



Creative Fabrica

**Embroidery Design
Sewing Information**

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Production Worksheet

Wilcom TrueSizer



Design: **E-22289 5x5**

Title: **FLOWER 19168**

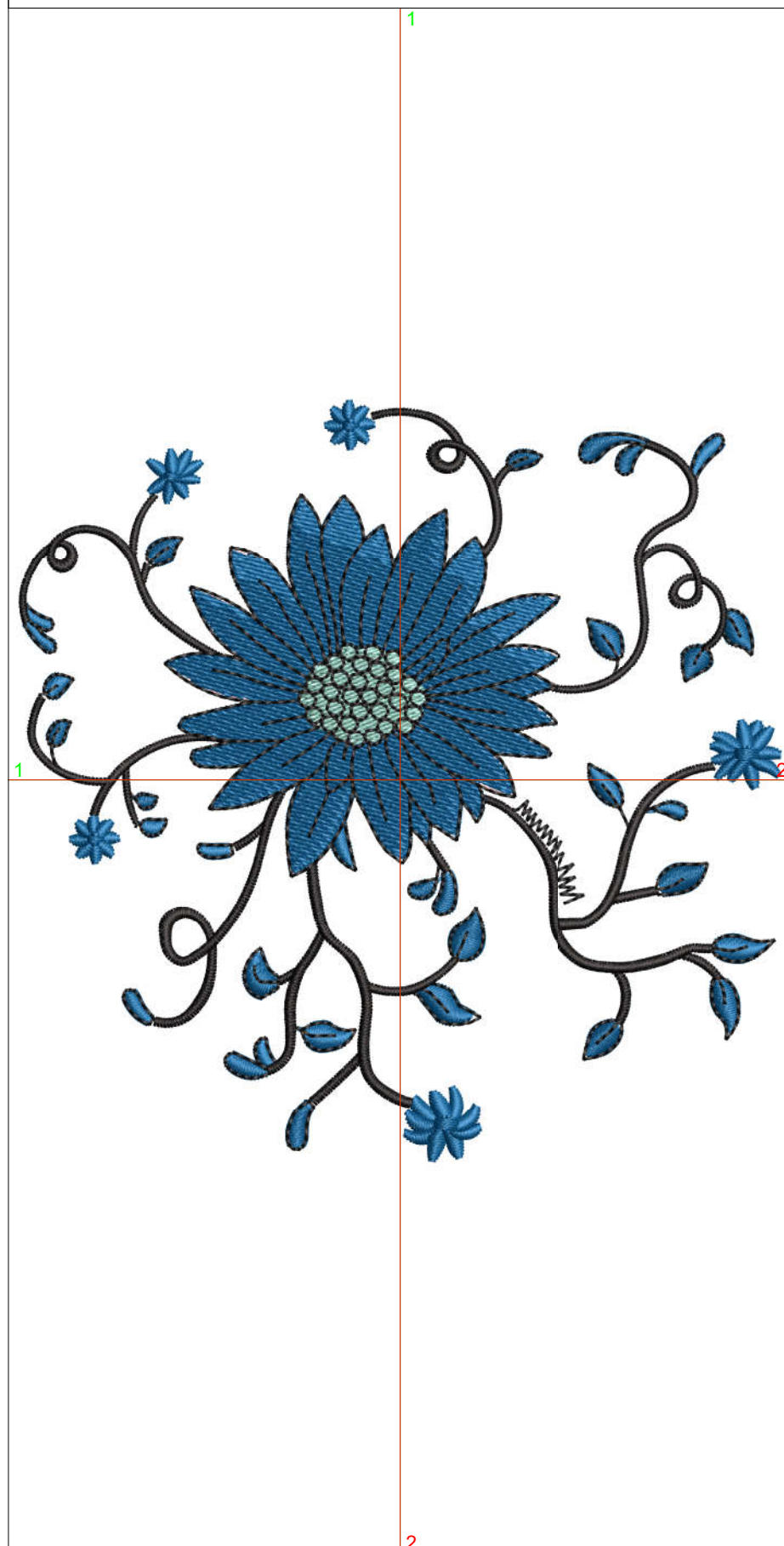
Stitches: 13,007
Height: 4.00 in
Width: 4.00 in
Colors: 3
Colorway: Madeira Classic 40
Zoom: 1.16



