



# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

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**Approval Sheet**

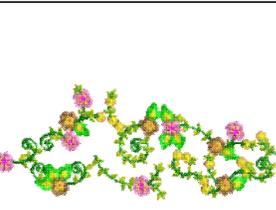
Wilcom EmbroideryStudio - Designing

**\* FLOWER BUSH \***

Design: **Flower Bush**

Title:

Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.89



Product type:  
Product:  
Total qty:  
Product colors:  
Position:

**Terms and Conditions:**

**Approved By:**  
  
**Date:**

# Production Worksheet

Wilcom EmbroideryStudio - Designing

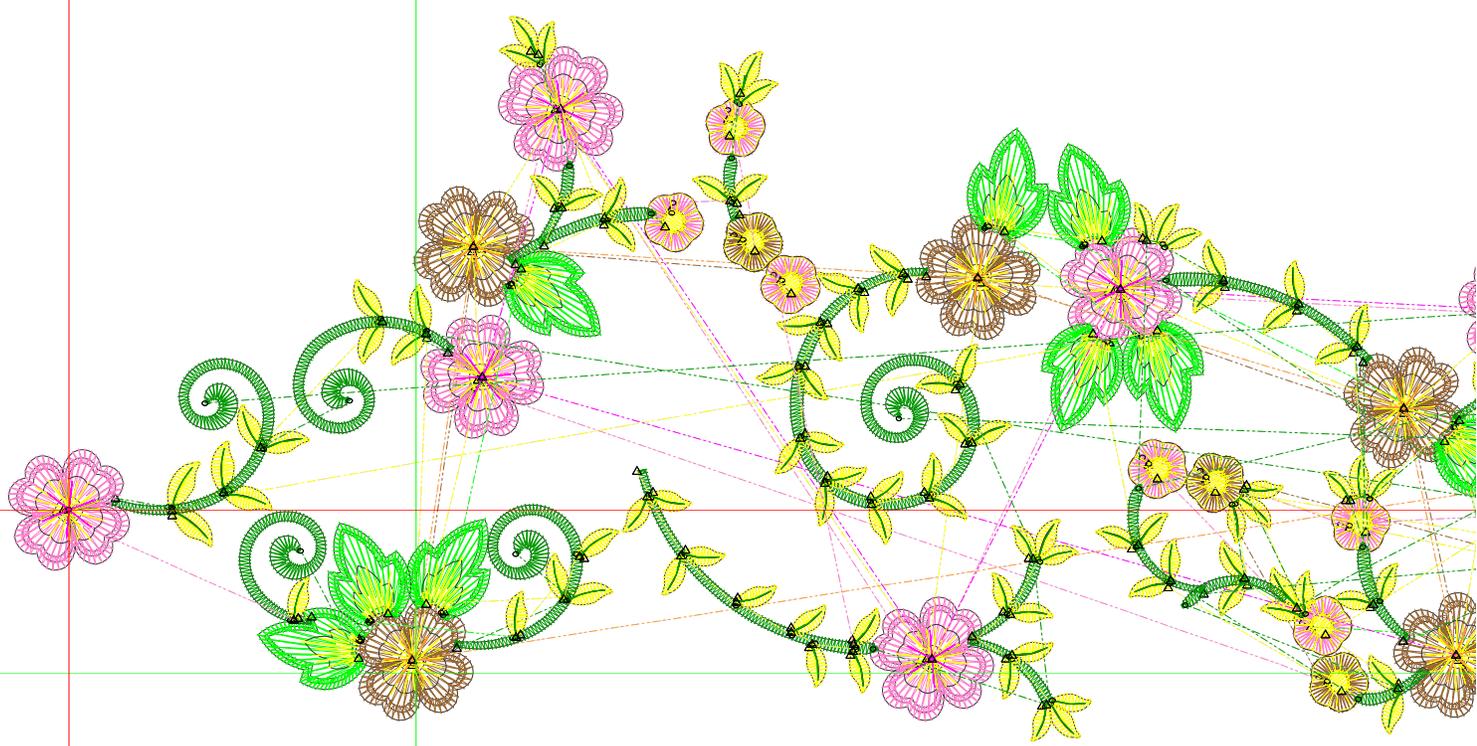
## \* FLOWER BUSH \*

Design: **Flower Bush**

Title:

Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 1:1

1	1
1	1



1

2

2	2
2	2

# Production Worksheet

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: Flower Bush

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7  
 Colorway: Colorway 1  
 Zoom: 1:1

1	1
1	1

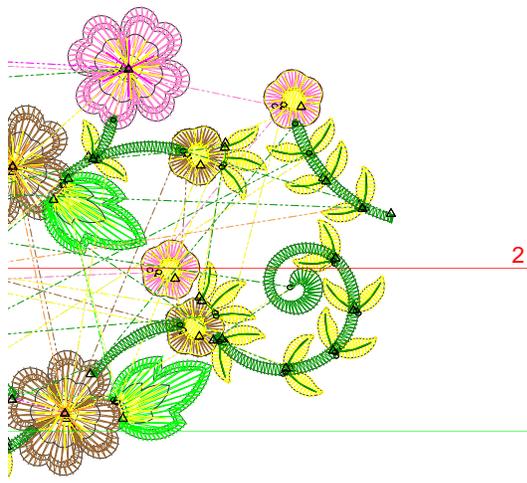
Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Appliqués: 0  
 Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm  
 Total thread: 102.16m  
 Total bobbin: 30.36m

36. 4		73	4 Yellow	Default
37. 1		19	1 Dark Green	Default
38. 4		73	4 Yellow	Default
39. 1		19	1 Dark Green	Default
40. 4		41	4 Yellow	Default
41. 1		14	1 Dark Green	Default
42. 4		41	4 Yellow	Default
43. 1		14	1 Dark Green	Default
44. 4		41	4 Yellow	Default
45. 1		14	1 Dark Green	Default
46. 4		41	4 Yellow	Default
47. 1		14	1 Dark Green	Default
48. 4		41	4 Yellow	Default
49. 1		14	1 Dark Green	Default
50. 15		108	15 Pink	Default
51. 4		91	4 Yellow	Default
52. 14		101	14 Brown	Default

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		2.801	14	Brown	Default
2.	15		2.914	15	Pink	Default
3.	7		1.505	7	Green	Default
4.	4		4.415	4	Yellow	Default
5.	12		279	12	Orange	Default
6.	2		273	6	Magenta	Default
7.	1		2.708	1	Dark Green	Default
8.	4		73	4	Yellow	Default
9.	1		19	1	Dark Green	Default
10.	4		73	4	Yellow	Default
11.	1		19	1	Dark Green	Default
12.	4		73	4	Yellow	Default
13.	1		19	1	Dark Green	Default
14.	4		73	4	Yellow	Default
15.	1		19	1	Dark Green	Default
16.	4		73	4	Yellow	Default
17.	1		19	1	Dark Green	Default
18.	4		73	4	Yellow	Default
19.	1		19	1	Dark Green	Default
20.	4		73	4	Yellow	Default
21.	1		19	1	Dark Green	Default
22.	4		73	4	Yellow	Default
23.	1		19	1	Dark Green	Default
24.	4		73	4	Yellow	Default
25.	1		19	1	Dark Green	Default
26.	4		73	4	Yellow	Default
27.	1		94	1	Dark Green	Default
28.	4		73	4	Yellow	Default
29.	1		19	1	Dark Green	Default
30.	4		97	4	Yellow	Default
31.	1		99	1	Dark Green	Default
32.	4		73	4	Yellow	Default
33.	1		19	1	Dark Green	Default
34.	4		97	4	Yellow	Default
35.	1		216	1	Dark Green	Default

