



# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

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**Production Worksheet**

Wilcom TrueSizer  
Design: E-20978 4x4  
Colorway: Madeira Classic 40

Stitches: 2995  
Colors: 2  
Height: 1.13 in  
Width: 3.80 in  
Zoom: 1.29



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 48.3 mm  
Right: 48.3 mm  
Up: 14.3 mm  
Down: 14.3 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 4.29 in<sup>2</sup>  
Max Stitch: 6.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.9 mm  
Total Thread: 48.84ft  
Total bobbin: 16.71ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	2899 1000	Emerald Black	Madeira Classic 40
2.	13	□	94 1001	Super White	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20978 5x5  
Colorway: Madeira Classic 40

Stitches: 4612  
Colors: 2  
Height: 1.43 in  
Width: 4.80 in  
Zoom: 1.02



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 61.0 mm  
Right: 61.0 mm  
Up: 18.2 mm  
Down: 18.2 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 6.87 in<sup>2</sup>  
Max Stitch: 6.5 mm  
Min Stitch: 0.3 mm  
Max jump: 6.5 mm  
Total Thread: 79.79ft  
Total bobbin: 28.77ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	4490 1000	Emerald Black	Madeira Classic 40
2.	13	□	120 1001	Super White	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20978 6x6  
Colorway: Madeira Classic 40

Stitches: 5783  
Colors: 2  
Height: 1.72 in  
Width: 5.80 in  
Zoom: 0.85



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 73.7 mm  
Right: 73.7 mm  
Up: 21.9 mm  
Down: 21.9 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 9.99 in<sup>2</sup>  
Max Stitch: 7.0 mm  
Min Stitch: 0.3 mm  
Max jump: 7.0 mm  
Total Thread: 107.89ft  
Total bobbin: 40.87ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	5639 1000	Emerald Black	Madeira Classic 40
2.	13	□	142 1001	Super White	Madeira Classic 40



**Production Worksheet**

Wilcom TrueSizer  
Design: E-20978 8x8  
Colorway: Madeira Classic 40

Stitches: 8284  
Colors: 2  
Height: 2.32 in  
Width: 7.80 in  
Zoom: 0.63



Machine format: Tajima  
Color changes: 1  
Stops: 2  
Trims: 5  
Auto fabric: Fabric Name  
Required stabilizer: Stabilizer  
Left: 99.1 mm  
Right: 99.1 mm  
Up: 29.5 mm  
Down: 29.5 mm  
EndX: 0.00 in  
EndY: 0.00 in  
Area: 18.11 in<sup>2</sup>  
Max Stitch: 7.9 mm  
Min Stitch: 0.3 mm  
Max jump: 6.7 mm  
Total Thread: 177.87ft  
Total bobbin: 72.61ft

Stop Sequence:

#	N#	St.	Code	Description	Brand
1.	14	■	8086 1000	Emerald Black	Madeira Classic 40
2.	13	□	196 1001	Super White	Madeira Classic 40

