



# **Creative Fabrica**

**Embroidery Design  
Sewing Information**

**[www.creativefabrica.com/embroidery/](http://www.creativefabrica.com/embroidery/)**

© Creative Fabrica

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **Duckling1**

Title:

Stitches: 16 725  
Height: 3.22 in  
Width: 3.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima

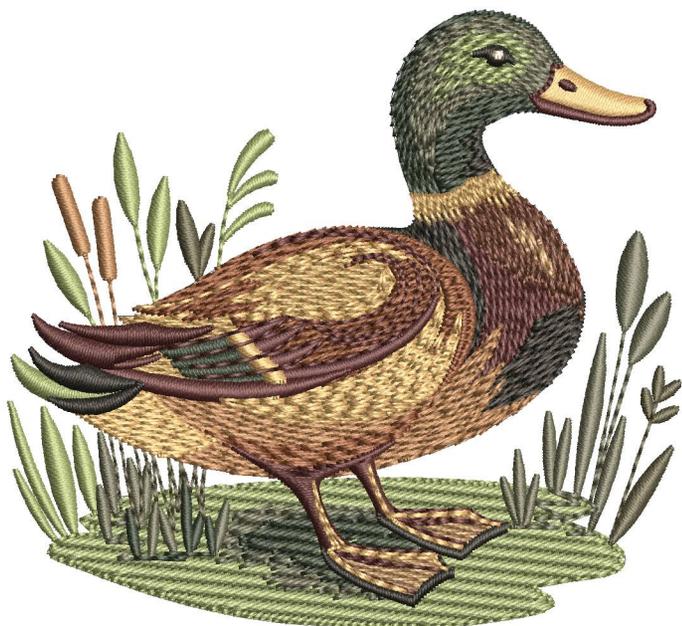
Color changes: 18

Stops: 19

Trims: 40

Stop Sequence:

#	Color	St.	Code	Name	Chart	Element
1.		1 995	1451		Madeira Classic 40	
2.		1 650	1308	Army Fatigues	Madeira Classic 40	
3.		1 256	1303	Fresh Oregano	Madeira Classic 40	
4.		543	1406		Madeira Classic 40	
5.		629	1308	Army Fatigues	Madeira Classic 40	
6.		301	1451		Madeira Classic 40	
7.		678	1036	Raisin	Madeira Classic 40	
8.		681	1131	Espresso	Madeira Classic 40	
9.		404	1058	Sienna	Madeira Classic 40	
10.		1 485	1056	Golden Oak	Madeira Classic 40	
11.		2 333	1470		Madeira Classic 40	
12.		1 438	1258	Grizzly Bear	Madeira Classic 40	
13.		417	1255	Khaki	Madeira Classic 40	
14.		287	1303	Fresh Oregano	Madeira Classic 40	
15.		1 510	1036	Raisin	Madeira Classic 40	
16.		579	1131	Espresso	Madeira Classic 40	
17.		17	1072	Coconut Cream	Madeira Classic 40	
18.		343	1470		Madeira Classic 40	
19.		177	1036	Raisin	Madeira Classic 40	



# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling1**

Title:

Stitches: 16 725

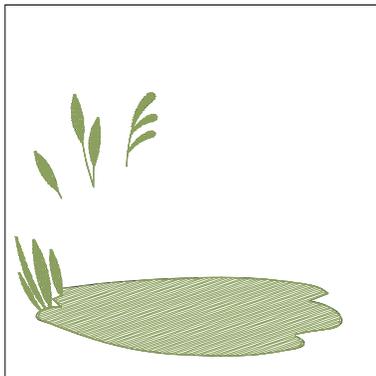
Height: 3.22 in

Width: 3.52 in

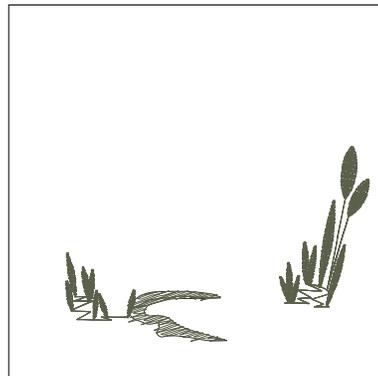
Colors: 12

Colorway: Colorway 1

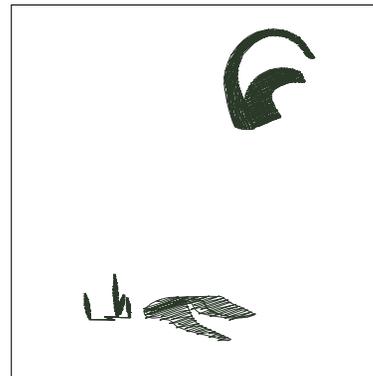
Zoom: 0.53



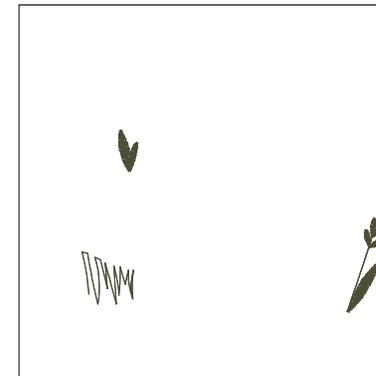
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 1 995  
Thread used: 34.47ft



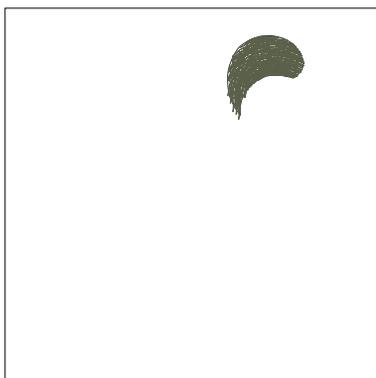
Stop #: 2  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 1 650  
Thread used: 22.81ft



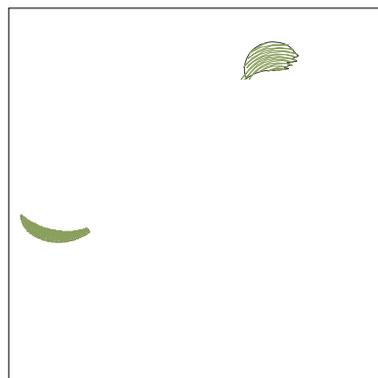
Stop #: 3  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 1 256  
Thread used: 19.31ft



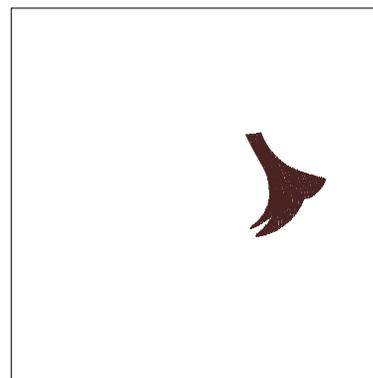
Stop #: 4  
Element:  
Code: 1406  
Name:  
Chart: Madeira Classic 40  
Stitches: 543  
Thread used: 7.02ft



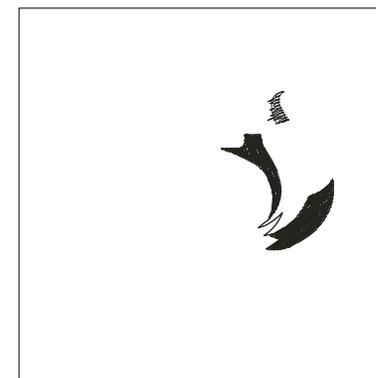
Stop #: 5  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 629  
Thread used: 10.42ft



Stop #: 6  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 301  
Thread used: 4.51ft



Stop #: 7  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 678  
Thread used: 10.59ft



Stop #: 8  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 681  
Thread used: 10.99ft

# Color Film

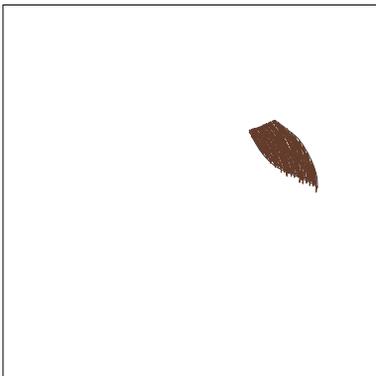
Wilcom EmbroideryStudio - Designing



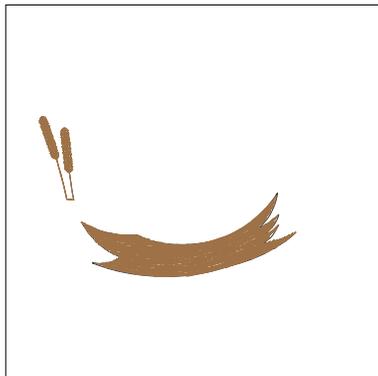
Design: **Duckling1**

Title:

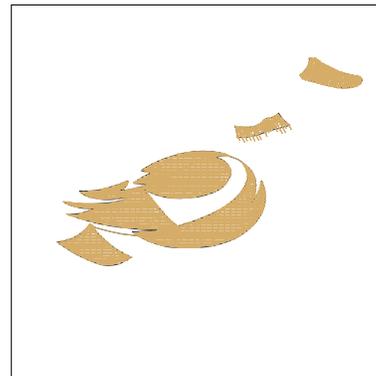
Stitches: 16 725  
Height: 3.22 in  
Width: 3.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.53