53. 4		91	4 Yellow	Default
54. 15		103	15 Pink	Default
55. 4		191	4 Yellow	Default
56. 1		76	1 Dark Green	Default
57. 4		73	4 Yellow	Default
58. 1		19	1 Dark Green	Default
59. 15		101	15 Pink	Default
60. 4		91	4 Yellow	Default
61. 1		98	1 Dark Green	Default
62. 4		74	4 Yellow	Default
63. 1		19	1 Dark Green	Default
64. 4		107	4 Yellow	Default
65. 1		88	1 Dark Green	Default
66. 4		73	4 Yellow	Default
67. 1		19	1 Dark Green	Default
68. 7		248	7 Green	Default
69. 4		60	4 Yellow	Default
70. 7		254	7 Green	Default
71. 4		138	4 Yellow	Default
72. 1		282	1 Dark Green	Default
73. 4		43	4 Yellow	Default
74. 1		16	1 Dark Green	Default
75. 4		43	4 Yellow	Default
76. 1		16	1 Dark Green	Default
77. 7		250	7 Green	Default
78. 4		60	4 Yellow	Default
79. 7		248	7 Green	Default
80. 4		59	4 Yellow	Default
81. 1		205	1 Dark Green	Default
82. 4		41	4 Yellow	Default
83. 1		16	1 Dark Green	Default
84. 15		477	15 Pink	Default
85. 4		90	4 Yellow	Default
86. 2		45	6 Magenta	Default



2	2
2	2

Machine runtime:  
**Machine Runtime (hr:min:sec)**  
 Machine-1 1:00:20

# Color Film

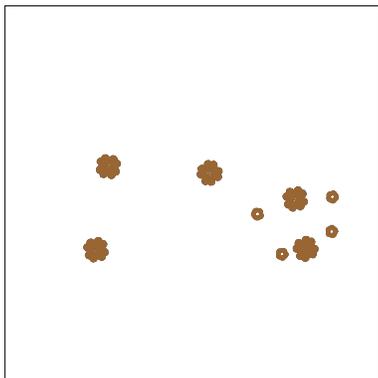
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## \*FLOWER BUSH\*

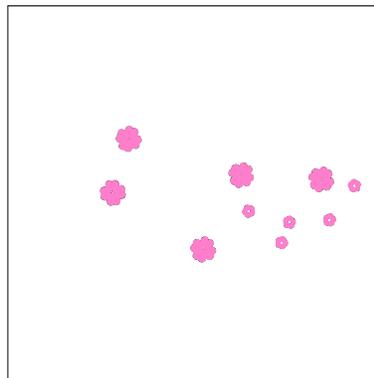
Design: **Flower Bush**

Title:

Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



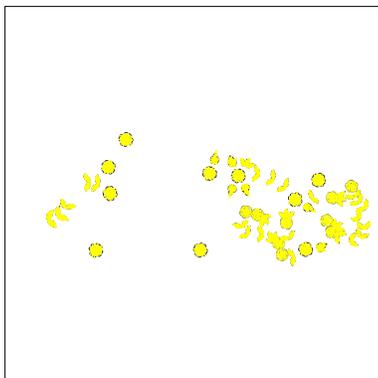
Stop #: 1  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 2.801  
Thread used: 12.49m



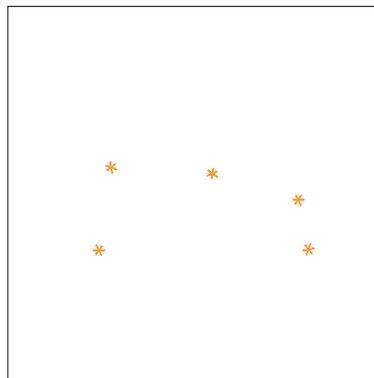
Stop #: 2  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 2.914  
Thread used: 13.04m



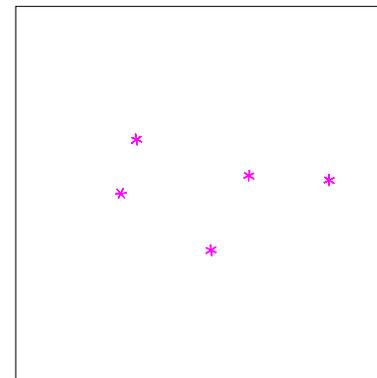
Stop #: 3  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 1.505  
Thread used: 7.00m



Stop #: 4  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 4.415  
Thread used: 19.18m



Stop #: 5  
Element:  
Code: 12  
Name: Orange  
Chart: Default  
Stitches: 279  
Thread used: 1.56m



Stop #: 6  
Element:  
Code: 6  
Name: Magenta  
Chart: Default  
Stitches: 273  
Thread used: 1.55m

**Color Film**

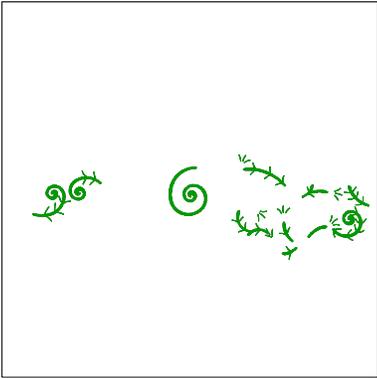
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**\*FLOWER BUSH\***

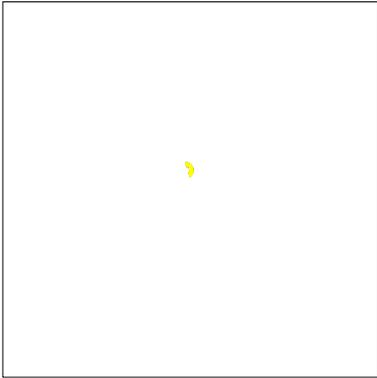
Design: **Flower Bush**

Title:

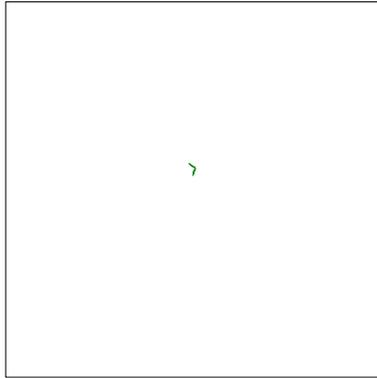
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



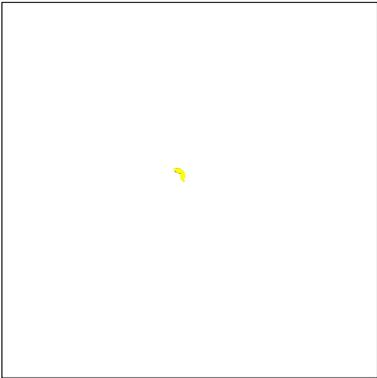
Stop #: 7  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 2.708  
Thread used: 10.97m



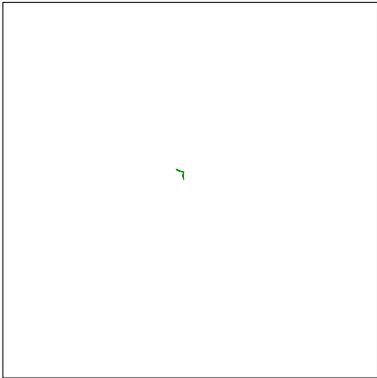
Stop #: 8  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



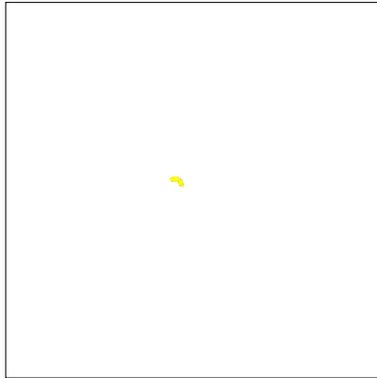
Stop #: 9  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 10  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



