



Creative Fabrica

**Embroidery Design
Sewing Information**

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Production Worksheet

Wilcom EmbroideryStudio - Designing

JS 140725 - 025 - SIZES 3

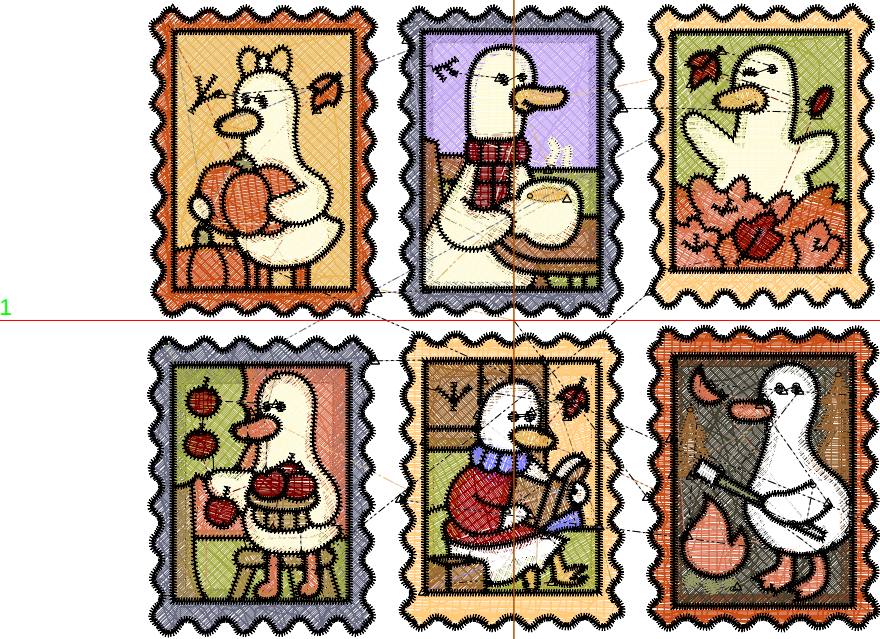
Design: JS 140725 - 025 - Sizes 3

Title: DUKS PATCH

Stitches: 52,613
Height: 3.30 in
Width: 3.82 in
Colors: 18
Colorway: Colorway 1
Zoom: 1:1

Machine format: Tajima
Color changes: 41
Stops: 42
Trims: 120
Appliqués: 0
Left: 48.5 mm
Right: 48.5 mm
Up: 41.9 mm
Down: 41.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 12.61 in²
Max stitch: 10.5 mm
Min stitch: 0.1 mm
Max jump: 7.2 mm
Total thread: 736.37ft
Total bobbin: 223.62ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		1,583	4	Yellow	Default
2.	10		2,106	10	Orange	Default
3.	19		88	19	Khaki	Default
4.	7		711	7	Green	Default
5.	4		81	4	Yellow	Default
6.	18		1,563	18	Grey	Default
7.	6		913	6	Magenta	Default
8.	17		365	17	Turquoise	Default
9.	12		525	12	Brown	Default
10.	9		226	9	Dark Red	Default
11.	7		1,011	7	Green	Default
12.	4		152	4	Yellow	Default
13.	16		1,494	16	Sand	Default
14.	17		1,021	17	Turquoise	Default
15.	7		672	7	Green	Default
16.	10		553	10	Orange	Default
17.	2		537	2	Blue	Default
18.	9		231	9	Dark Red	Default
19.	4		87	4	Yellow	Default
20.	18		1,704	18	Grey	Default
21.	17		966	17	Turquoise	Default
22.	20		467	20	Powder Blue	Default
23.	2		1,035	2	Blue	Default
24.	7		629	7	Green	Default
25.	20		150	20	Powder Blue	Default
26.	9		312	9	Dark Red	Default
27.	16		1,651	16	Sand	Default
28.	17		634	17	Turquoise	Default
29.	16		524	16	Sand	Default
30.	3		948	12	Brown	Default
31.	8		209	20	Powder Blue	Default
32.	1		322	9	Dark Red	Default
33.	9		74	9	Dark Red	Default
34.	13		702	13	White	Default



35.	4		214	4	Yellow	Default
36.	10		1,647	10	Orange	Default
37.	5		1,873	18	Grey	Default
38.	2		574	2	Blue	Default
39.	19		170	19	Khaki	Default
40.	3		394	12	Brown	Default
41.	13		638	13	White	Default
42.	14		22,855	14	Black	Default

