



Creative Fabrica

**Embroidery Design
Sewing Information**

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Production Worksheet

Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 3*

Design: JS 230625 - 002 - Sizes 3

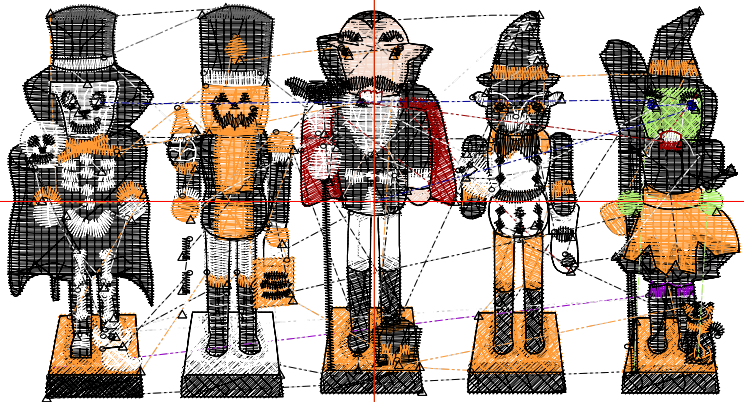
Title: 5 MAN

Stitches: 19,705
 Height: 2.05 in
 Width: 3.82 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 129
 Appliqués: 0
 Left: 48.5 mm
 Right: 48.5 mm
 Up: 26.1 mm
 Down: 26.1 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area: 7.84 in²
 Max stitch: 8.5 mm
 Min stitch: 0.1 mm
 Max jump: 7.1 mm
 Total thread: 289.86ft
 Total bobbin: 91.84ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14	Black	7,550	14	Black	Default
2.	11	Purple	50	11	Purple	Default
3.	13	White	2,827	13	White	Default
4.	9	Dark Red	389	9	Dark Red	Default
5.	16	Sand	310	16	Sand	Default
6.	18	Grey	194	18	Grey	Default
7.	10	Orange	2,658	10	Orange	Default
8.	7	Green	169	7	Green	Default
9.	14	Black	2,463	14	Black	Default
10.	13	White	799	13	White	Default
11.	14	Black	1,130	14	Black	Default
12.	9	Dark Red	69	9	Dark Red	Default
13.	10	Orange	668	10	Orange	Default
14.	7	Green	59	7	Green	Default
15.	14	Black	287	14	Black	Default
16.	13	White	30	13	White	Default
17.	8	Dark Blue	51	8	Dark Blue	Default