Stop #: 11  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 12  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m

# Color Film

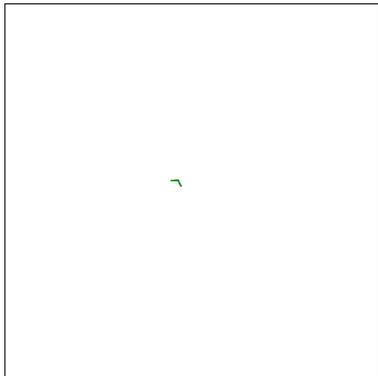
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## \*FLOWER BUSH\*

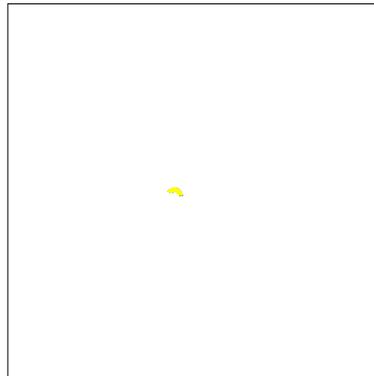
Design: **Flower Bush**

Title:

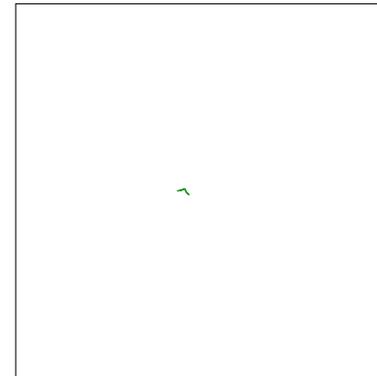
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



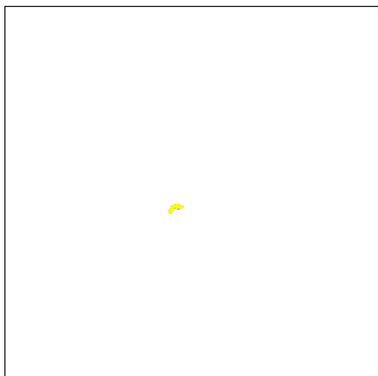
Stop #: 13  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



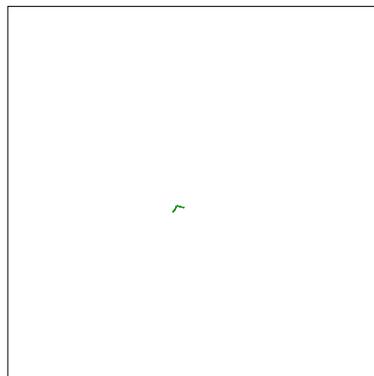
Stop #: 14  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



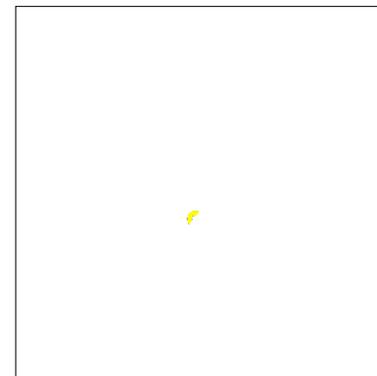
Stop #: 15  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 16  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.34m



Stop #: 17  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 18  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m

# Color Film

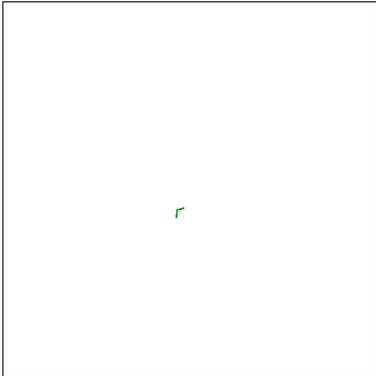
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## \*FLOWER BUSH\*

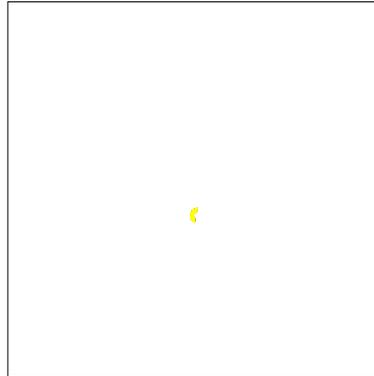
Design: **Flower Bush**

Title:

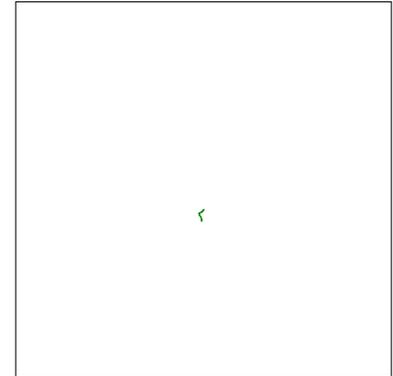
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



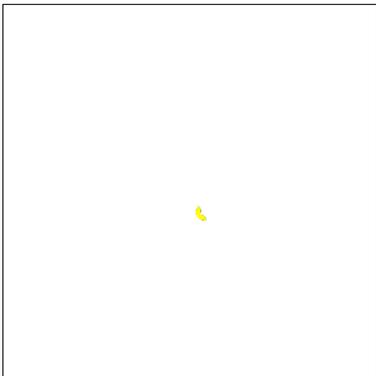
Stop #: 19  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



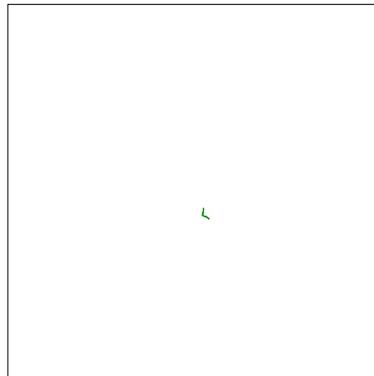
Stop #: 20  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



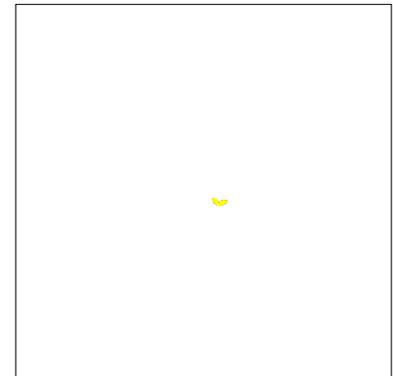
Stop #: 21  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 22  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



Stop #: 23  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 24  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.34m

**Color Film**

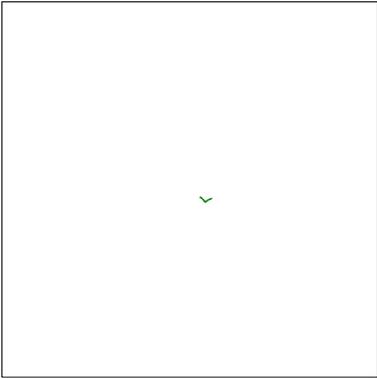
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**\*FLOWER BUSH\***

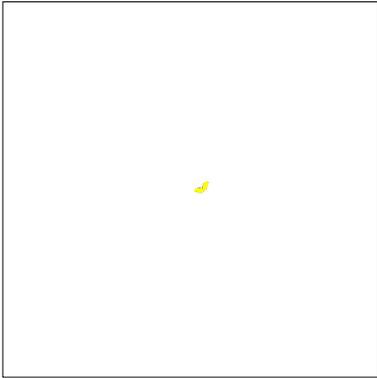
Design: **Flower Bush**

Title:

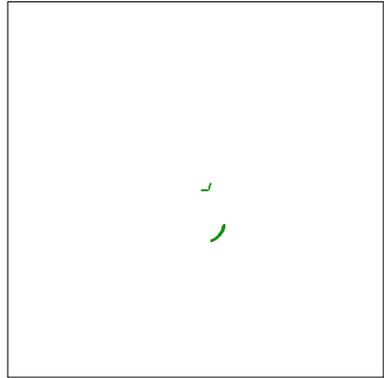
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



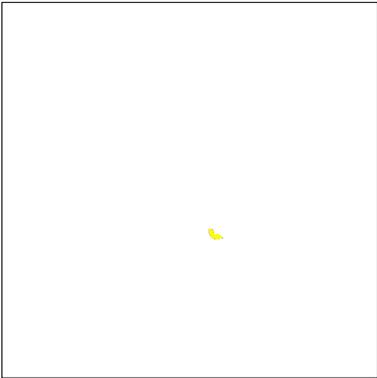
Stop #: 25  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



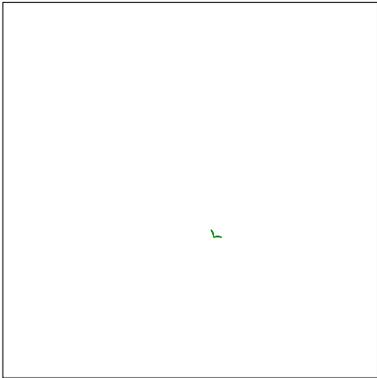
Stop #: 26  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



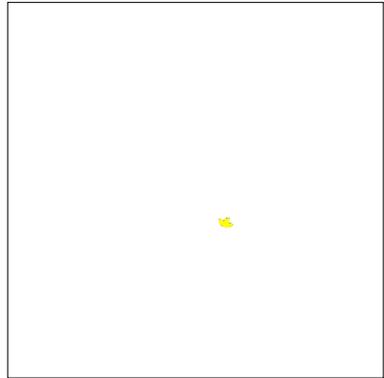
Stop #: 27  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 94  
Thread used: 0.37m



Stop #: 28  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



Stop #: 29  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 30  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 97  
Thread used: 0.43m

# Color Film

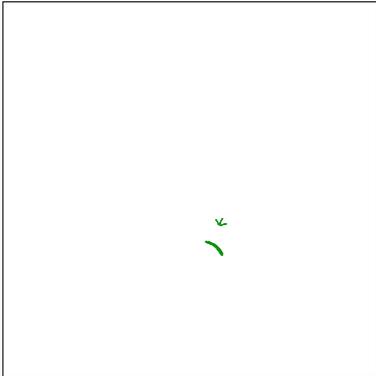
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## \*FLOWER BUSH\*

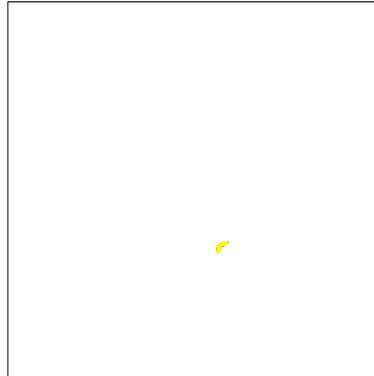
Design: **Flower Bush**

Title:

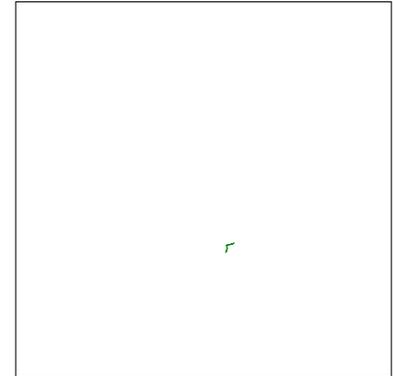
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



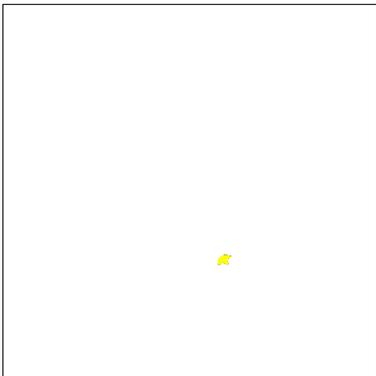
Stop #: 31  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 99  
Thread used: 0.39m



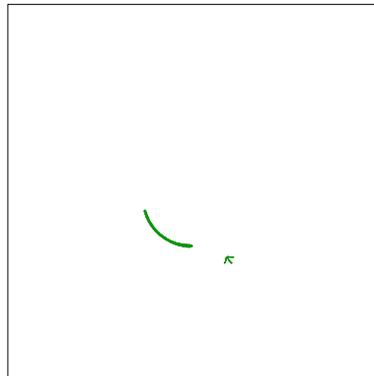
Stop #: 32  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



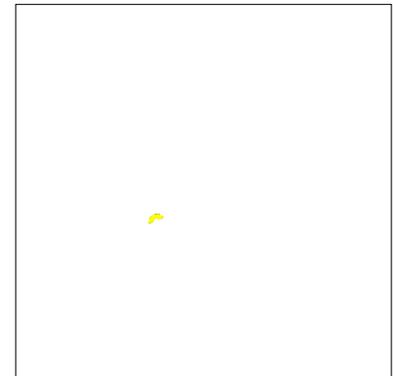
Stop #: 33  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 34  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 97  
Thread used: 0.43m



Stop #: 35  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 216  
Thread used: 0.87m



Stop #: 36  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m

# Color Film

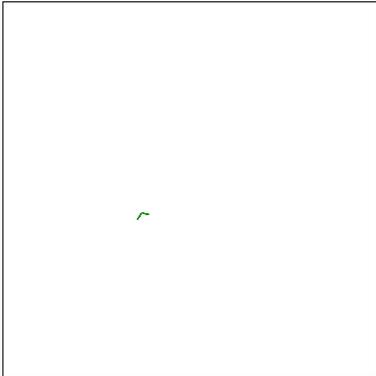
Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

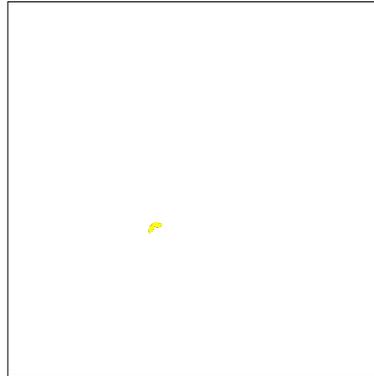
Design: **Flower Bush**

Title:

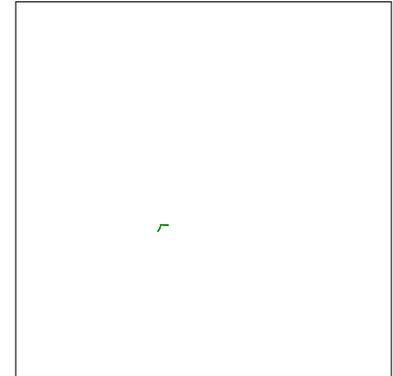
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



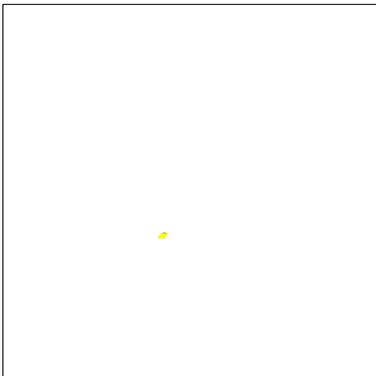
Stop #: 37  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