Production Worksheet

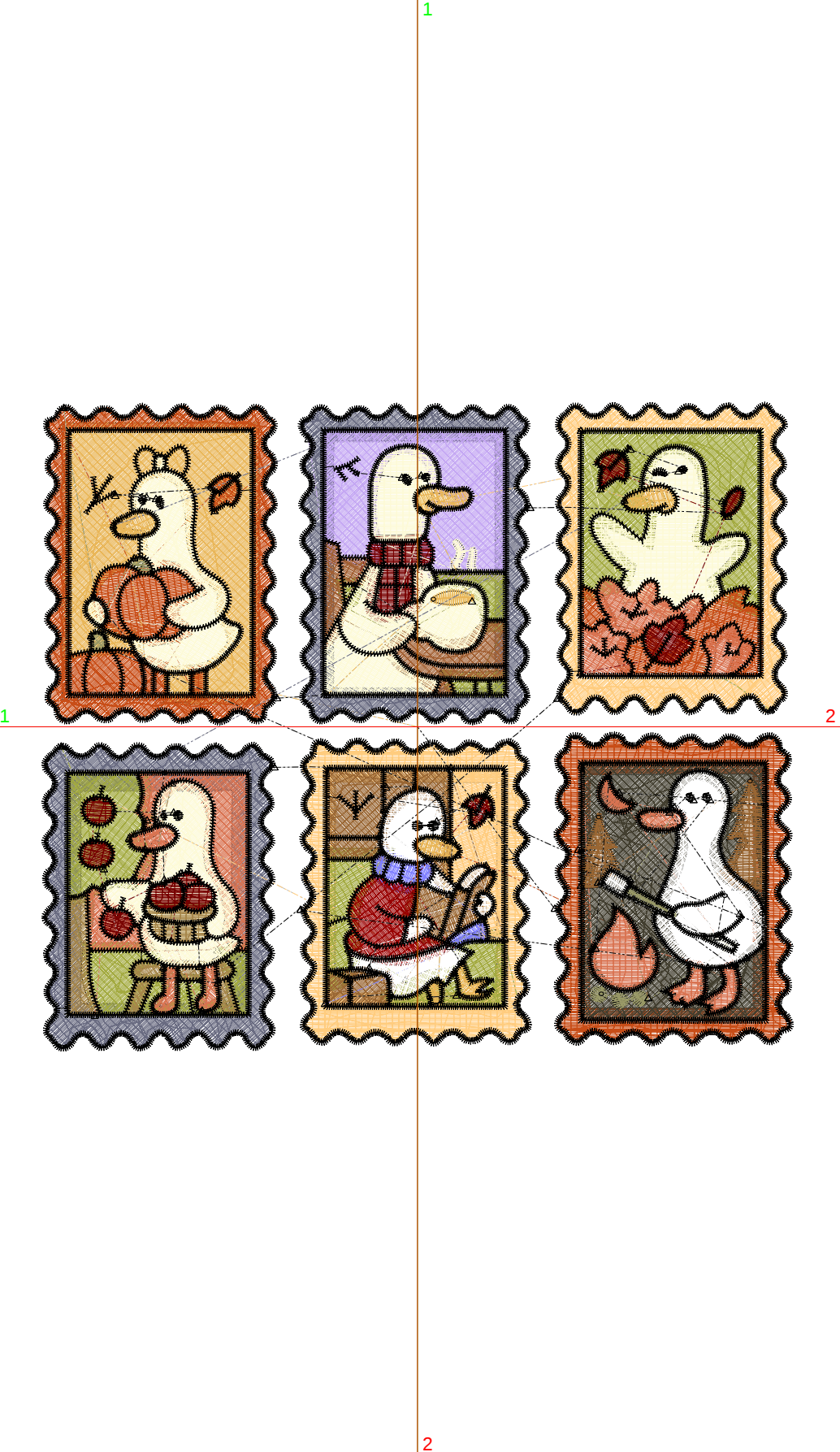
Wilcom EmbroideryStudio - Designing

JS 140725 - 025 - SIZES 4

Design: JS 140725 - 025 - Sizes 4

Title: DUKS PATCH

Stitches: 69,510
Height: 4.16 in
Width: 4.82 in
Colors: 18
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima
Color changes: 41
Stops: 42
Trims: 131
Appliqués: 0
Left: 61.2 mm
Right: 61.2 mm
Up: 52.9 mm
Down: 52.9 mm
EndX: 0.00 in
EndY: 0.00 in
Area 20.07 in²
Max stitch: 12.1 mm
Min stitch: 0.0 mm
Max jump: 7.0 mm
Total thread: 1033.93ft
Total bobbin: 334.25ft

Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		2,290	4	Yellow	Default
2.	10		2,876	10	Orange	Default
3.	19		102	19	Khaki	Default
4.	7		976	7	Green	Default
5.	4		108	4	Yellow	Default
6.	18		2,122	18	Grey	Default
7.	6		1,324	6	Magenta	Default
8.	17		495	17	Turquoise	Default
9.	12		736	12	Brown	Default
10.	9		332	9	Dark Red	Default
11.	7		1,424	7	Green	Default
12.	4		187	4	Yellow	Default
13.	16		1,932	16	Sand	Default
14.	17		1,488	17	Turquoise	Default
15.	7		981	7	Green	Default
16.	10		770	10	Orange	Default
17.	2		743	2	Blue	Default
18.	9		309	9	Dark Red	Default
19.	4		127	4	Yellow	Default
20.	18		2,426	18	Grey	Default
21.	17		1,385	17	Turquoise	Default
22.	20		641	20	Powder Blue	Default
23.	2		1,402	2	Blue	Default
24.	7		934	7	Green	Default
25.	20		203	20	Powder Blue	Default
26.	9		414	9	Dark Red	Default
27.	16		2,253	16	Sand	Default
28.	17		884	17	Turquoise	Default
29.	16		699	16	Sand	Default
30.	3		1,317	12	Brown	Default
31.	8		283	20	Powder Blue	Default
32.	1		447	9	Dark Red	Default
33.	9		105	9	Dark Red	Default
34.	13		935	13	White	Default

35.	4		269	4 Yellow	Default
36.	10		2,208	10 Orange	Default
37.	5		2,613	18 Grey	Default
38.	2		782	2 Blue	Default
39.	19		219	19 Khaki	Default
40.	3		522	12 Brown	Default
41.	13		889	13 White	Default
42.	14		28,356	14 Black	Default