Production Worksheet

Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 4*

Design: JS 230625 - 002 - Sizes 4

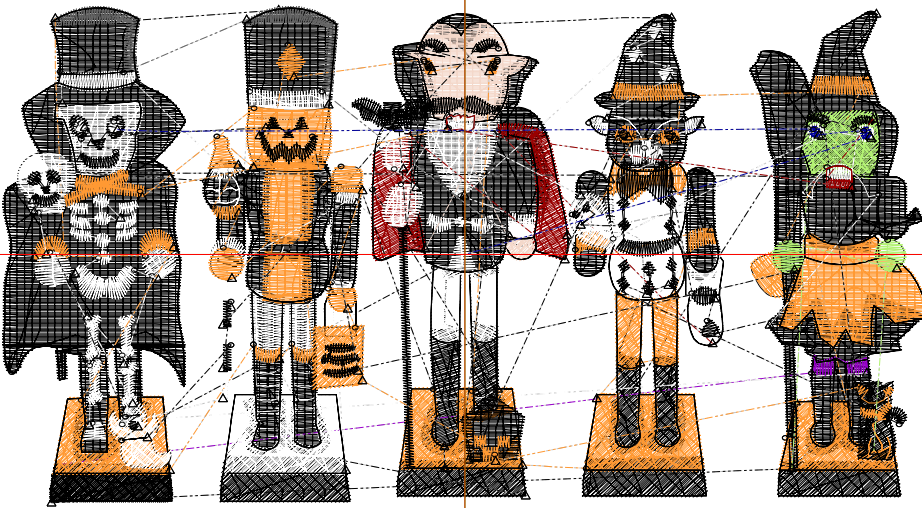
Title: 5 MAN

Stitches: 25,843
 Height: 2.59 in
 Width: 4.82 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 134
 Appliqués: 0
 Left: 61.2 mm
 Right: 61.2 mm
 Up: 32.8 mm
 Down: 32.8 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area 12.47 in²
 Max stitch: 11.4 mm
 Min stitch: 0.2 mm
 Max jump: 7.3 mm
 Total thread: 407.11ft
 Total bobbin: 137.46ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14	Black	10,456	14	Black	Default
2.	11	Purple	59	11	Purple	Default
3.	13	White	3,654	13	White	Default
4.	9	Dark Red	528	9	Dark Red	Default
5.	16	Sand	431	16	Sand	Default
6.	18	Grey	243	18	Grey	Default
7.	10	Orange	3,435	10	Orange	Default
8.	7	Green	235	7	Green	Default
9.	14	Black	2,974	14	Black	Default
10.	13	White	1,022	13	White	Default
11.	14	Black	1,367	14	Black	Default
12.	9	Dark Red	76	9	Dark Red	Default
13.	10	Orange	847	10	Orange	Default
14.	7	Green	67	7	Green	Default
15.	14	Black	357	14	Black	Default
16.	13	White	32	13	White	Default
17.	8	Dark Blue	58	8	Dark Blue	Default



Production Worksheet

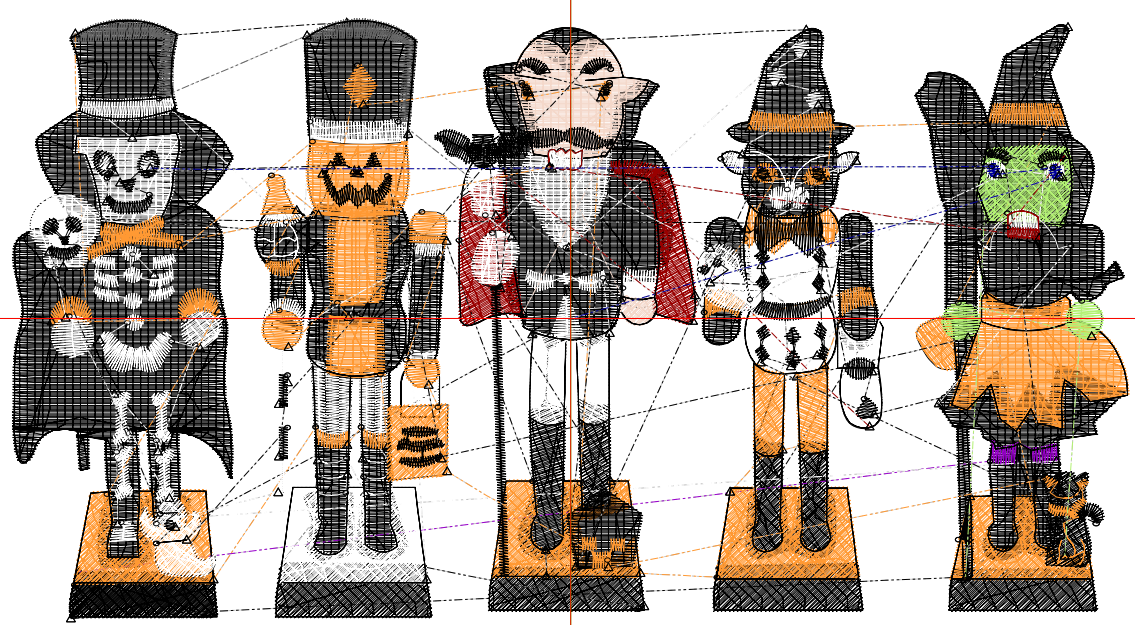
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* JS 230625 - 002 - SIZES 5*