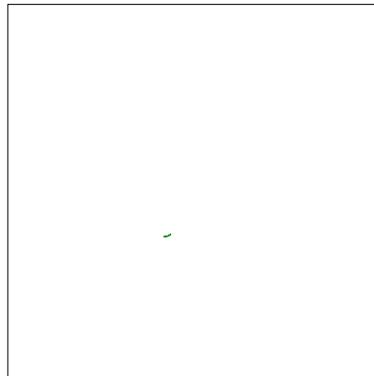
Stop #: 38  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.34m



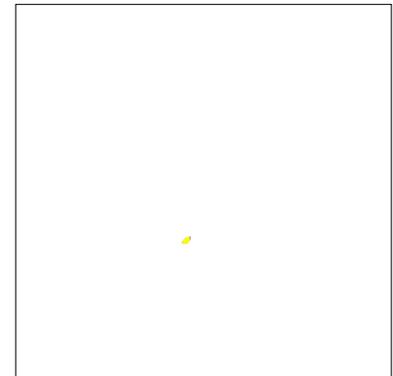
Stop #: 39  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 40  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.19m



Stop #: 41  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 14  
Thread used: 0.05m



Stop #: 42  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.19m

# Color Film

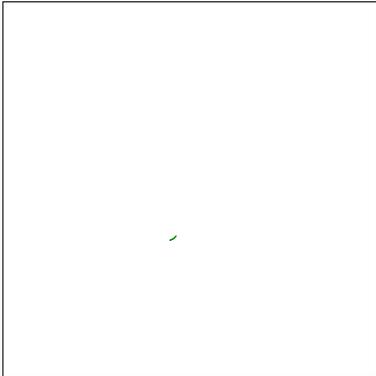
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## \*FLOWER BUSH\*

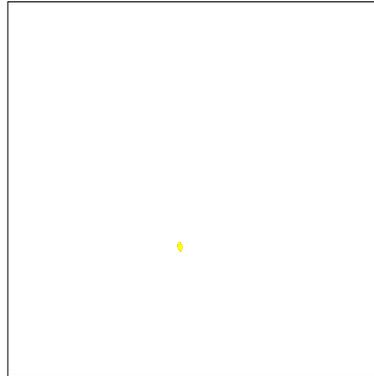
Design: **Flower Bush**

Title:

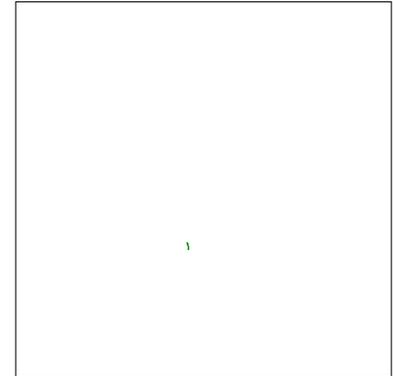
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



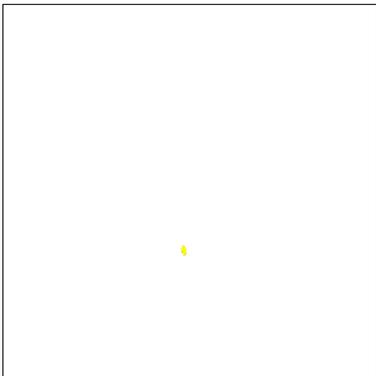
Stop #: 43  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 14  
Thread used: 0.05m



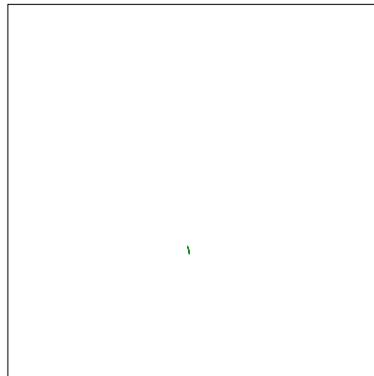
Stop #: 44  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.18m



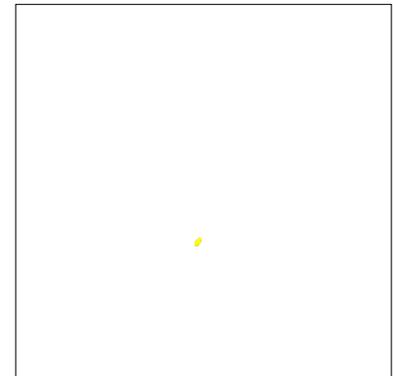
Stop #: 45  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 14  
Thread used: 0.05m



Stop #: 46  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.18m



Stop #: 47  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 41  
Thread used: 0.05m



Stop #: 48  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.17m

**Color Film**

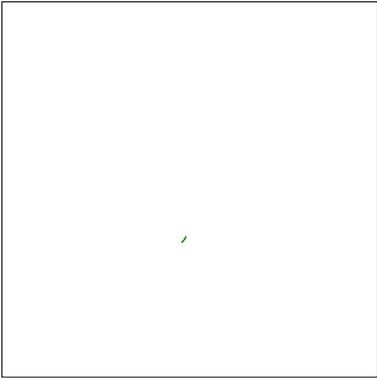
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**\*FLOWER BUSH\***

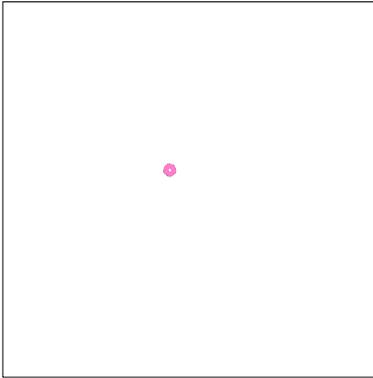
Design: **Flower Bush**

Title:

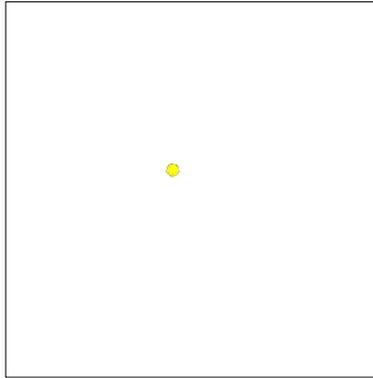
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



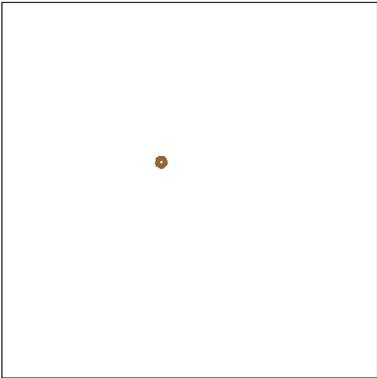
Stop #: 49  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 14  
Thread used: 0.05m



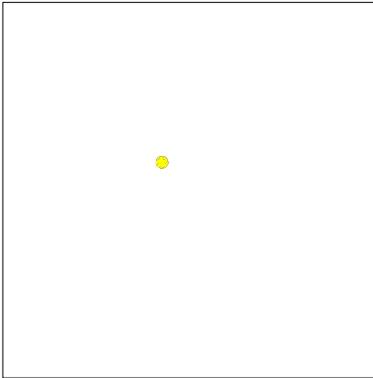
Stop #: 50  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 108  
Thread used: 0.54m



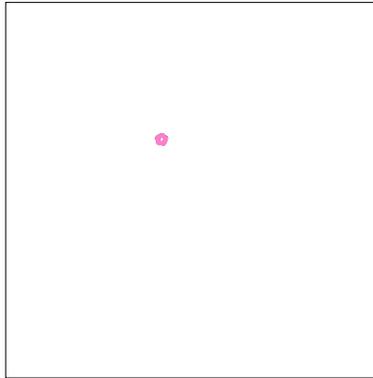
Stop #: 51  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 91  
Thread used: 0.37m