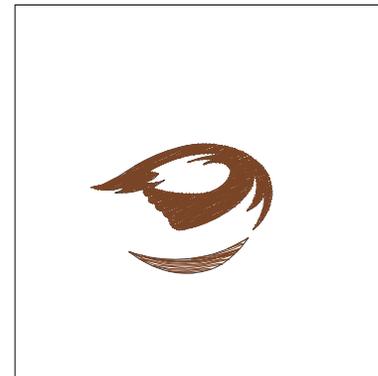
Stop #: 9  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 404  
Thread used: 6.62ft



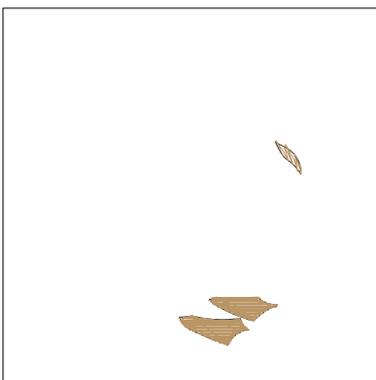
Stop #: 10  
Element:  
Code: 1056  
Name: Golden Oak  
Chart: Madeira Classic 40  
Stitches: 1 485  
Thread used: 25.26ft



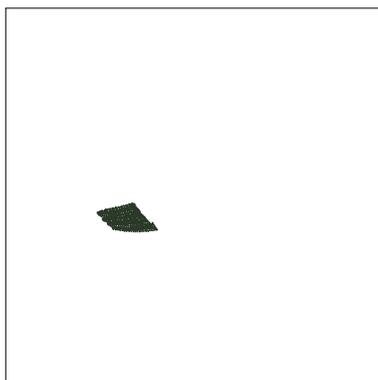
Stop #: 11  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 2 333  
Thread used: 41.26ft



Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 1 438  
Thread used: 24.01ft



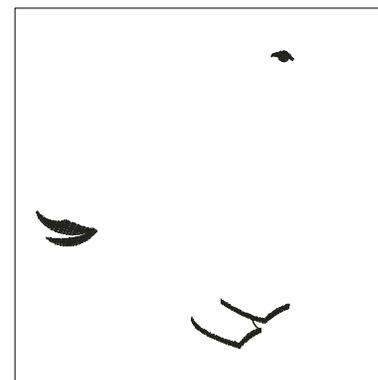
Stop #: 13  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 417  
Thread used: 6.75ft



Stop #: 14  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 287  
Thread used: 4.07ft



Stop #: 15  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 1 510  
Thread used: 22.02ft



Stop #: 16  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 579  
Thread used: 7.56ft

# Color Film

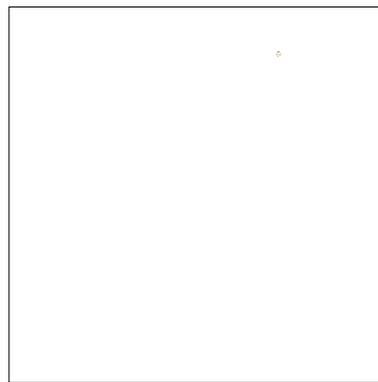
Wilcom EmbroideryStudio - Designing



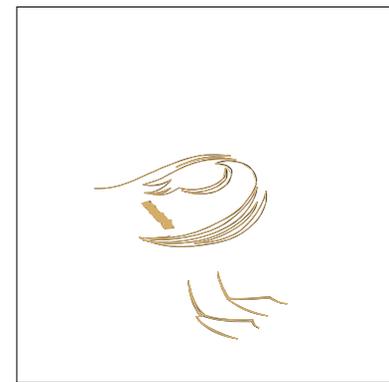
Design: **Duckling1**

Title:

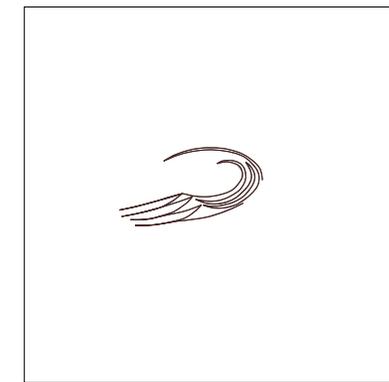
Stitches: 16 725  
Height: 3.22 in  
Width: 3.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.53



Stop #: 17  
Element:  
Code: 1072  
Name: Coconut Cream  
Chart: Madeira Classic 40  
Stitches: 17  
Thread used: 0.17ft



Stop #: 18  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 343  
Thread used: 5.44ft



Stop #: 19  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 177  
Thread used: 2.59ft

# Production Worksheet

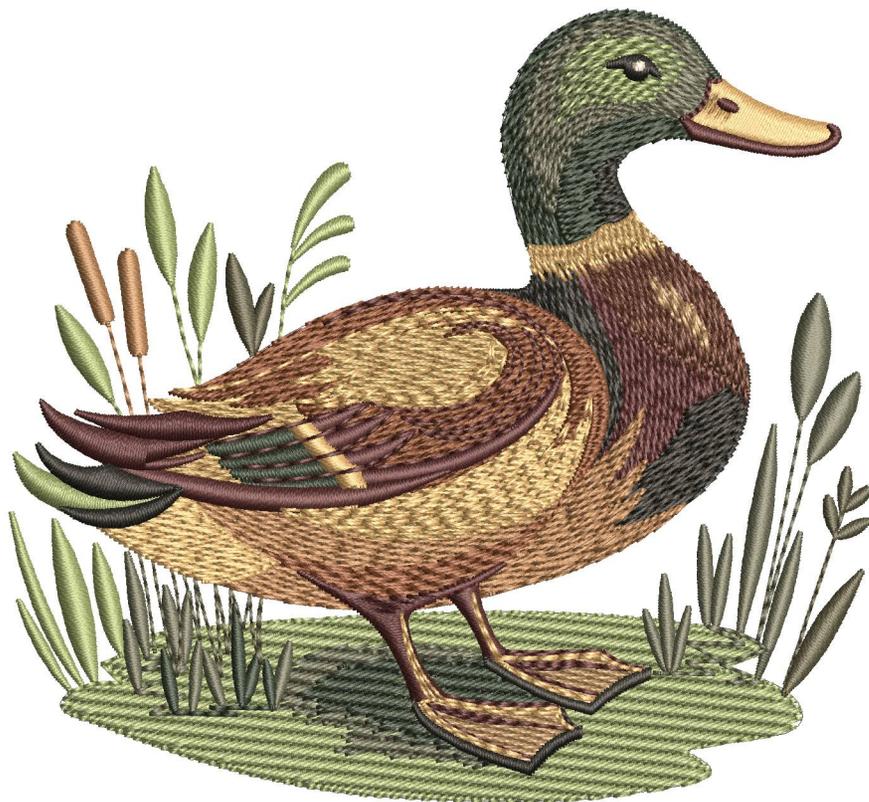
Wilcom EmbroideryStudio - Designing



Design: **Duckling2**

Title:

Stitches: 22 838  
Height: 4.14 in  
Width: 4.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



Machine format: Tajima

Color changes: 18

Stops: 19

Trims: 40

Stop Sequence:

#	Color	St.	Code	Name	Chart	Element
1.		2 704	1451		Madeira Classic 40	
2.		2 056	1308	Army Fatigues	Madeira Classic 40	
3.		1 766	1303	Fresh Oregano	Madeira Classic 40	
4.		670	1406		Madeira Classic 40	
5.		983	1308	Army Fatigues	Madeira Classic 40	
6.		396	1451		Madeira Classic 40	
7.		985	1036	Raisin	Madeira Classic 40	
8.		1 015	1131	Espresso	Madeira Classic 40	
9.		609	1058	Sienna	Madeira Classic 40	
10.		2 088	1056	Golden Oak	Madeira Classic 40	
11.		3 318	1470		Madeira Classic 40	
12.		2 032	1258	Grizzly Bear	Madeira Classic 40	
13.		592	1255	Khaki	Madeira Classic 40	
14.		356	1303	Fresh Oregano	Madeira Classic 40	
15.		1 895	1036	Raisin	Madeira Classic 40	
16.		733	1131	Espresso	Madeira Classic 40	
17.		17	1072	Coconut Cream	Madeira Classic 40	
18.		416	1470		Madeira Classic 40	
19.		205	1036	Raisin	Madeira Classic 40	

# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling2**

Title:

Stitches: 22 838

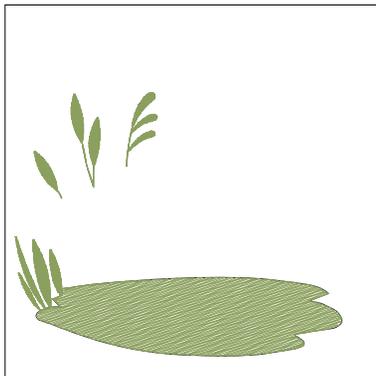
Height: 4.14 in

Width: 4.52 in

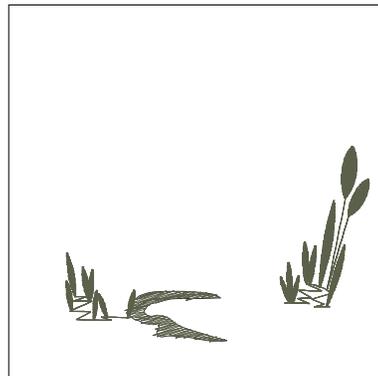
Colors: 12

Colorway: Colorway 1

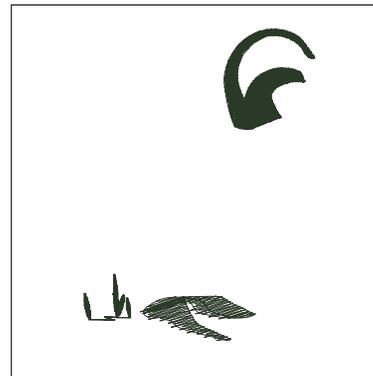
Zoom: 0.41



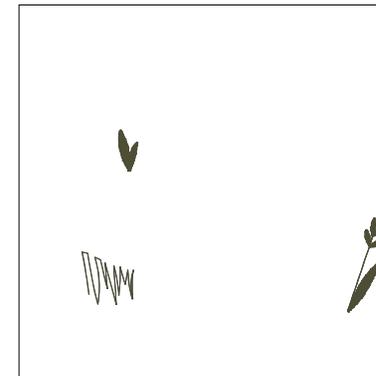
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 2 704  
Thread used: 50.35ft