Machine format: Tajima
Color changes: 6
Stops: 7
Trims: 28
Auto fabric: Fabric Name
Required stabilizer: Stabilizer
Appliqués: 0
Left: 50.8 mm
Right: 50.8 mm
Up: 50.8 mm
Down: 50.8 mm
EndX: 0.00 in
EndY: 0.00 in
Area: 16.01 in²
Max stitch: 6.8 mm
Min stitch: 0.3 mm
Max jump: 6.8 mm
Total thread: 197.69ft
Total bobbin: 65.21ft

Stop Sequence:

#	#	Color	St.	Code	Name	Chart
1.	8	■	1,544	1134	Dark blue	Madeira Classic 40
2.	14	■	2,348	1000	Emerald Black	Madeira Classic 40
3.	8	■	1,108	1134	Dark blue	Madeira Classic 40
4.	14	■	2,073	1000	Emerald Black	Madeira Classic 40
5.	8	■	3,756	1134	Dark blue	Madeira Classic 40
6.	17	■	478	1045	Light Blue	Madeira Classic 40
7.	14	■	1,698	1000	Emerald Black	Madeira Classic 40



Color Film

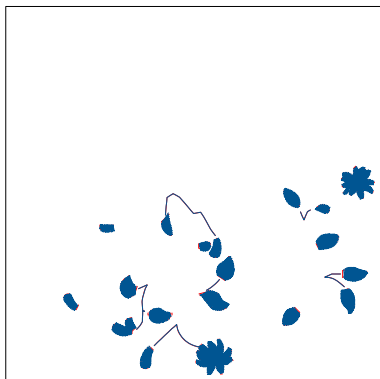
Wilcom TrueSizer



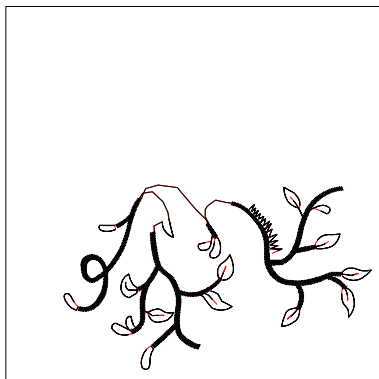
Design: **E-22289 5x5**

Title: **FLOWER 19168**

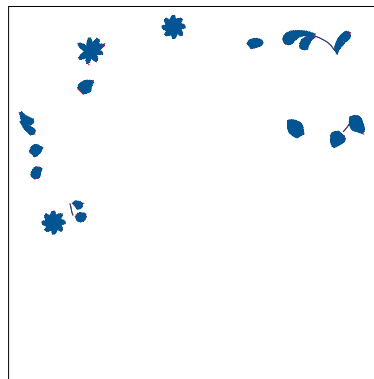
Stitches: 13,007
Height: 4.00 in
Width: 4.00 in
Colors: 3
Colorway: Madeira Classic 40
Zoom: 0.47



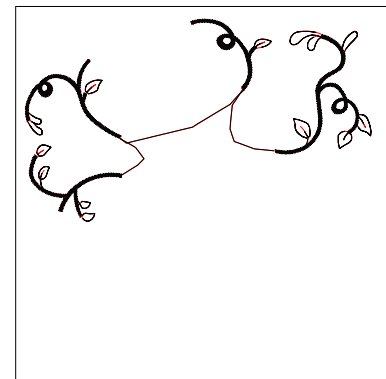
Stop #: 1
Code: 1134
Name: Dark blue
Chart: Madeira Classic 40
Stitches: 1,544
Thread used: 24.53ft