Stop #: 52  
Element:  
Code: 14  
Name: Brown  
Chart: Default  
Stitches: 101  
Thread used: 0.53m



Stop #: 53  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 91  
Thread used: 0.37m



Stop #: 54  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 103  
Thread used: 0.53m

**Color Film**

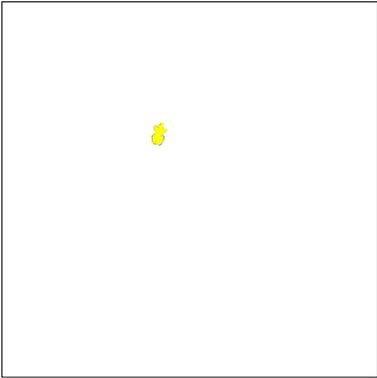
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**\*FLOWER BUSH\***

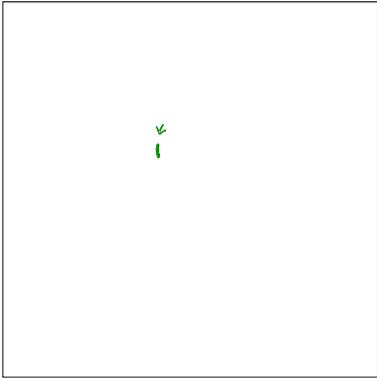
Design: **Flower Bush**

Title:

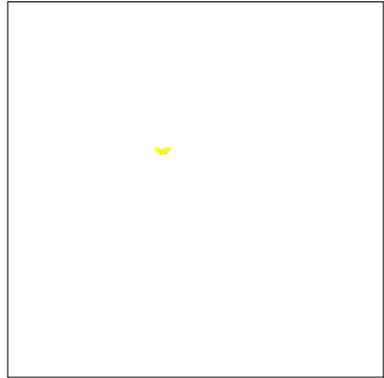
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



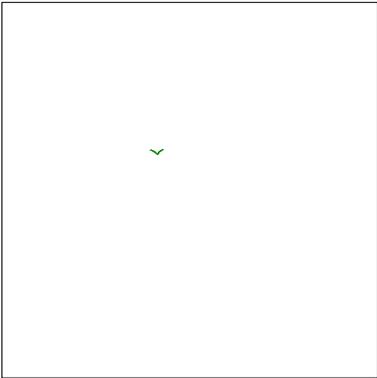
Stop #: 55  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 191  
Thread used: 0.84m



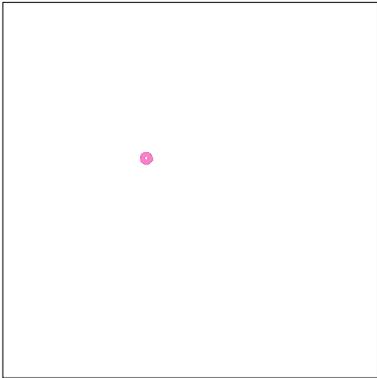
Stop #: 56  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 76  
Thread used: 0.31m



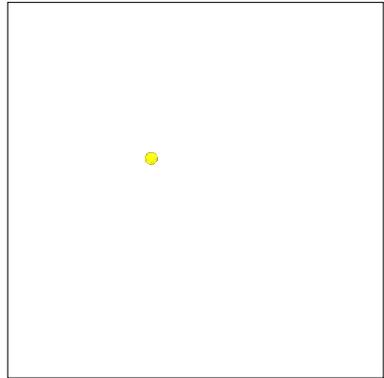
Stop #: 57  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m



Stop #: 58  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 59  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 101  
Thread used: 0.53m



Stop #: 60  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 91  
Thread used: 0.37m

# Color Film

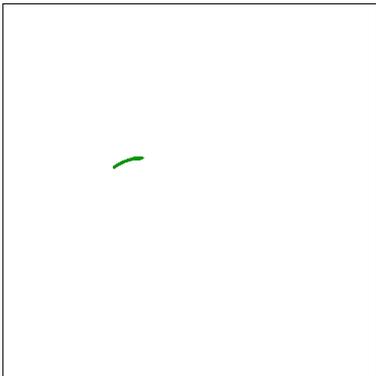
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## \*FLOWER BUSH\*

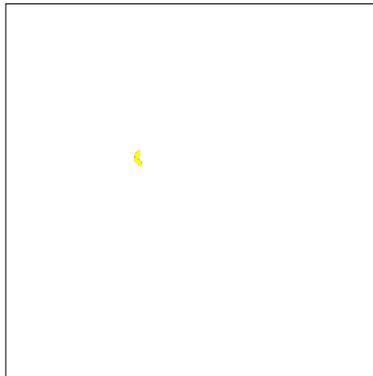
Design: **Flower Bush**

Title:

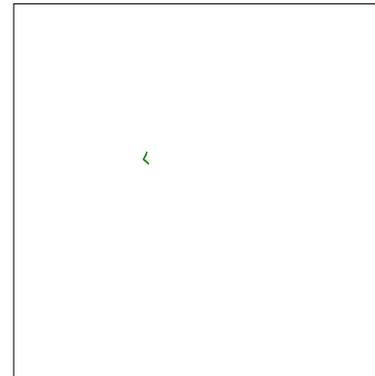
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



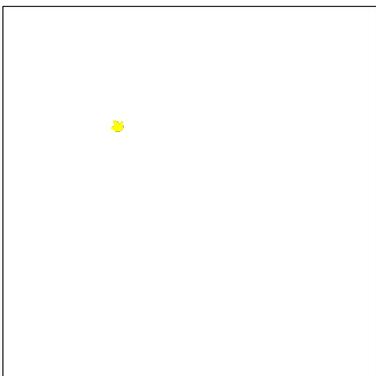
Stop #: 61  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 98  
Thread used: 0.40m



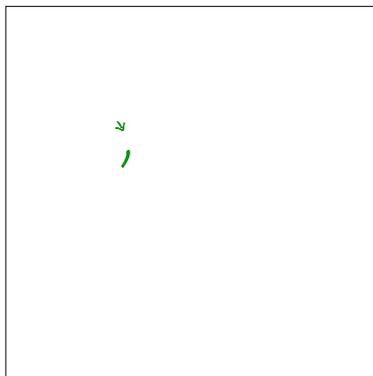
Stop #: 62  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 74  
Thread used: 0.33m



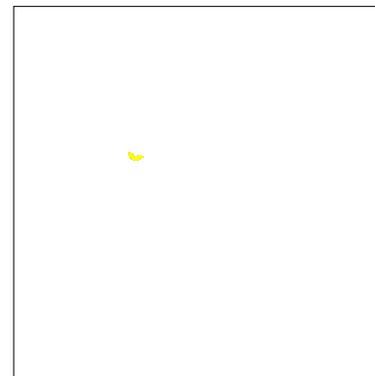
Stop #: 63  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



Stop #: 64  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 107  
Thread used: 0.49m



Stop #: 65  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 88  
Thread used: 0.35m



Stop #: 66  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 73  
Thread used: 0.33m

# Color Film

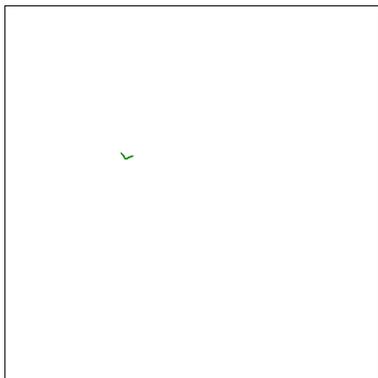
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## \*FLOWER BUSH\*