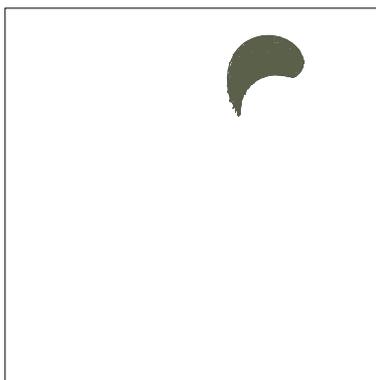
Stop #: 2  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 2 056  
Thread used: 30.78ft



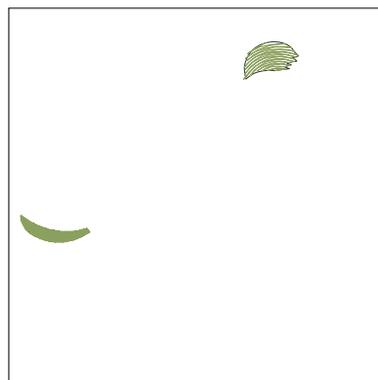
Stop #: 3  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 1 766  
Thread used: 28.84ft



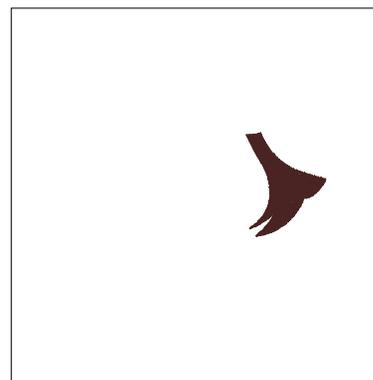
Stop #: 4  
Element:  
Code: 1406  
Name:  
Chart: Madeira Classic 40  
Stitches: 670  
Thread used: 9.26ft



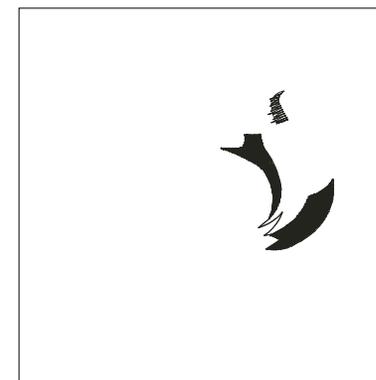
Stop #: 5  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 983  
Thread used: 16.88ft



Stop #: 6  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 396  
Thread used: 6.41ft



Stop #: 7  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 985  
Thread used: 16.14ft



Stop #: 8  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 1 015  
Thread used: 16.99ft

# Color Film

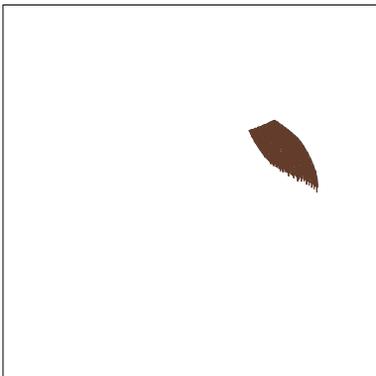
Wilcom EmbroideryStudio - Designing



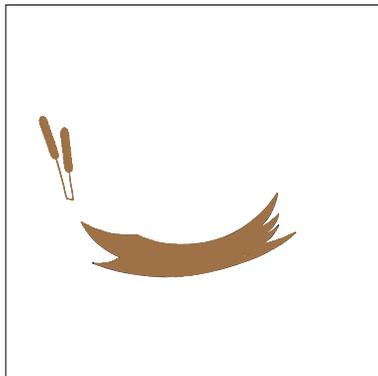
Design: **Duckling2**

Title:

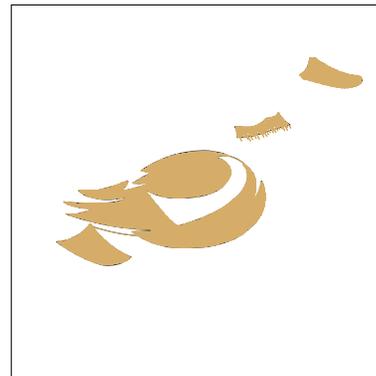
Stitches: 22 838  
Height: 4.14 in  
Width: 4.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.41



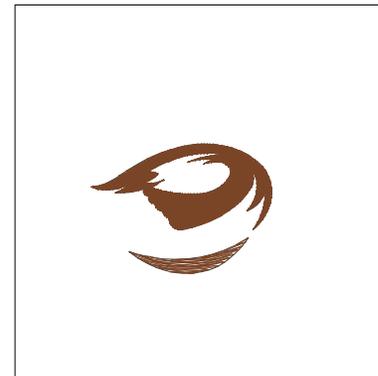
Stop #: 9  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 609  
Thread used: 10.42ft



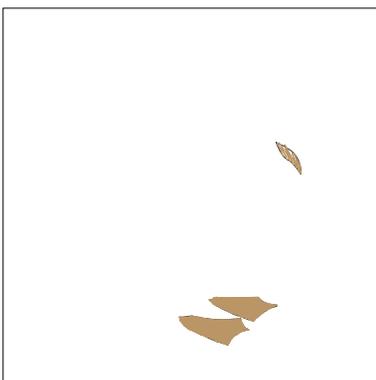
Stop #: 10  
Element:  
Code: 1056  
Name: Golden Oak  
Chart: Madeira Classic 40  
Stitches: 2 088  
Thread used: 37.26ft



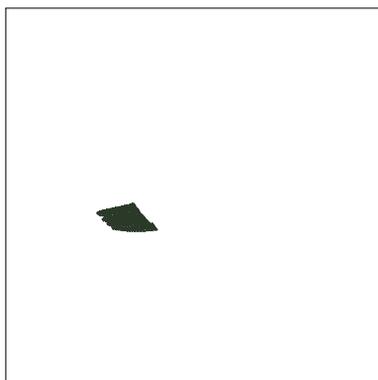
Stop #: 11  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 3 318  
Thread used: 62.10ft



Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 2 032  
Thread used: 35.87ft



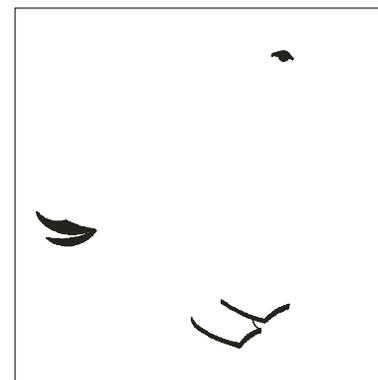
Stop #: 13  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 592  
Thread used: 10.14ft



Stop #: 14  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 356  
Thread used: 5.53ft



Stop #: 15  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 1 895  
Thread used: 30.19ft



Stop #: 16  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 733  
Thread used: 10.29ft

# Color Film

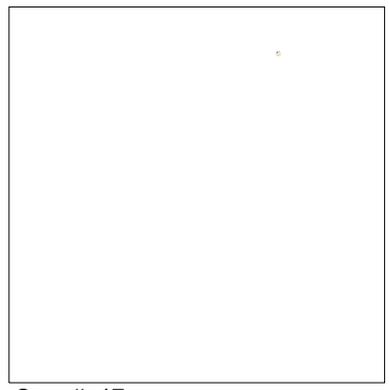
Wilcom EmbroideryStudio - Designing



Design: **Duckling2**

Title:

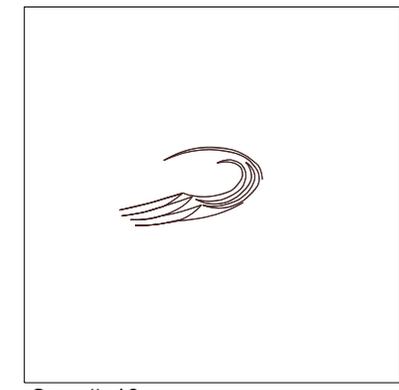
Stitches: 22 838  
Height: 4.14 in  
Width: 4.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.41



Stop #: 17  
Element:  
Code: 1072  
Name: Coconut Cream  
Chart: Madeira Classic 40  
Stitches: 17  
Thread used: 0.18ft



Stop #: 18  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 416  
Thread used: 6.97ft



Stop #: 19  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 205  
Thread used: 3.17ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **Duckling3**

Title:

Stitches: 29 894  
Height: 5.06 in  
Width: 5.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1