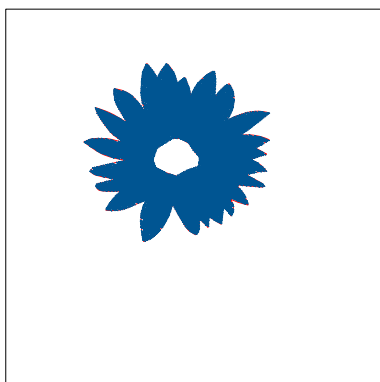
Stop #: 2
Code: 1000
Name: Emerald Black
Chart: Madeira Classic 40
Stitches: 2,348
Thread used: 29.50ft



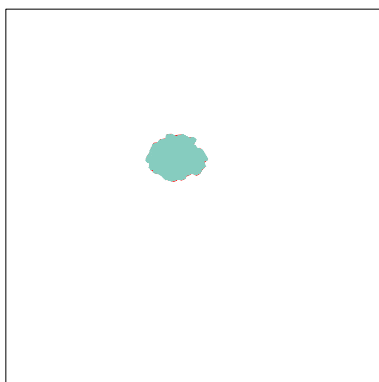
Stop #: 3
Code: 1134
Name: Dark blue
Chart: Madeira Classic 40
Stitches: 1,108
Thread used: 15.80ft



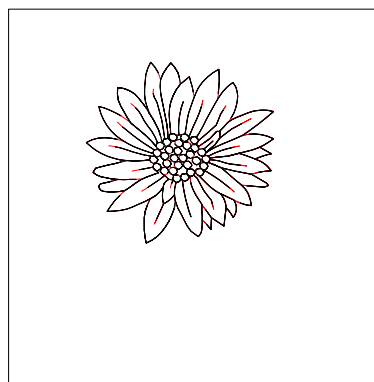
Stop #: 4
Code: 1000
Name: Emerald Black
Chart: Madeira Classic 40
Stitches: 2,073
Thread used: 24.57ft



Stop #: 5
Code: 1134
Name: Dark blue
Chart: Madeira Classic 40
Stitches: 3,756
Thread used: 71.25ft



Stop #: 6
Code: 1045
Name: Light Blue
Chart: Madeira Classic 40
Stitches: 478
Thread used: 8.30ft



Stop #: 7
Code: 1000
Name: Emerald Black
Chart: Madeira Classic 40
Stitches: 1,698
Thread used: 21.43ft

Production Summary

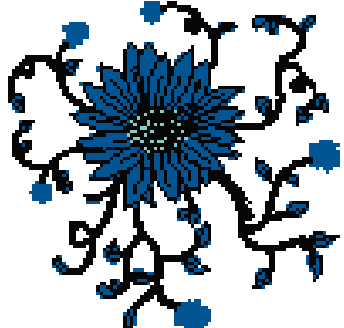
Wilcom TrueSizer



Design: **E-22289 5x5**

Title: **FLOWER 19168**

Stitches: 13,007
 Height: 4.00 in
 Width: 4.00 in
 Colors: 3



Machine format: Tajima
 Color changes: 6
 Stops: 7
 Trims: 28
 Hoop: <None>
 Max stitch: 6.8 mm
 Min stitch: 0.3 mm
 Max jump: 6.8 mm
 Auto fabric: Fabric Name
 Required stabilizer: Stabilizer

Left: 50.8 mm
 Right: 50.8 mm
 Up: 50.8 mm
 Down: 50.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 16.01 in²
 Total thread: 197.69ft
 Total bobbin: 65.21ft

Colorway		Madeira Classic 40	
Background			
Product			
Stop	Color	Stitches	
1	8	1,544	1134 Dark blue Madeira Classic 40
2	14	2,348	1000 Emerald Black Madeira Classic 40
3	8	1,108	1134 Dark blue Madeira Classic 40
4	14	2,073	1000 Emerald Black Madeira Classic 40
5	8	3,756	1134 Dark blue Madeira Classic 40
6	17	478	1045 Light Blue Madeira Classic 40
7	14	1,698	1000 Emerald Black Madeira Classic 40