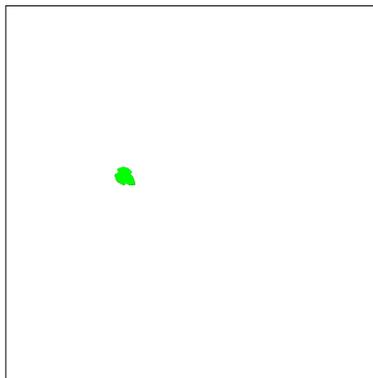
Design: **Flower Bush**

Title:

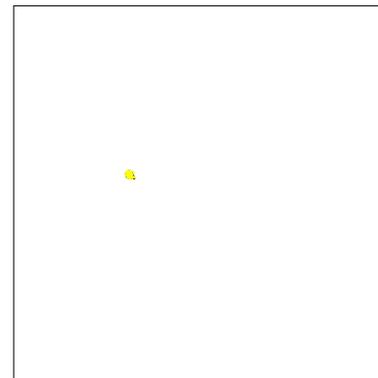
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



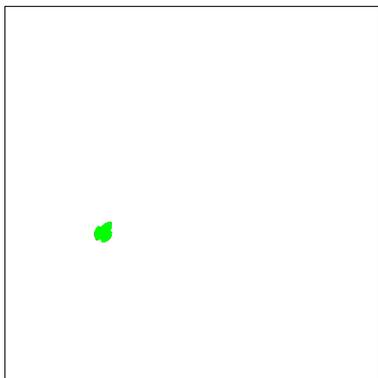
Stop #: 67  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 19  
Thread used: 0.08m



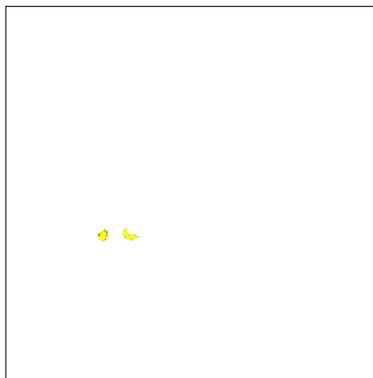
Stop #: 68  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 248  
Thread used: 1.17m



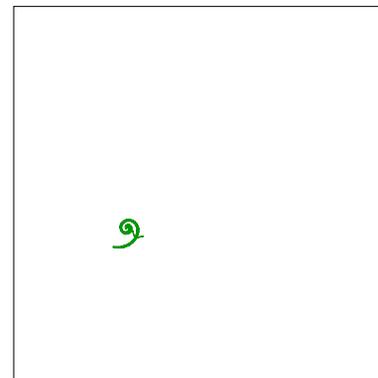
Stop #: 69  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 60  
Thread used: 0.25m



Stop #: 70  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 254  
Thread used: 1.17m



Stop #: 71  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 138  
Thread used: 0.61m



Stop #: 72  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 282  
Thread used: 1.18m

# Color Film

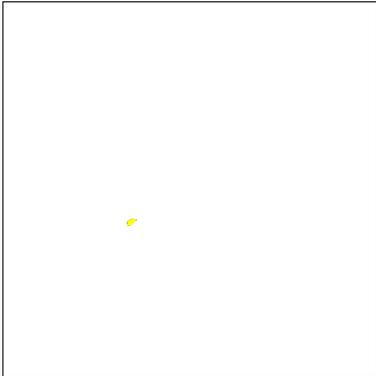
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## \*FLOWER BUSH\*

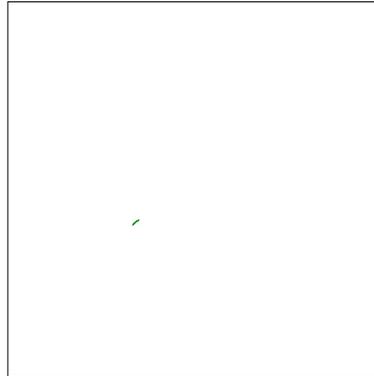
Design: **Flower Bush**

Title:

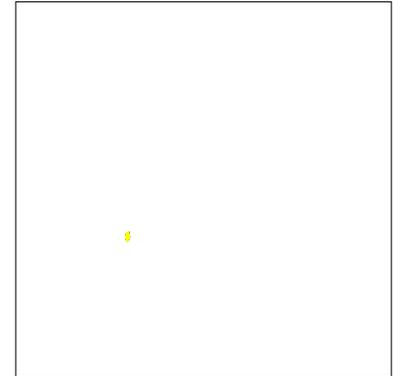
Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



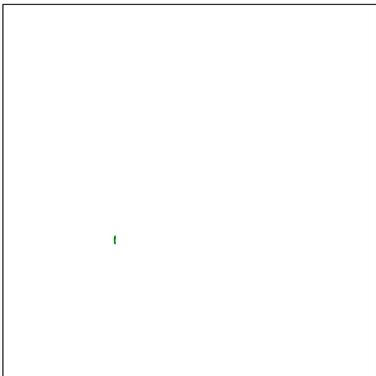
Stop #: 73  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 43  
Thread used: 0.20m



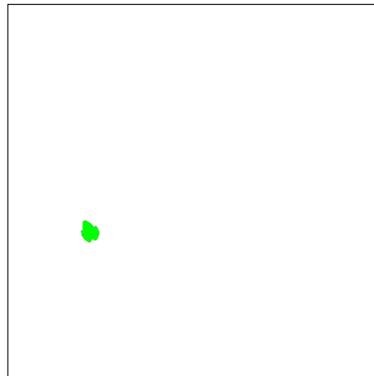
Stop #: 74  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 16  
Thread used: 0.06m



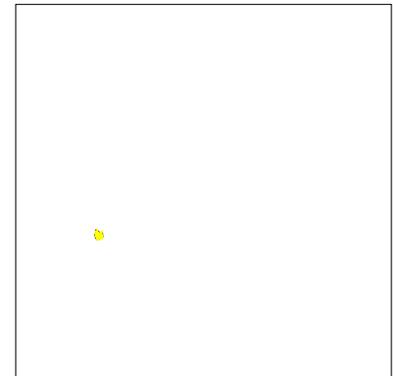
Stop #: 75  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 43  
Thread used: 0.21m



Stop #: 76  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 16  
Thread used: 0.06m



Stop #: 77  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 250  
Thread used: 1.16m



Stop #: 78  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 60  
Thread used: 0.25m

# Color Film

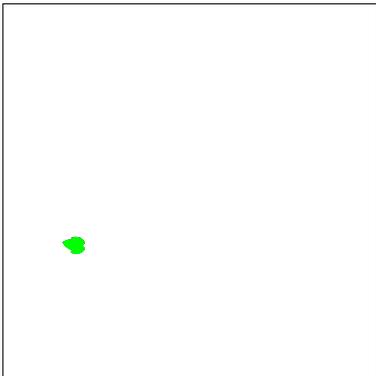
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## \*FLOWER BUSH\*

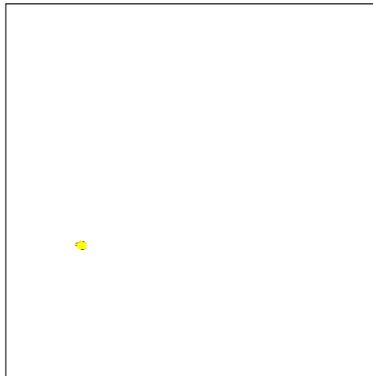
Design: **Flower Bush**

Title:

Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



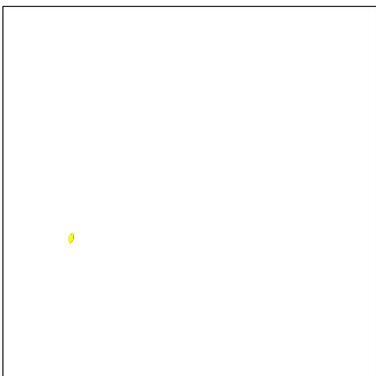
Stop #: 79  
Element:  
Code: 7  
Name: Green  
Chart: Default  
Stitches: 248  
Thread used: 1.16m