Design: JS 230625 - 002 - Sizes 5

Title: 5 MAN

Stitches: 32,781
Height: 3.12 in
Width: 5.82 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 5*


















Design: **JS 230625 - 002 - Sizes 5**

Title: **5 MAN**

Stitches: 32,781
 Height: 3.12 in
 Width: 5.82 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 150
 Appliqués: 0
 Left: 73.9 mm
 Right: 73.9 mm
 Up: 39.7 mm
 Down: 39.7 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area 18.17 in²
 Max stitch: 9.5 mm
 Min stitch: 0.0 mm
 Max jump: 7.4 mm
 Total thread: 544.32ft
 Total bobbin: 191.79ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		13,798	14	Black	Default
2.	11		68	11	Purple	Default
3.	13		4,545	13	White	Default
4.	9		676	9	Dark Red	Default
5.	16		580	16	Sand	Default
6.	18		290	18	Grey	Default
7.	10		4,363	10	Orange	Default
8.	7		318	7	Green	Default
9.	14		3,440	14	Black	Default
10.	13		1,256	13	White	Default
11.	14		1,674	14	Black	Default
12.	9		94	9	Dark Red	Default
13.	10		1,056	10	Orange	Default
14.	7		80	7	Green	Default
15.	14		439	14	Black	Default
16.	13		36	13	White	Default
17.	8		66	8	Dark Blue	Default

Production Worksheet

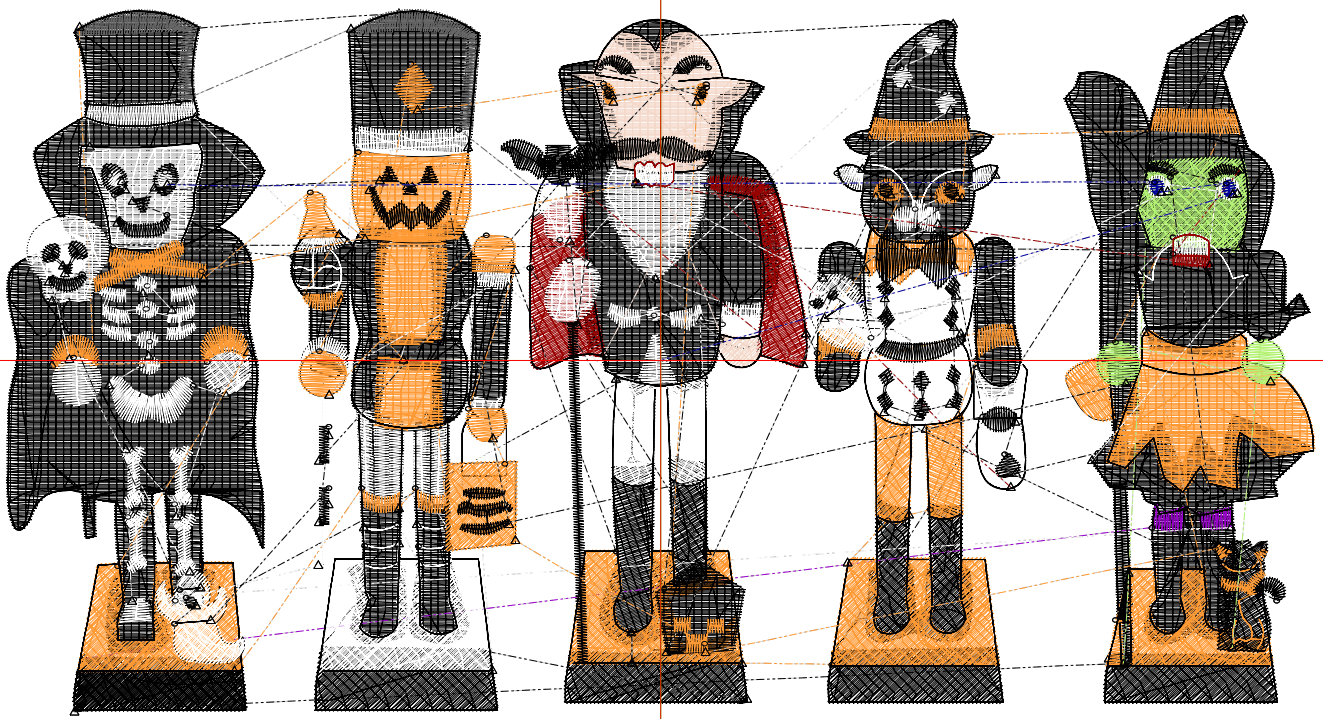
Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 6*