Machine format: Tajima

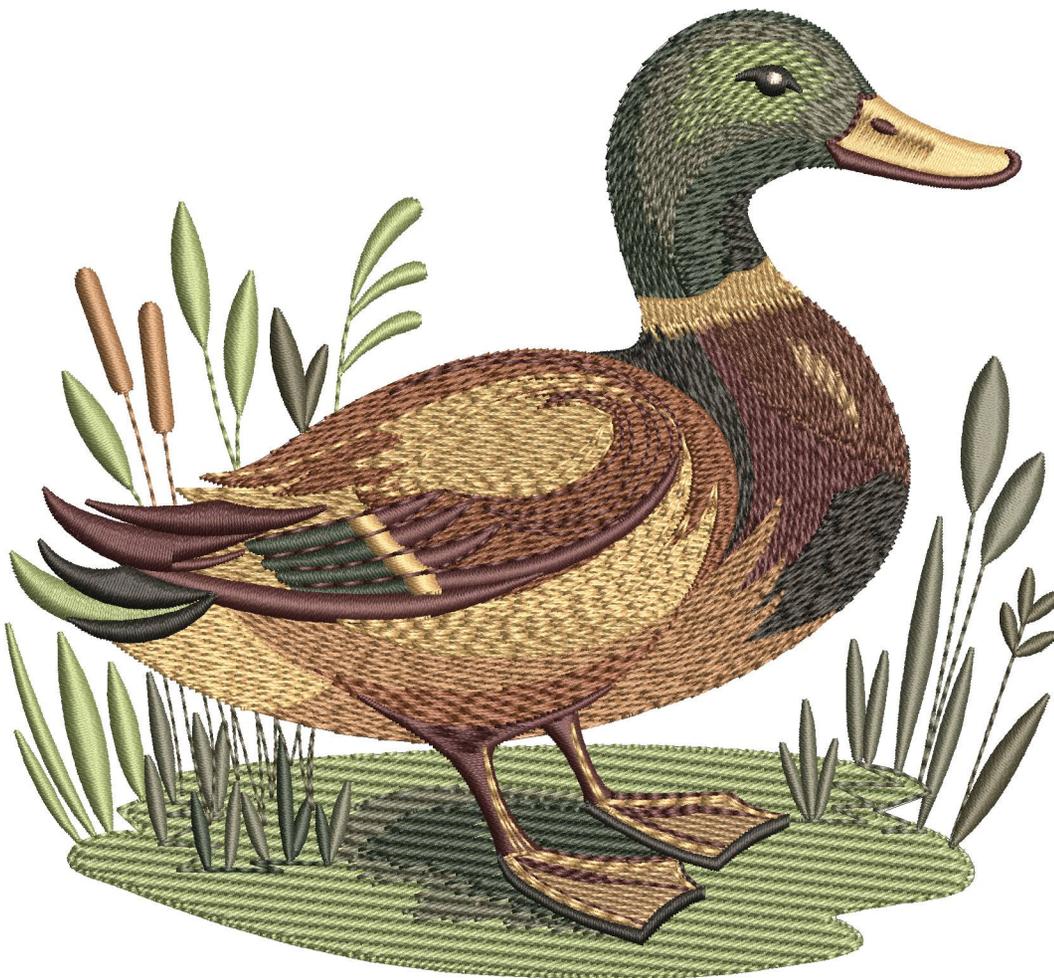
Color changes: 18

Stops: 19

Trims: 40

Stop Sequence:

#	Color	St.	Code	Name	Chart	Element
1.		3 703	1451		Madeira Classic 40	
2.		2 513	1308	Army Fatigues	Madeira Classic 40	
3.		2 340	1303	Fresh Oregano	Madeira Classic 40	
4.		817	1406		Madeira Classic 40	
5.		1 388	1308	Army Fatigues	Madeira Classic 40	
6.		497	1451		Madeira Classic 40	
7.		1 312	1036	Raisin	Madeira Classic 40	
8.		1 288	1131	Espresso	Madeira Classic 40	
9.		862	1058	Sienna	Madeira Classic 40	
10.		2 785	1056	Golden Oak	Madeira Classic 40	
11.		4 529	1470		Madeira Classic 40	
12.		2 759	1258	Grizzly Bear	Madeira Classic 40	
13.		780	1255	Khaki	Madeira Classic 40	
14.		426	1303	Fresh Oregano	Madeira Classic 40	
15.		2 303	1036	Raisin	Madeira Classic 40	
16.		881	1131	Espresso	Madeira Classic 40	
17.		18	1072	Coconut Cream	Madeira Classic 40	
18.		461	1470		Madeira Classic 40	
19.		230	1036	Raisin	Madeira Classic 40	



# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling3**

Title:

Stitches: 29 894

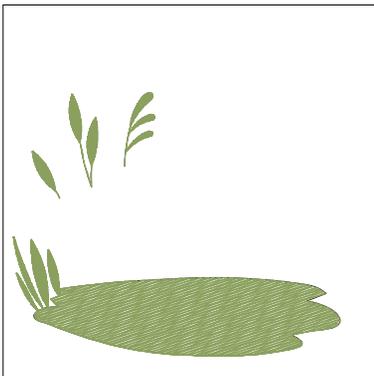
Height: 5.06 in

Width: 5.52 in

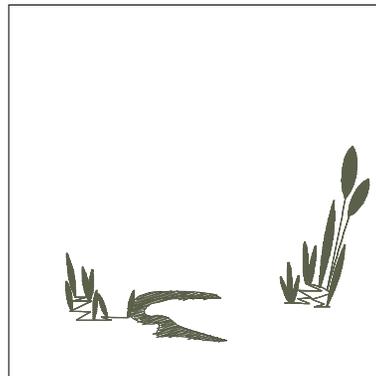
Colors: 12

Colorway: Colorway 1

Zoom: 0.34



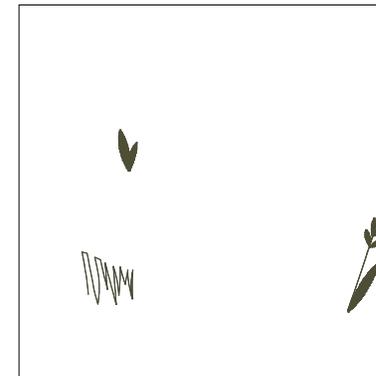
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 3 703  
Thread used: 72.41ft



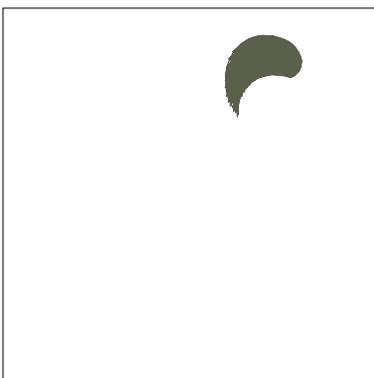
Stop #: 2  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 2 513  
Thread used: 39.87ft



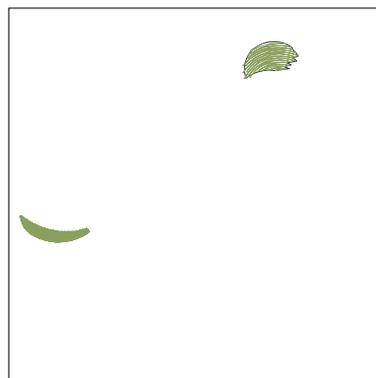
Stop #: 3  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 2 340  
Thread used: 40.01ft



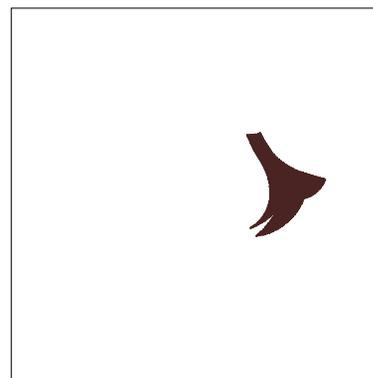
Stop #: 4  
Element:  
Code: 1406  
Name:  
Chart: Madeira Classic 40  
Stitches: 817  
Thread used: 11.93ft



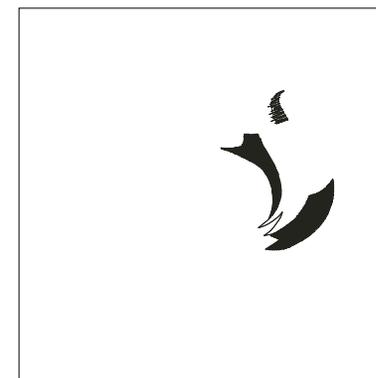
Stop #: 5  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 1 388  
Thread used: 24.37ft



Stop #: 6  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 497  
Thread used: 8.70ft



Stop #: 7  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 1 312  
Thread used: 22.47ft



Stop #: 8  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 1 288  
Thread used: 23.05ft

# Color Film

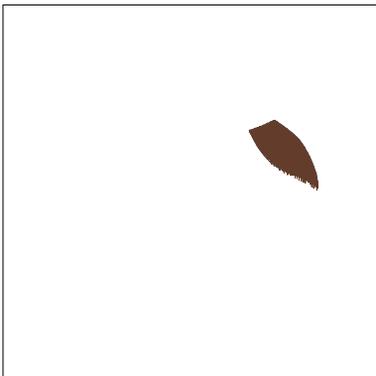
Wilcom EmbroideryStudio - Designing



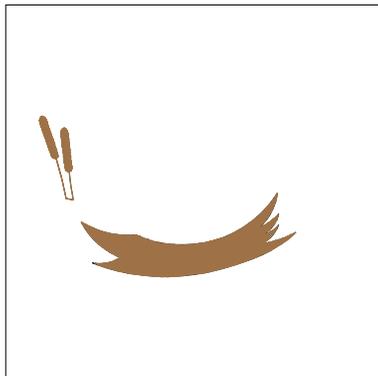
Design: **Duckling3**

Title:

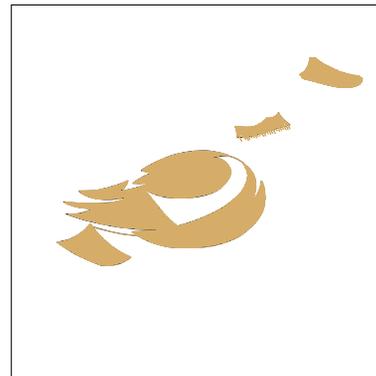
Stitches: 29 894  
Height: 5.06 in  
Width: 5.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.34



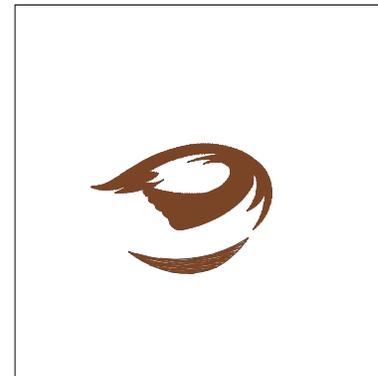
Stop #: 9  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 862  
Thread used: 15.11ft



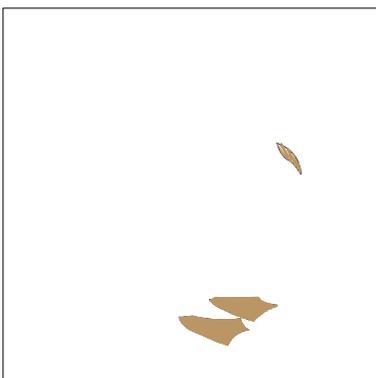
Stop #: 10  
Element:  
Code: 1056  
Name: Golden Oak  
Chart: Madeira Classic 40  
Stitches: 2 785  
Thread used: 51.64ft



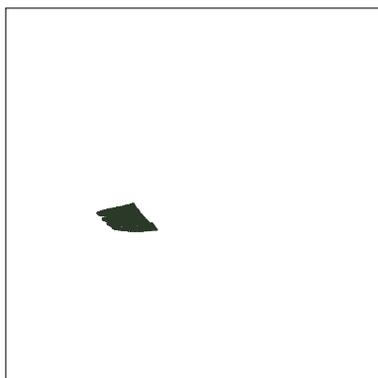
Stop #: 11  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 4 529  
Thread used: 87.84ft



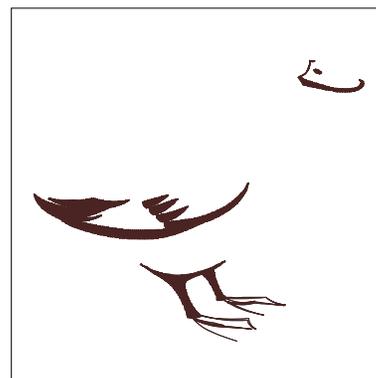
Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 2 759  
Thread used: 50.49ft



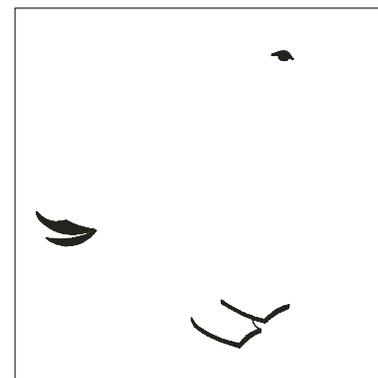
Stop #: 13  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 780  
Thread used: 14.10ft



Stop #: 14  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 426  
Thread used: 7.16ft



Stop #: 15  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 2 303  
Thread used: 39.51ft



Stop #: 16  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 881  
Thread used: 13.21ft

# Color Film

Wilcom EmbroideryStudio - Designing

Stitches: 29 894

Height: 5.06 in

Width: 5.52 in

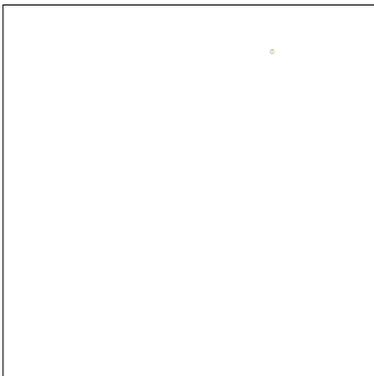
Colors: 12

Colorway: Colorway 1

Zoom: 0.34

Design: **Duckling3**

Title:



Stop #: 17

Element:

Code: 1072

Name: Coconut Cream

Chart: Madeira Classic 40

Stitches: 18

Thread used: 0.20ft



Stop #: 18

Element:

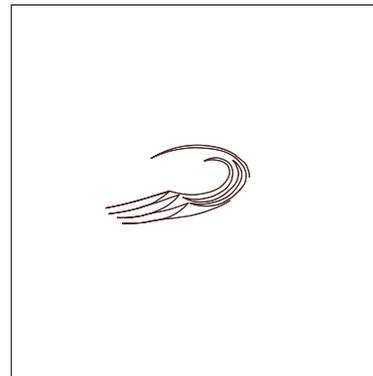
Code: 1470

Name:

Chart: Madeira Classic 40

Stitches: 461

Thread used: 8.34ft



Stop #: 19

Element:

Code: 1036

Name: Raisin

Chart: Madeira Classic 40

Stitches: 230

Thread used: 3.74ft

# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **Duckling4**

Title:

Stitches: 38 550

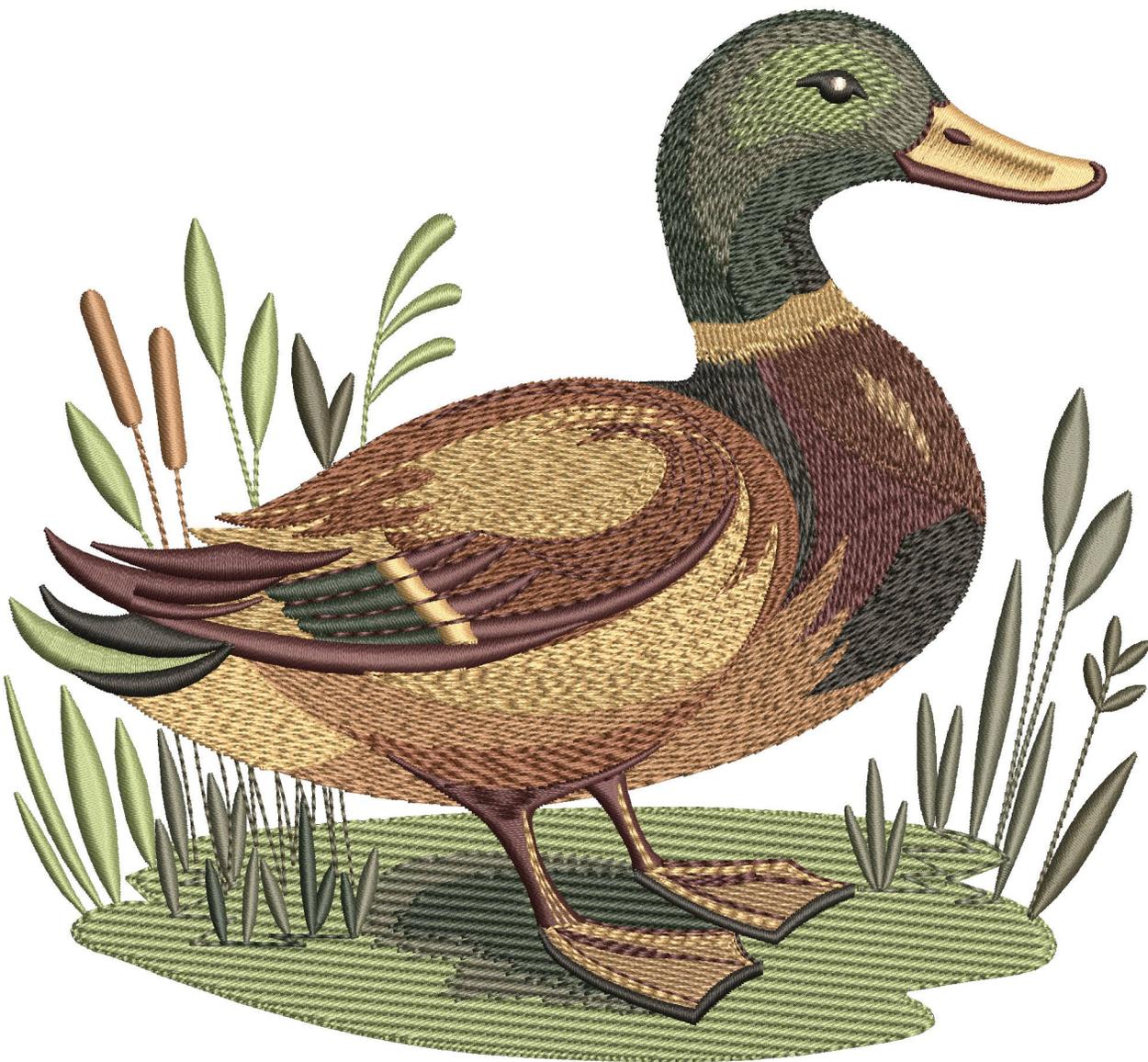
Height: 5.98 in

Width: 6.52 in

Colors: 12

Colorway: Colorway 1

Zoom: 1:1



Machine format: Tajima

Color changes: 18

Stops: 19

Trims: 40

Stop Sequence:

#	Color	St.	Code	Name	Chart	Element
1.		4 861	1451		Madeira Classic 40	
2.		3 155	1308	Army Fatigues	Madeira Classic 40	
3.		2 901	1303	Fresh Oregano	Madeira Classic 40	
4.		1 305	1406		Madeira Classic 40	
5.		1 874	1308	Army Fatigues	Madeira Classic 40	
6.		627	1451		Madeira Classic 40	
7.		1 691	1036	Raisin	Madeira Classic 40	
8.		1 664	1131	Espresso	Madeira Classic 40	
9.		1 154	1058	Sienna	Madeira Classic 40	
10.		3 605	1056	Golden Oak	Madeira Classic 40	
11.		5 954	1470		Madeira Classic 40	
12.		3 572	1258	Grizzly Bear	Madeira Classic 40	
13.		1 002	1255	Khaki	Madeira Classic 40	
14.		491	1303	Fresh Oregano	Madeira Classic 40	
15.		2 748	1036	Raisin	Madeira Classic 40	
16.		1 031	1131	Espresso	Madeira Classic 40	
17.		26	1072	Coconut Cream	Madeira Classic 40	
18.		625	1470		Madeira Classic 40	
19.		262	1036	Raisin	Madeira Classic 40	

# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling4**

Title:

Stitches: 38 550

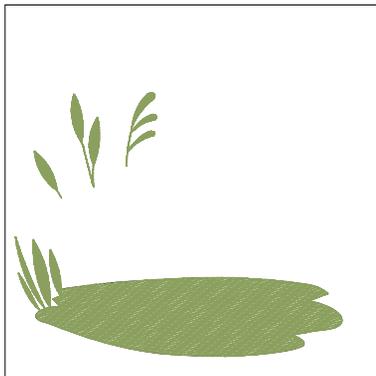
Height: 5.98 in

Width: 6.52 in

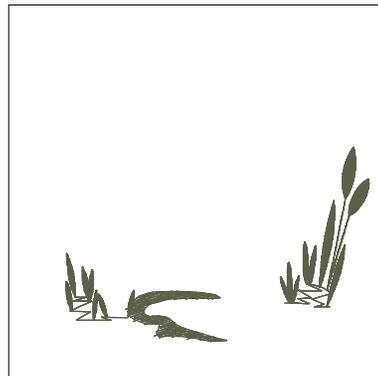
Colors: 12

Colorway: Colorway 1

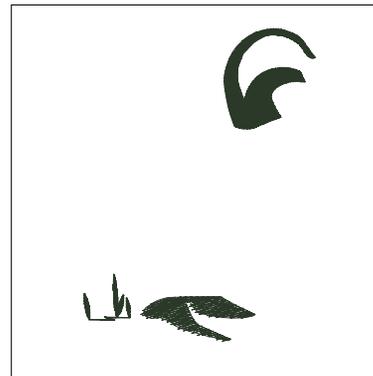
Zoom: 0.29



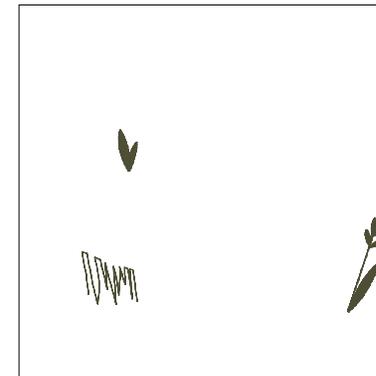
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 4 861  
Thread used: 98.44ft



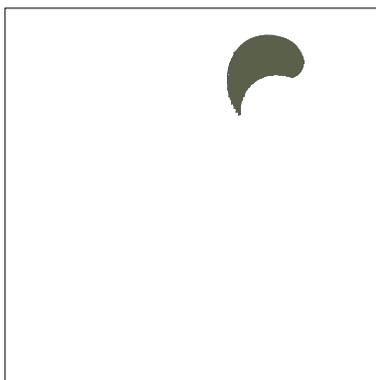
Stop #: 2  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 3 155  
Thread used: 52.43ft



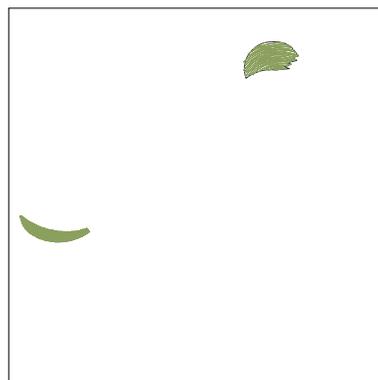
Stop #: 3  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 2 901  
Thread used: 51.44ft



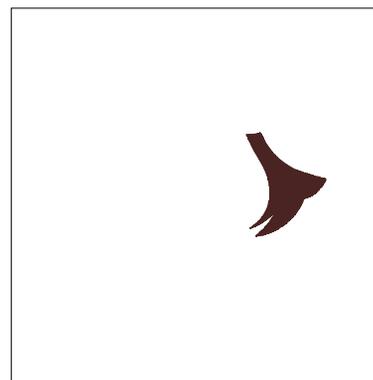
Stop #: 4  
Element:  
Code: 1406  
Name:  
Chart: Madeira Classic 40  
Stitches: 1 305  
Thread used: 19.58ft



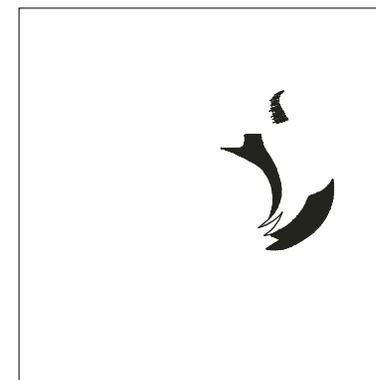
Stop #: 5  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 1 874  
Thread used: 33.42ft



Stop #: 6  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 627  
Thread used: 11.56ft



Stop #: 7  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 1 691  
Thread used: 29.86ft



Stop #: 8  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 1 664  
Thread used: 30.47ft

# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling4**

Title:

Stitches: 38 550

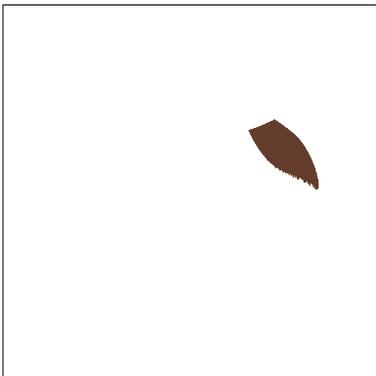
Height: 5.98 in

Width: 6.52 in

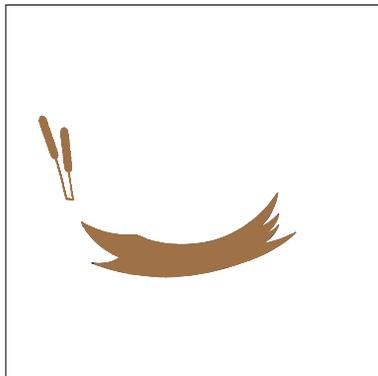
Colors: 12

Colorway: Colorway 1

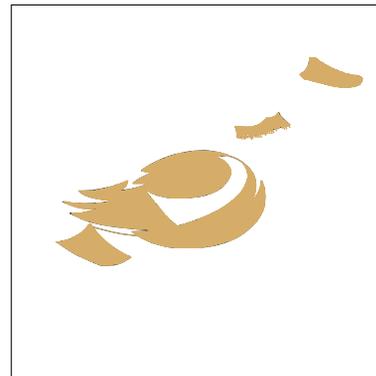
Zoom: 0.29



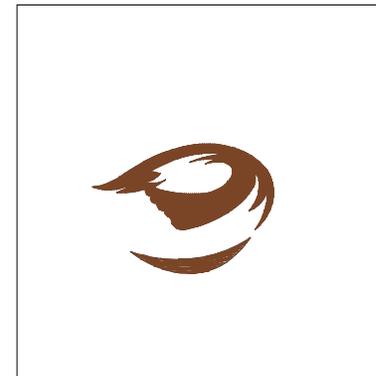
Stop #: 9  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 1 154  
Thread used: 20.58ft



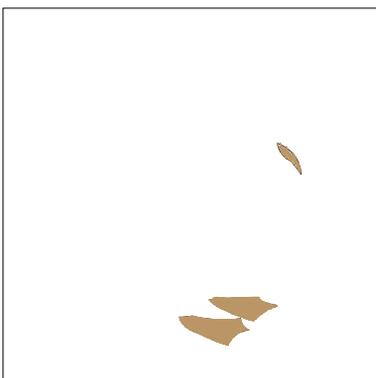
Stop #: 10  
Element:  
Code: 1056  
Name: Golden Oak  
Chart: Madeira Classic 40  
Stitches: 3 605  
Thread used: 68.61ft



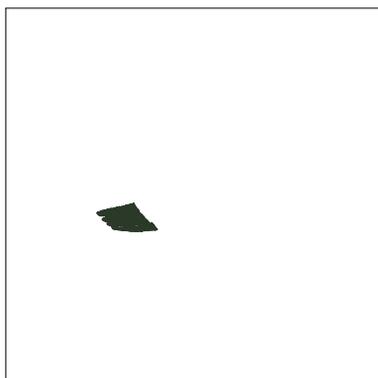
Stop #: 11  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 5 954  
Thread used: 118.63ft