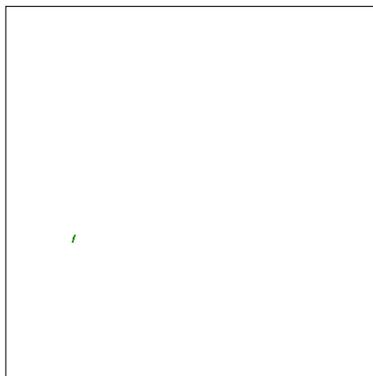
Stop #: 80  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 59  
Thread used: 0.25m



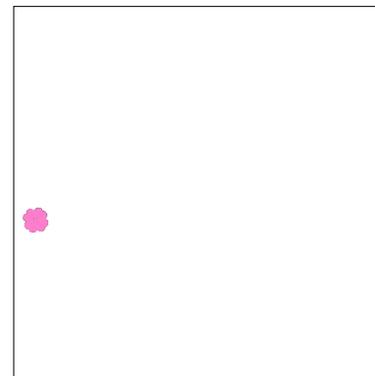
Stop #: 81  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 205  
Thread used: 0.87m



Stop #: 82  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 41  
Thread used: 0.18m



Stop #: 83  
Element:  
Code: 1  
Name: Dark Green  
Chart: Default  
Stitches: 16  
Thread used: 0.06m



Stop #: 84  
Element:  
Code: 15  
Name: Pink  
Chart: Default  
Stitches: 477  
Thread used: 2.08m

**Color Film**

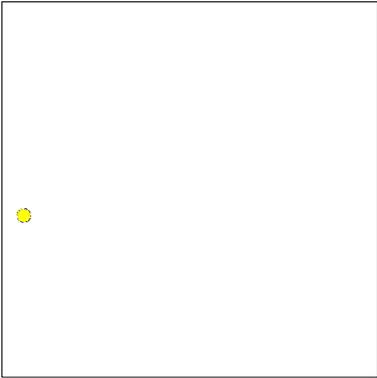
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**\*FLOWER BUSH\***

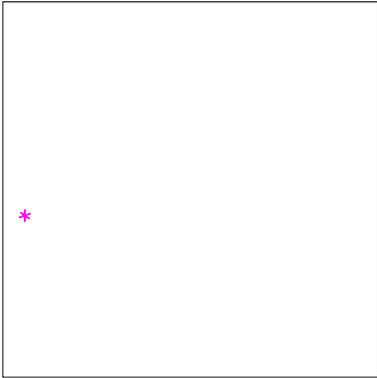
Design: **Flower Bush**

Title:

Stitches: 21.158  
Height: 96.6 mm  
Width: 236.2 mm  
Colors: 7  
Colorway: Colorway 1  
Zoom: 0.20



Stop #: 85  
Element:  
Code: 4  
Name: Yellow  
Chart: Default  
Stitches: 90  
Thread used: 0.40m



Stop #: 86  
Element:  
Code: 6  
Name: Magenta  
Chart: Default  
Stitches: 45  
Thread used: 0.28m

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
1	14	2.801	14 Brown Default
2	15	2.914	15 Pink Default
3	7	1.505	7 Green Default
4	4	4.415	4 Yellow Default
5	12	279	12 Orange Default
6	2	273	6 Magenta Default
7	1	2.708	1 Dark Green Default
8	4	73	4 Yellow Default
9	1	19	1 Dark Green Default
10	4	73	4 Yellow Default
11	1	19	1 Dark Green Default
12	4	73	4 Yellow Default
13	1	19	1 Dark Green Default

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
14	4	73	4 Yellow Default
15	1	19	1 Dark Green Default
16	4	73	4 Yellow Default
17	1	19	1 Dark Green Default
18	4	73	4 Yellow Default
19	1	19	1 Dark Green Default
20	4	73	4 Yellow Default
21	1	19	1 Dark Green Default
22	4	73	4 Yellow Default
23	1	19	1 Dark Green Default
24	4	73	4 Yellow Default
25	1	19	1 Dark Green Default
26	4	73	4 Yellow Default

# Production Summary

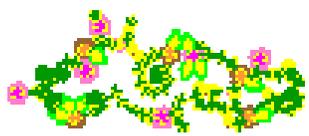
Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
27	1	94	1 Dark Green Default
28	4	73	4 Yellow Default
29	1	19	1 Dark Green Default
30	4	97	4 Yellow Default
31	1	99	1 Dark Green Default
32	4	73	4 Yellow Default
33	1	19	1 Dark Green Default
34	4	97	4 Yellow Default
35	1	216	1 Dark Green Default
36	4	73	4 Yellow Default
37	1	19	1 Dark Green Default
38	4	73	4 Yellow Default
39	1	19	1 Dark Green Default

# Production Summary

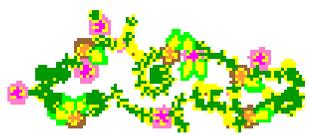
Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
40	4	41	4 Yellow Default
41	1	14	1 Dark Green Default
42	4	41	4 Yellow Default
43	1	14	1 Dark Green Default
44	4	41	4 Yellow Default
45	1	14	1 Dark Green Default
46	4	41	4 Yellow Default
47	1	14	1 Dark Green Default
48	4	41	4 Yellow Default
49	1	14	1 Dark Green Default
50	15	108	15 Pink Default
51	4	91	4 Yellow Default
52	14	101	14 Brown Default

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
53	4	91	4 Yellow Default
54	15	103	15 Pink Default
55	4	191	4 Yellow Default
56	1	76	1 Dark Green Default
57	4	73	4 Yellow Default
58	1	19	1 Dark Green Default
59	15	101	15 Pink Default
60	4	91	4 Yellow Default
61	1	98	1 Dark Green Default
62	4	74	4 Yellow Default
63	1	19	1 Dark Green Default
64	4	107	4 Yellow Default
65	1	88	1 Dark Green Default

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
66	4	73	4 Yellow Default
67	1	19	1 Dark Green Default
68	7	248	7 Green Default
69	4	60	4 Yellow Default
70	7	254	7 Green Default
71	4	138	4 Yellow Default
72	1	282	1 Dark Green Default
73	4	43	4 Yellow Default
74	1	16	1 Dark Green Default
75	4	43	4 Yellow Default
76	1	16	1 Dark Green Default
77	7	250	7 Green Default
78	4	60	4 Yellow Default

# Production Summary

Wilcom EmbroideryStudio - Designing

## \*FLOWER BUSH\*

Design: **Flower Bush**

Title:

Stitches: 21.158  
 Height: 96.6 mm  
 Width: 236.2 mm  
 Colors: 7



Machine format: Tajima  
 Color changes: 85  
 Stops: 86  
 Trims: 207  
 Hoop: Round Rectangle 121  
           x 286 mm  
 Max stitch: 10.8 mm  
 Min stitch: 0.3 mm  
 Max jump: 7.2 mm

Left: 54.3 mm  
 Right: 181.9 mm  
 Up: 87.4 mm  
 Down: 9.1 mm  
 EndX: -46.2 mm  
 EndY: 21.6 mm  
 Area: 22810.4 mm<sup>2</sup>  
 Total thread: 102.16m  
 Total bobbin: 30.36m

Colorway			Colorway 1
Background			
Product			Blanks\Blank
Stop	Color	Stitches	
79	7	248	7 Green Default
80	4	59	4 Yellow Default
81	1	205	1 Dark Green Default
82	4	41	4 Yellow Default
83	1	16	1 Dark Green Default
84	15	477	15 Pink Default
85	4	90	4 Yellow Default
86	2	45	6 Magenta Default