



# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

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**Production Worksheet**

Wilcom TrueSizer  
Design: E-20204 4x4  
Colorway: Madeira Classic 40

Stitches: 5510  
Colors: 1  
Height: 1.55 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 7  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 19.7 mm  
Down: 19.7 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 5.90 in<sup>2</sup>  
Max Stitch: 6.6 mm  
Min Stitch: 0.3 mm  
Max jump: 6.6 mm  
Total Thread: 71.77ft  
Total bobbin: 20.72ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5508	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20204 5x5  
Colorway: Madeira Classic 40

Stitches: 7128  
Colors: 1  
Height: 1.96 in  
Width: 4.80 in  
Zoom: 1.03



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 60.9 mm  
Right: 60.9 mm  
Up: 24.9 mm  
Down: 24.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.42 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 100.23ft  
Total bobbin: 31.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	7126	1000 Emerald Black	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20204 6x6  
Colorway: Madeira Classic 40

Stitches: 9553  
Colors: 1  
Height: 2.38 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 8  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 30.3 mm  
Down: 30.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 13.82 in<sup>2</sup>  
Max Stitch: 6.8 mm  
Min Stitch: 0.3 mm  
Max jump: 6.8 mm  
Total Thread: 143.15ft  
Total bobbin: 47.29ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	9551	1000 Emerald Black	Madeira Classic 40



# Production Worksheet

Wilcom TrueSizer  
Design: E-20204 8x8  
Colorway: Madeira Classic 40

Stitches: 13223  
Colors: 1  
Height: 3.22 in  
Width: 7.80 in  
Zoom: 0.62



Machine format: Tajima  
Color changes: 0  
Stops: 1  
Trims: 9  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 40.9 mm  
Down: 40.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 25.15 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 222.76ft  
Total bobbin: 80.20ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	13221	1000 Emerald Black	Madeira Classic 40