Design: JS 230625 - 002 - Sizes 6

Title: 5 MAN

Stitches: 44,255
Height: 3.66 in
Width: 6.82 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

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* JS 230625 - 002 - SIZES 6*


















Design: **JS 230625 - 002 - Sizes 6**

Title: **5 MAN**

Stitches: 44,255
 Height: 3.66 in
 Width: 6.82 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 164
 Appliqués: 0
 Left: 86.6 mm
 Right: 86.6 mm
 Up: 46.5 mm
 Down: 46.4 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area 24.94 in²
 Max stitch: 11.1 mm
 Min stitch: 0.2 mm
 Max jump: 7.3 mm
 Total thread: 751.87ft
 Total bobbin: 270.17ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		17,876	14	Black	Default
2.	11		84	11	Purple	Default
3.	13		5,766	13	White	Default
4.	9		838	9	Dark Red	Default
5.	16		747	16	Sand	Default
6.	18		336	18	Grey	Default
7.	10		5,410	10	Orange	Default
8.	7		408	7	Green	Default
9.	14		7,017	14	Black	Default
10.	13		1,561	13	White	Default
11.	14		1,985	14	Black	Default
12.	9		179	9	Dark Red	Default
13.	10		1,329	10	Orange	Default
14.	7		89	7	Green	Default
15.	14		512	14	Black	Default
16.	13		40	13	White	Default
17.	8		76	8	Dark Blue	Default