Production Worksheet

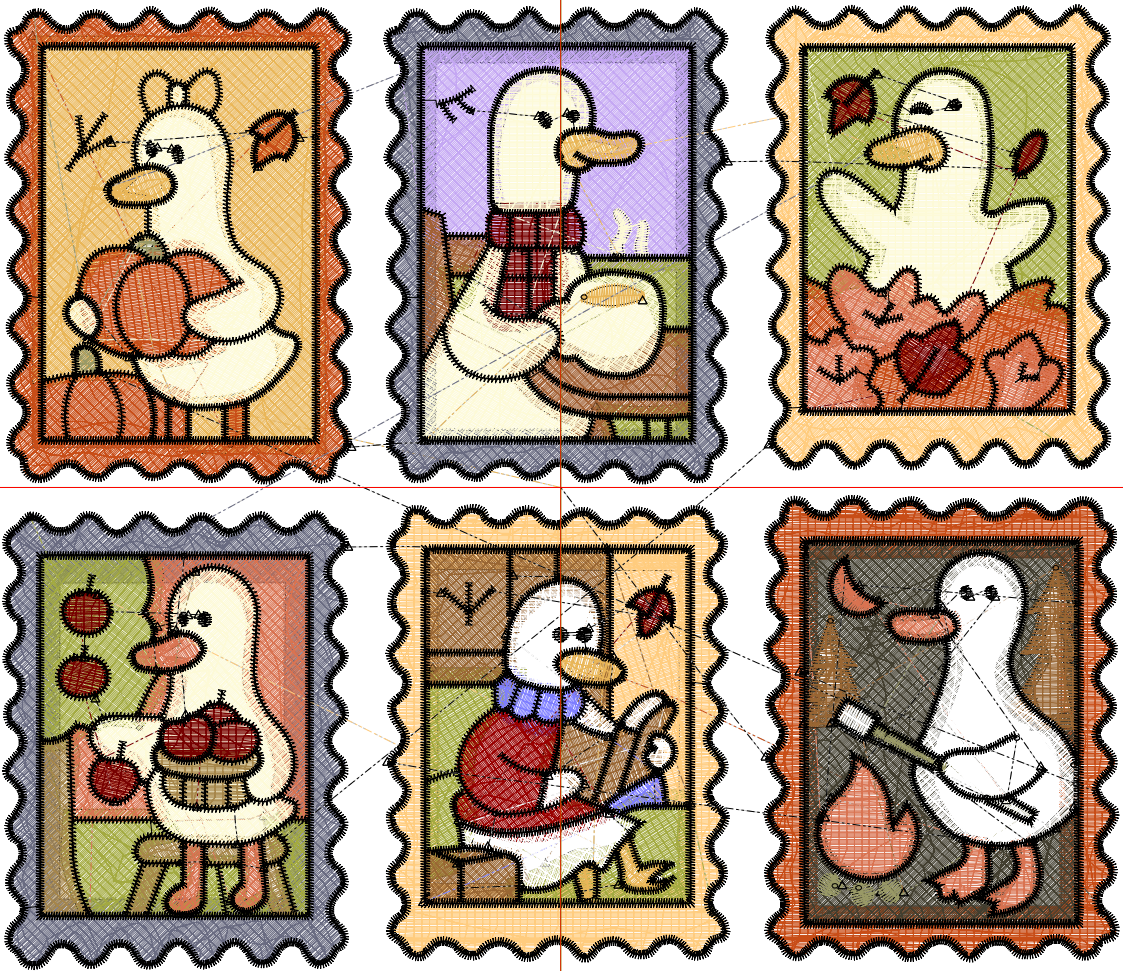
Wilcom EmbroideryStudio - Designing

JS 140725 - 025 - SIZES 5

Design: JS 140725 - 025 - Sizes 5

Title: DUKS PATCH

Stitches: 88,437
Height: 5.03 in
Width: 5.82 in
Colors: 18
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima		35. 4		323	4 Yellow	Default
Color changes: 41		36. 10		3,101	10 Orange	Default
Stops: 42		37. 5		3,441	18 Grey	Default
Trims: 140		38. 2		984	2 Blue	Default
Appliqués: 0		39. 19		280	19 Khaki	Default
Left: 73.9 mm		40. 3		667	12 Brown	Default
Right: 73.9 mm		41. 13		1,244	13 White	Default
Up: 63.8 mm		42. 14		33,911	14 Black	Default
Down: 63.8 mm						
EndX: 0.00 in						
EndY: 0.00 in						
Area 29.26 in²						
Max stitch: 11.6 mm						
Min stitch: 0.0 mm						
Max jump: 7.4 mm						
Total thread: 1381.95ft						
Total bobbin: 466.89ft						
Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		3,126	4	Yellow	Default
2.	10		3,730	10	Orange	Default
3.	19		131	19	Khaki	Default
4.	7		1,283	7	Green	Default
5.	4		136	4	Yellow	Default
6.	18		2,783	18	Grey	Default
7.	6		1,795	6	Magenta	Default
8.	17		649	17	Turquoise	Default
9.	12		974	12	Brown	Default
10.	9		437	9	Dark Red	Default
11.	7		1,892	7	Green	Default
12.	4		241	4	Yellow	Default
13.	16		2,588	16	Sand	Default
14.	17		2,017	17	Turquoise	Default
15.	7		1,335	7	Green	Default
16.	10		1,014	10	Orange	Default
17.	2		960	2	Blue	Default
18.	9		386	9	Dark Red	Default
19.	4		144	4	Yellow	Default
20.	18		3,199	18	Grey	Default
21.	17		1,841	17	Turquoise	Default
22.	20		796	20	Powder Blue	Default
23.	2		1,852	2	Blue	Default
24.	7		1,255	7	Green	Default
25.	20		269	20	Powder Blue	Default
26.	9		536	9	Dark Red	Default
27.	16		3,010	16	Sand	Default
28.	17		1,156	17	Turquoise	Default
29.	16		939	16	Sand	Default
30.	3		1,733	12	Brown	Default
31.	8		375	20	Powder Blue	Default
32.	1		604	9	Dark Red	Default
33.	9		110	9	Dark Red	Default
34.	13		1,188	13	White	Default