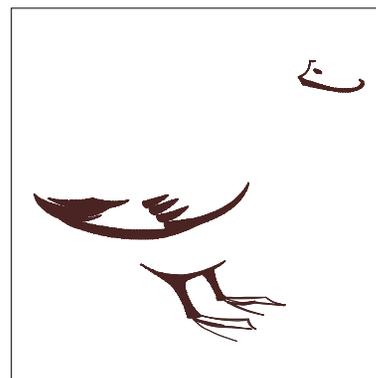
Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 3 572  
Thread used: 67.74ft



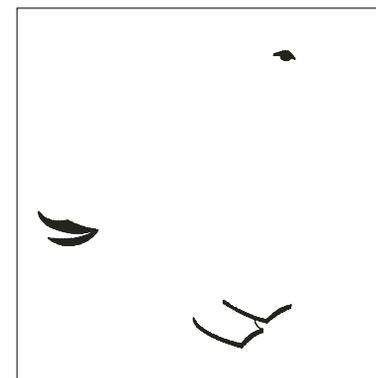
Stop #: 13  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 1 002  
Thread used: 18.82ft



Stop #: 14  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 491  
Thread used: 8.96ft



Stop #: 15  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 2 748  
Thread used: 50.32ft



Stop #: 16  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 1 031  
Thread used: 16.36ft

# Color Film

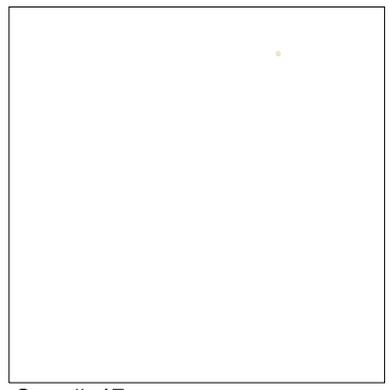
Wilcom EmbroideryStudio - Designing



Design: **Duckling4**

Title:

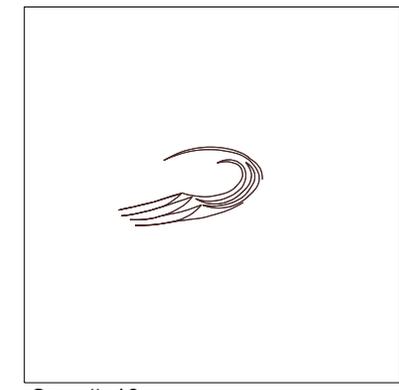
Stitches: 38 550  
Height: 5.98 in  
Width: 6.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.29



Stop #: 17  
Element:  
Code: 1072  
Name: Coconut Cream  
Chart: Madeira Classic 40  
Stitches: 26  
Thread used: 0.30ft



Stop #: 18  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 625  
Thread used: 10.56ft



Stop #: 19  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 262  
Thread used: 4.35ft

# Production Worksheet

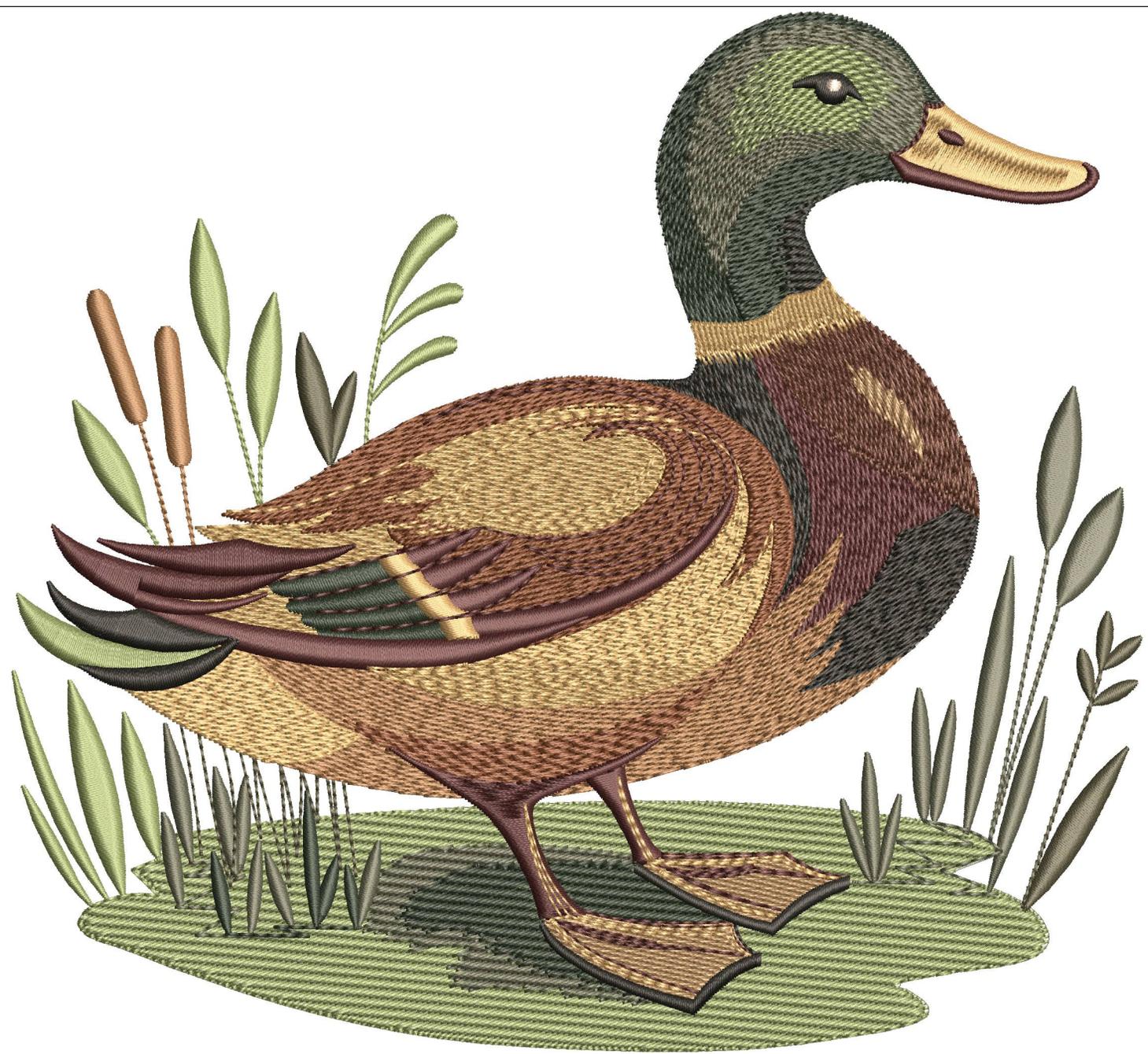
Wilcom EmbroideryStudio - Designing



Design: **Duckling5**

Title:

Stitches: 47 441  
Height: 6.90 in  
Width: 7.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 1:1



# Production Worksheet

Wilcom EmbroideryStudio - Designing



Design: **Duckling5**

Title:

Machine format: Tajima

Color changes: 18

Stops: 19

Trims: 40

Stop Sequence:

#	Color	St.	Code	Name	Chart	Element
1.		6 004	1451		Madeira Classic 40	
2.		3 618	1308	Army Fatigues	Madeira Classic 40	
3.		3 653	1303	Fresh Oregano	Madeira Classic 40	
4.		1 480	1406		Madeira Classic 40	
5.		2 372	1308	Army Fatigues	Madeira Classic 40	
6.		741	1451		Madeira Classic 40	
7.		2 175	1036	Raisin	Madeira Classic 40	
8.		2 072	1131	Espresso	Madeira Classic 40	
9.		1 475	1058	Sienna	Madeira Classic 40	
10.		4 635	1056	Golden Oak	Madeira Classic 40	
11.		7 565	1470		Madeira Classic 40	
12.		4 487	1258	Grizzly Bear	Madeira Classic 40	
13.		1 239	1255	Khaki	Madeira Classic 40	
14.		570	1303	Fresh Oregano	Madeira Classic 40	
15.		3 173	1036	Raisin	Madeira Classic 40	
16.		1 170	1131	Espresso	Madeira Classic 40	
17.		25	1072	Coconut Cream	Madeira Classic 40	
18.		700	1470		Madeira Classic 40	
19.		285	1036	Raisin	Madeira Classic 40	

Stitches: 47 441

Height: 6.90 in

Width: 7.52 in

Colors: 12

Colorway: Colorway 1

Zoom: 1:1

# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling5**

Title:

Stitches: 47 441

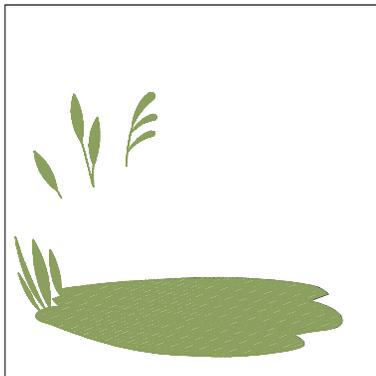
Height: 6.90 in

Width: 7.52 in

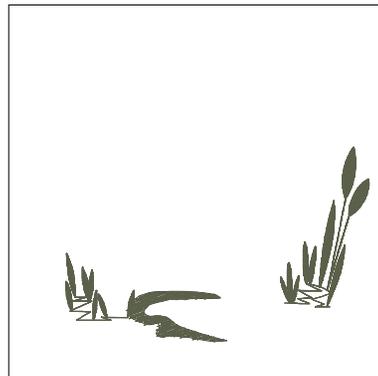
Colors: 12

Colorway: Colorway 1

Zoom: 0.25



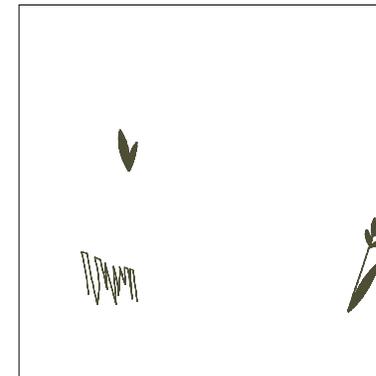
Stop #: 1  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 6 004  
Thread used: 125.99ft