Production Worksheet

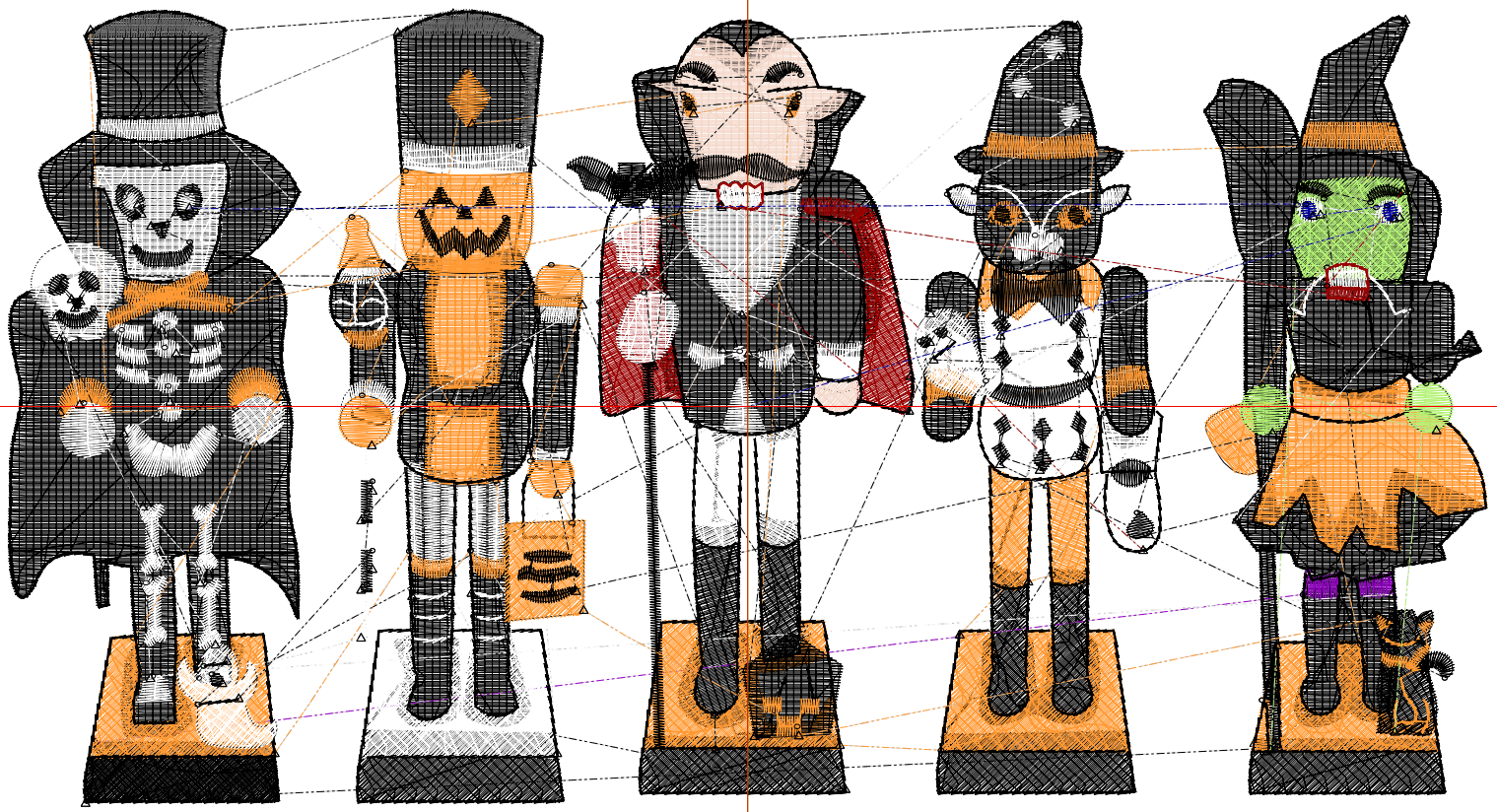
Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 7*

Design: JS 230625 - 002 - Sizes 7

Title: 5 MAN

Stitches: 53,973
Height: 4.19 in
Width: 7.82 in
Colors: 9
Colorway: Colorway 1
Zoom: 1:1



Production Worksheet

Wilcom EmbroideryStudio - Designing

* JS 230625 - 002 - SIZES 7*


















Design: **JS 230625 - 002 - Sizes 7**

Title: **5 MAN**

Stitches: 53,973
 Height: 4.19 in
 Width: 7.82 in
 Colors: 9
 Colorway: Colorway 1
 Zoom: 1:1

Machine format: Tajima
 Color changes: 16
 Stops: 17
 Trims: 174
 Appliqués: 0
 Left: 99.3 mm
 Right: 99.3 mm
 Up: 53.3 mm
 Down: 53.3 mm
 EndX: 0.00 in
 EndY: 0.00 in
 Area 32.79 in²
 Max stitch: 9.3 mm
 Min stitch: 0.0 mm
 Max jump: 7.4 mm
 Total thread: 953.50ft
 Total bobbin: 351.86ft

Stop Sequence:

#	N#	Color	St.	Code	Name	Chart
1.	14		22,259	14	Black	Default
2.	11		95	11	Purple	Default
3.	13		6,888	13	White	Default
4.	9		1,025	9	Dark Red	Default
5.	16		925	16	Sand	Default
6.	18		383	18	Grey	Default
7.	10		6,542	10	Orange	Default
8.	7		504	7	Green	Default
9.	14		8,574	14	Black	Default
10.	13		1,879	13	White	Default
11.	14		2,297	14	Black	Default
12.	9		197	9	Dark Red	Default
13.	10		1,576	10	Orange	Default
14.	7		102	7	Green	Default
15.	14		595	14	Black	Default
16.	13		44	13	White	Default
17.	8		86	8	Dark Blue	Default