Production Worksheet

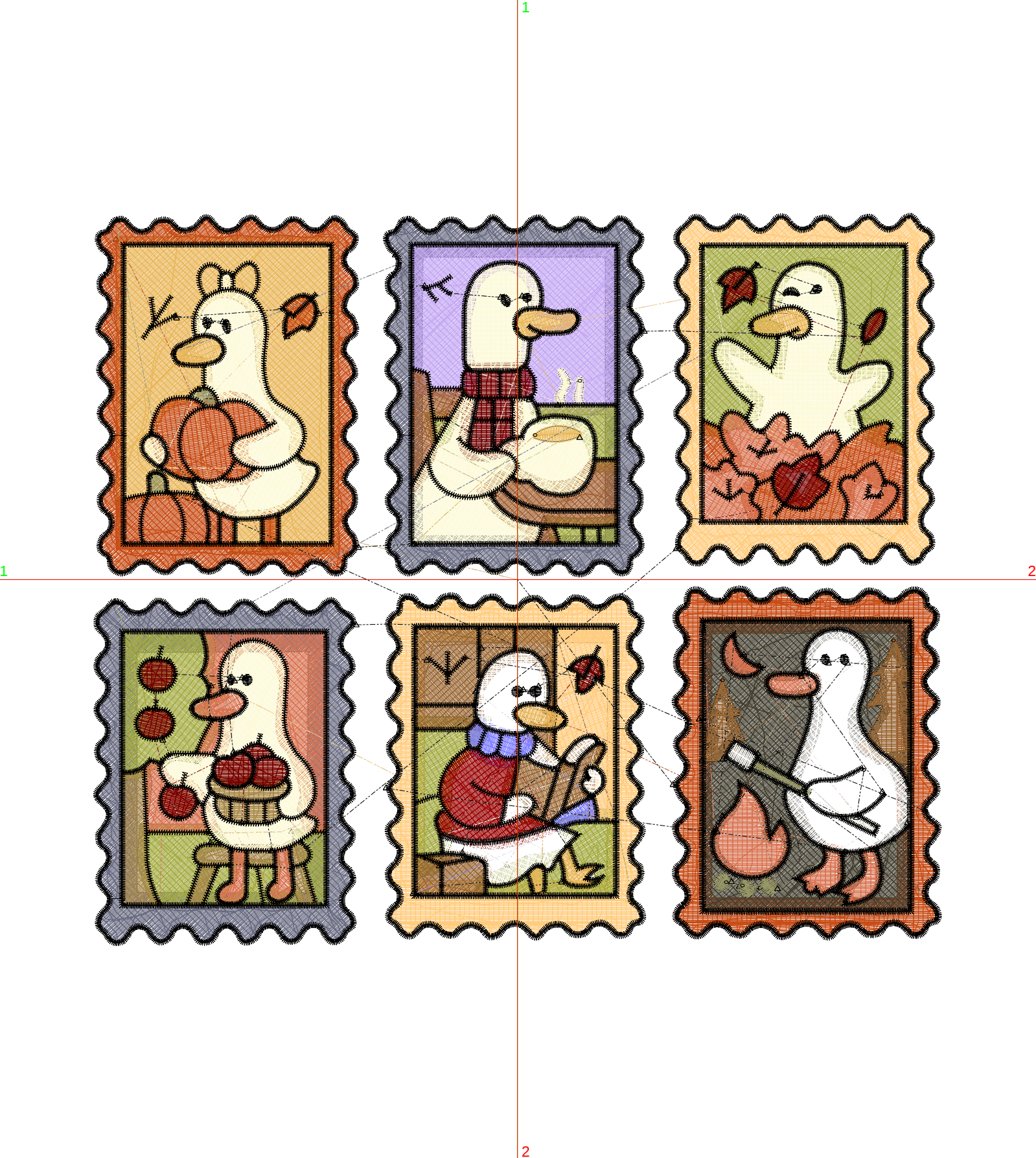
Wilcom EmbroideryStudio - Designing

JS 140725 - 025 - SIZES 6

Design: JS 140725 - 025 - Sizes 6

Title: DUKS PATCH

Stitches: 108,790
Height: 5.89 in
Width: 6.82 in
Colors: 18
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima		35. 4		399	4 Yellow	Default
Color changes: 41		36. 10		3,795	10 Orange	Default
Stops: 42		37. 5		4,371	18 Grey	Default
Trims: 149		38. 2		1,191	2 Blue	Default
Appliqués: 0		39. 19		314	19 Khaki	Default
Left: 86.6 mm		40. 3		825	12 Brown	Default
Right: 86.6 mm		41. 13		1,628	13 White	Default
Up: 74.8 mm		42. 14		39,299	14 Black	Default
Down: 74.8 mm						
EndX: 0.00 in						
EndY: 0.00 in						
Area 40.18 in²						
Max stitch: 10.1 mm						
Min stitch: 0.0 mm						
Max jump: 7.3 mm						
Total thread: 1775.11ft						
Total bobbin: 620.73ft						
Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		4,095	4	Yellow	Default
2.	10		4,704	10	Orange	Default
3.	19		153	19	Khaki	Default
4.	7		1,655	7	Green	Default
5.	4		165	4	Yellow	Default
6.	18		3,655	18	Grey	Default
7.	6		2,375	6	Magenta	Default
8.	17		809	17	Turquoise	Default
9.	12		1,229	12	Brown	Default
10.	9		563	9	Dark Red	Default
11.	7		2,452	7	Green	Default
12.	4		285	4	Yellow	Default
13.	16		3,251	16	Sand	Default
14.	17		2,626	17	Turquoise	Default
15.	7		1,723	7	Green	Default
16.	10		1,269	10	Orange	Default
17.	2		1,220	2	Blue	Default
18.	9		473	9	Dark Red	Default
19.	4		187	4	Yellow	Default
20.	18		4,150	18	Grey	Default
21.	17		2,362	17	Turquoise	Default
22.	20		1,007	20	Powder Blue	Default
23.	2		2,344	2	Blue	Default
24.	7		1,635	7	Green	Default
25.	20		357	20	Powder Blue	Default
26.	9		675	9	Dark Red	Default
27.	16		3,910	16	Sand	Default
28.	17		1,475	17	Turquoise	Default
29.	16		1,177	16	Sand	Default
30.	3		2,188	12	Brown	Default
31.	8		441	20	Powder Blue	Default
32.	1		745	9	Dark Red	Default
33.	9		145	9	Dark Red	Default