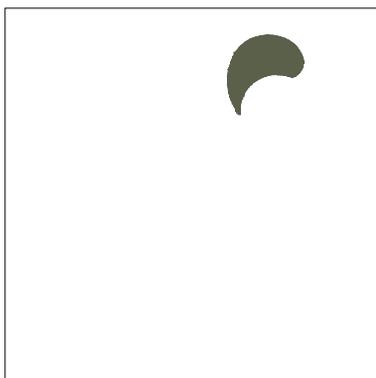
Stop #: 2  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 3 618  
Thread used: 63.33ft



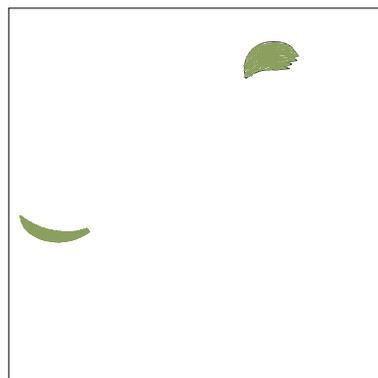
Stop #: 3  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 3 653  
Thread used: 66.43ft



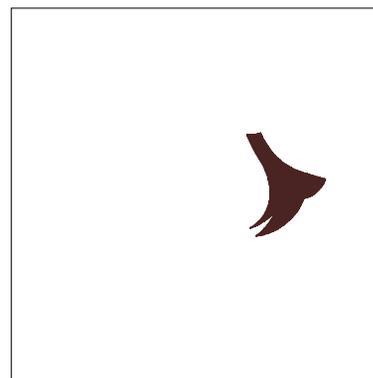
Stop #: 4  
Element:  
Code: 1406  
Name:  
Chart: Madeira Classic 40  
Stitches: 1 480  
Thread used: 23.18ft



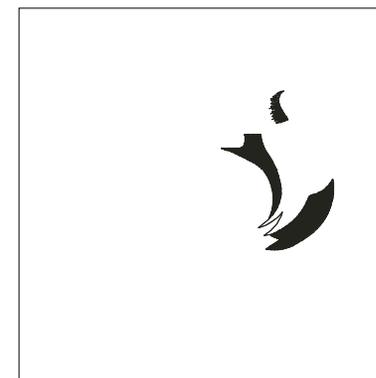
Stop #: 5  
Element:  
Code: 1308  
Name: Army Fatigues  
Chart: Madeira Classic 40  
Stitches: 2 372  
Thread used: 43.10ft



Stop #: 6  
Element:  
Code: 1451  
Name:  
Chart: Madeira Classic 40  
Stitches: 741  
Thread used: 14.52ft



Stop #: 7  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 2 175  
Thread used: 38.99ft



Stop #: 8  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 2 072  
Thread used: 39.26ft

# Color Film

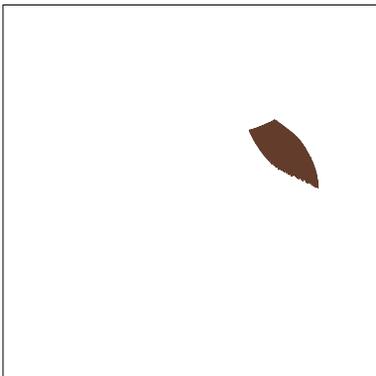
Wilcom EmbroideryStudio - Designing



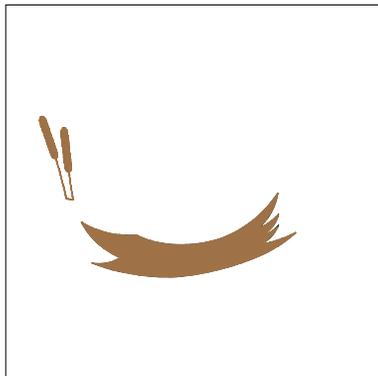
Design: **Duckling5**

Title:

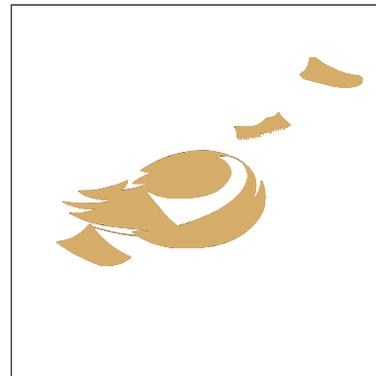
Stitches: 47 441  
Height: 6.90 in  
Width: 7.52 in  
Colors: 12  
Colorway: Colorway 1  
Zoom: 0.25



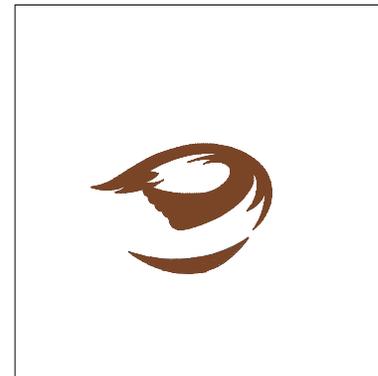
Stop #: 9  
Element:  
Code: 1058  
Name: Sienna  
Chart: Madeira Classic 40  
Stitches: 1 475  
Thread used: 26.88ft



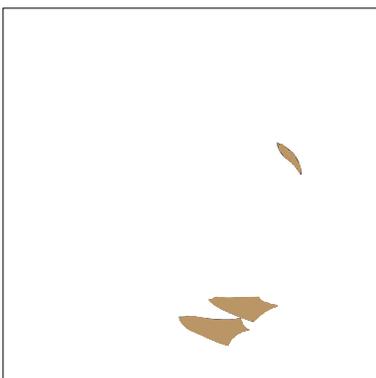
Stop #: 10  
Element:  
Code: 1056  
Name: Golden Oak  
Chart: Madeira Classic 40  
Stitches: 4 635  
Thread used: 89.77ft



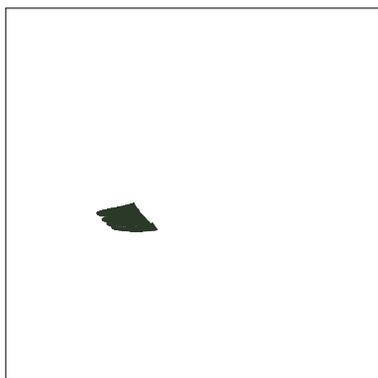
Stop #: 11  
Element:  
Code: 1470  
Name:  
Chart: Madeira Classic 40  
Stitches: 7 565  
Thread used: 154.21ft



Stop #: 12  
Element:  
Code: 1258  
Name: Grizzly Bear  
Chart: Madeira Classic 40  
Stitches: 4 487  
Thread used: 86.98ft



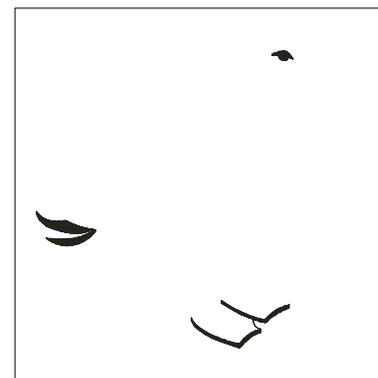
Stop #: 13  
Element:  
Code: 1255  
Name: Khaki  
Chart: Madeira Classic 40  
Stitches: 1 239  
Thread used: 23.84ft



Stop #: 14  
Element:  
Code: 1303  
Name: Fresh Oregano  
Chart: Madeira Classic 40  
Stitches: 570  
Thread used: 11.10ft



Stop #: 15  
Element:  
Code: 1036  
Name: Raisin  
Chart: Madeira Classic 40  
Stitches: 3 173  
Thread used: 61.75ft



Stop #: 16  
Element:  
Code: 1131  
Name: Espresso  
Chart: Madeira Classic 40  
Stitches: 1 170  
Thread used: 19.74ft

# Color Film

Wilcom EmbroideryStudio - Designing



Design: **Duckling5**

Title:

Stitches: 47 441

Height: 6.90 in

Width: 7.52 in

Colors: 12

Colorway: Colorway 1

Zoom: 0.25



Stop #: 17

Element:

Code: 1072

Name: Coconut Cream

Chart: Madeira Classic 40

Stitches: 25

Thread used: 0.30ft



Stop #: 18

Element:

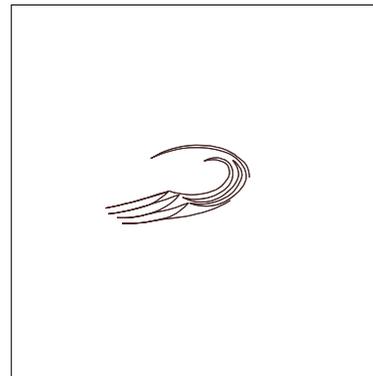
Code: 1470

Name:

Chart: Madeira Classic 40

Stitches: 700

Thread used: 12.25ft



Stop #: 19

Element:

Code: 1036

Name: Raisin

Chart: Madeira Classic 40

Stitches: 285

Thread used: 4.90ft