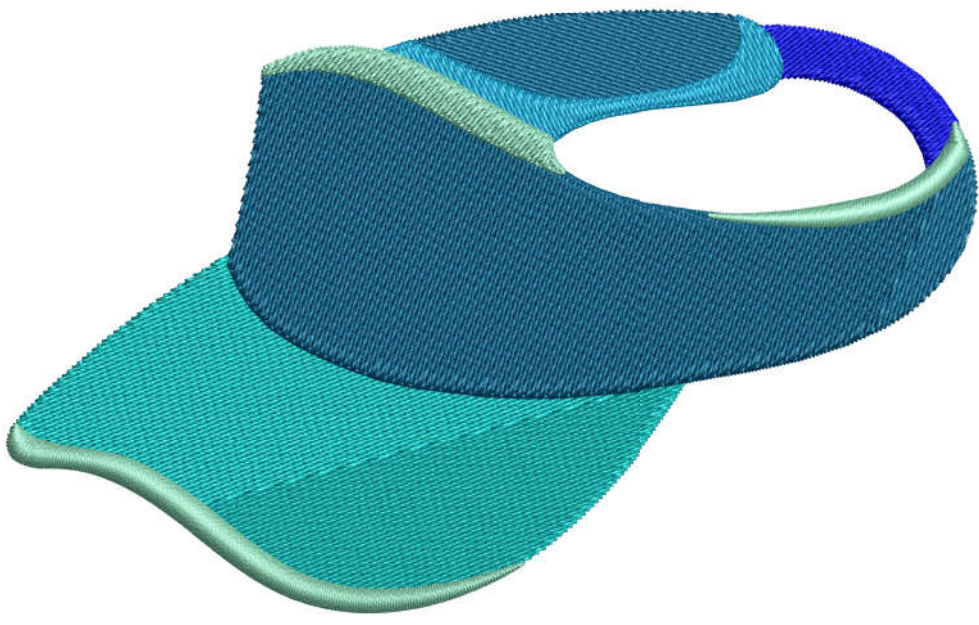
Stitches: 11684  
Colors: 5  
Height: 2.98 in  
Width: 4.79 in  
Zoom: 1.05



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.8 mm  
Right: 60.8 mm  
Up: 37.9 mm  
Down: 37.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 14.30 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 244.67ft  
Total bobbin: 98.39ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5		3530 1094	Sky	Madeira Classic 40
2.	8		5528 1134	Dark blue	Madeira Classic 40
3.	2		466 1934	Royal Blue	Madeira Classic
4.	25		723	Thread #5	
5.	17		1435 1045	Light Blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20559 6x6  
Colorway: Madeira Classic 40

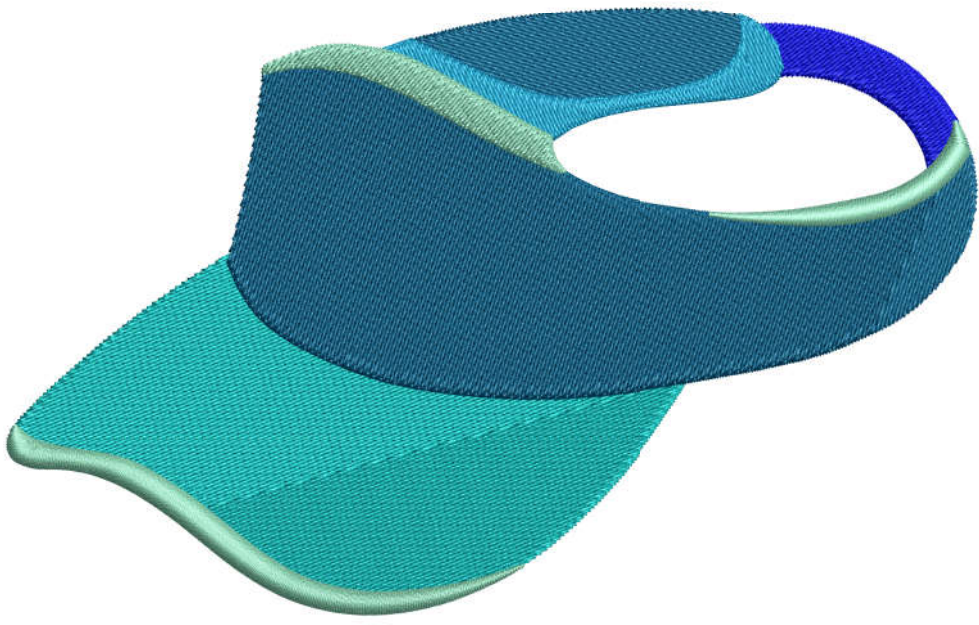
Stitches: 16222  
Colors: 5  
Height: 3.64 in  
Width: 5.80 in  
Zoom: 0.87



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 46.2 mm  
Down: 46.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 21.12 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 349.97ft  
Total bobbin: 143.15ft

### Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5	5092	1094	Sky	Madeira Classic 40
2.	8	7938	1134	Dark blue	Madeira Classic 40
3.	2	641	1934	Royal Blue	Madeira Classic
4.	25	938		Thread #5	
5.	17	1611	1045	Light Blue	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20559 8x8  
Colorway: Madeira Classic 40

Stitches: 27775  
Colors: 5  
Height: 4.88 in  
Width: 7.79 in  
Zoom: 0.64



Machine format: Tajima  
Color changes: 4  
Stops: 5  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 98.9 mm  
Right: 98.9 mm  
Up: 62.0 mm  
Down: 62.0 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 38.01 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 617.71ft  
Total bobbin: 256.88ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	5		8861 1094	Sky	Madeira Classic 40
2.	8		13730 1134	Dark blue	Madeira Classic 40
3.	2		1028 1934	Royal Blue	Madeira Classic
4.	25		1403	Thread #5	
5.	17		2751 1045	Light Blue	Madeira Classic 40