34.	13		1,466	13	White	Default

Production Worksheet

Wilcom EmbroideryStudio - Designing

JS 140725 - 025 - SIZES 7

Design: JS 140725 - 025 - Sizes 7

Title: DUKS PATCH

Stitches: 130,938
Height: 6.75 in
Width: 7.82 in
Colors: 18
Colorway: Colorway 1
Zoom: 1:1



Machine format: Tajima		35. 4		464	4 Yellow	Default
Color changes: 41		36. 10		4,743	10 Orange	Default
Stops: 42		37. 5		5,436	18 Grey	Default
Trims: 158		38. 2		1,466	2 Blue	Default
Appliqués: 0		39. 19		354	19 Khaki	Default
Left: 99.3 mm		40. 3		1,010	12 Brown	Default
Right: 99.3 mm		41. 13		2,030	13 White	Default
Up: 85.8 mm		42. 14		44,748	14 Black	Default
Down: 85.8 mm						
EndX: 0.00 in						
EndY: 0.00 in						
Area 52.82 in²						
Max stitch: 11.8 mm						
Min stitch: 0.0 mm						
Max jump: 7.3 mm						
Total thread: 2215.12ft						
Total bobbin: 795.36ft						
Stop Sequence:						
#	N#	Color	St.	Code	Name	Chart
1.	4		5,278	4	Yellow	Default
2.	10		5,747	10	Orange	Default
3.	19		181	19	Khaki	Default
4.	7		2,034	7	Green	Default
5.	4		200	4	Yellow	Default
6.	18		4,404	18	Grey	Default
7.	6		3,028	6	Magenta	Default
8.	17		983	17	Turquoise	Default
9.	12		1,544	12	Brown	Default
10.	9		718	9	Dark Red	Default
11.	7		3,074	7	Green	Default
12.	4		338	4	Yellow	Default
13.	16		3,851	16	Sand	Default
14.	17		3,307	17	Turquoise	Default
15.	7		2,165	7	Green	Default
16.	10		1,600	10	Orange	Default
17.	2		1,490	2	Blue	Default
18.	9		574	9	Dark Red	Default
19.	4		232	4	Yellow	Default
20.	18		5,246	18	Grey	Default
21.	17		2,993	17	Turquoise	Default
22.	20		1,213	20	Powder Blue	Default
23.	2		2,867	2	Blue	Default
24.	7		2,079	7	Green	Default
25.	20		436	20	Powder Blue	Default
26.	9		803	9	Dark Red	Default
27.	16		4,798	16	Sand	Default
28.	17		1,859	17	Turquoise	Default
29.	16		1,488	16	Sand	Default
30.	3		2,737	12	Brown	Default
31.	8		528	20	Powder Blue	Default
32.	1		962	9	Dark Red	Default
33.	9		159	9	Dark Red	Default
34.	13		1,769	13	White	Default